TOOL CATALOGUE

heimatec®

Emco

# EMCOTURN E65

# S - VDI 30

09/2026

# High-tech from heimatec -
## heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsiiary in Asia and India and numerous representatives as well as trading partners all over the world.

### *OUR PRODCUTS

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Live tool units
Precision tools
Tools for turning and machining centres
Tools for swiss type lathes
Tool changing and uick-change systems
Tool systems for gear production
Digital tool management

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# EMCOTURN E65 S - VDI 30

| Part-# | Name | |
|---|---|---|
| **8 010 25 090** | **Axial drilling and milling head ER 25** | |
| | Weight [kg]: | 1.580 |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | round housing ø 68 |
| **8 010 25 091** | **Axial drilling and milling head ER 25 IC** | |
| | Weight [kg]: | 1.830 |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 25 |
| | Please note: | round housing Ø 68 |
| **8 010 25 118** | **Axial drilling and milling head ER 25 AX UT** | |
| | Weight [kg]: | 1.780 |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| **8 010 25 119** | **Axial drilling and milling head ER 25 AX UT IC** | |
| | Weight [kg]: | 1.780 |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 25 |
| | Please note: | round housing ø 68 |


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# EMCOTURN E65 S - VDI 30

| Part-# | Name | |
|---|---|---|
| **8 013 22 000** | **Axial drilling and milling head Weldon 6** | |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Weldon (DIN 1835 b) 6 |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 8 |
| | Rotation max [1/min]: | 8000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| **8 013 24 014** | **Axial drilling and milling head Weldon 10** | |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Weldon (DIN 1835 b) 10 |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 8 |
| | Rotation max [1/min]: | 8000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| **8 013 25 007** | **Axial drilling and milling head Weldon 16** | |
| | Weight [kg]: | 4.320 |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Weldon (DIN 1835 b) 16 |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 8 |
| | Rotation max [1/min]: | 8000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| **8 014 25 002** | **Axial milling head universal arbor 22** | |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Universal arbor 22 |
| | Gear ratio [i]: | 2:1 |
| | Torque max [Nm]: | 40 |
| | Rotation max [1/min]: | 3000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| **8 019 24 054** | **Axial milling head universal arbor 16** | |
| | Weight [kg]: | 6.550 |
| | Notation: | offset |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Universal arbor 16 |


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| Part-# | Name | |
|---|---|---|
| | Gear ratio [i]: | 3:1 |
| | Torque max [Nm]: | 75 |
| | Rotation max [1/min]: | 3000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | Taper roller bearings; check applicability; with |
| | Offset [mm]: | 50 |
| **8 030 25 014** | **Radial drilling and milling head ER 25** | |
| | Weight [kg]: | 4.230 |
| | Employment for: | Main spindle |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | with fixation rail |
| | Center distance [mm]: | 100 |
| **8 030 25 025** | **Radial drilling and milling head Weldon 16 IC** | |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Weldon (DIN 1835 b) 16 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Center distance [mm]: | 100 |
| **8 030 25 114** | **Radial drilling and milling head ER 25** | |
| | Weight [kg]: | 4.860 |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 120 |
| **8 030 25 132** | **Radial drilling and milling head ER 25** | |
| | Version: | right |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Gear ratio [i]: | 1:1 |


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| Part-# | Name | |
|---|---|---|
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 100 |
| **8 030 25 287** | **Radial drilling and milling head ER 25 AX UT** | |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 120 |
| **8 030 25 321** | **Radial drilling and milling head ER 25 AX UT** | |
| | Weight [kg]: | 5.060 |
| | Version: | right |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 120 |
| **8 030 25 322** | **Radial drilling and milling head ER 25** | |
| | Version: | right |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 120 |
| **8 030 26 004** | **Radial drilling and milling head Weldon 20** | |
| | Weight [kg]: | 4.380 |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Weldon (DIN 1835 b) 20 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 16 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |


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| Part-# | Name | |
|---|---|---|
| | Please note: | stronger bearing |
| | Center distance [mm]: | 100 |
| **8 030 26 044** | **Radial drilling and milling head HT 4** | |
| | Weight [kg]: | 4.060 |
| | Version: | right |
| | Tool drive: | DIN 5480 |
| | Shank type: | VDI |
| | Tool adaption: | HT 4 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 100 |
| **8 030 26 046** | **Radial drilling and milling head HT 4 IC** | |
| | Weight [kg]: | 4.380 |
| | Version: | right |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 4 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 25 |
| | Center distance [mm]: | 100 |
| **8 031 23 000** | **Radial milling head arbor 13** | |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Arbor 13 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 16 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| **8 031 25 005** | **Radial milling head universal arbor 22** | |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Universal arbor 22 |
| | Gear ratio [i]: | 2:1 |
| | Torque max [Nm]: | 32 |
| | Rotation max [1/min]: | 3000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |


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| Part-# | Name | |
|---|---|---|
| **8 036 25 001** | **Radial drilling and milling head ER 25** | |
| | Weight [kg]: | 4.200 |
| | Version: | doubletoothed |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | with fixation rail |
| | Center distance [mm]: | 100 |
| **8 036 25 032** | **Radial drilling and milling head ER 25 AX UT IC** | |
| | Weight [kg]: | 4.740 |
| | Version: | doubletoothed |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 100 |
| **8 036 25 060** | **Radial drilling and milling head ER 25 AX UT** | |
| | Version: | doubletoothed |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 100 |
| **8 036 25 073** | **Radial drilling and milling head ER 25 IC** | |
| | Weight [kg]: | 4.640 |
| | Version: | doubletoothed |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | with fixation rail |


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| Part-# | Name | |
|---|---|---|
| | Center distance [mm]: | 100 |
| **8 039 25 012** | **Radial drilling and milling head ER 25** | |
| | Weight [kg]: | 4.730 |
| | Version: | double spindle |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same/opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 100 |
| **8 039 25 077** | **Radial drilling and milling head ER 25 AX UT** | |
| | Weight [kg]: | 6.100 |
| | Version: | double spindle |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 16 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same/opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 120 |
| **8 040 24 011** | **Universal head ± 90° adjustable ER 20** | |
| | Weight [kg]: | 3.300 |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 20 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 10 |
| | Rotation max [1/min]: | 4000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | Special version |
| **8 040 24 073** | **Universal head ± 90° adjustable ER 16 AX UT** | |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 88 |


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# EMCOTURN E65 S - VDI 30

| Part-# | Name | |
|---|---|---|
| **8 040 24 082** | **Universal head ± 90° adjustable ER 16 AX UT IC** | |
| | Version: | right |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 88 |
| **8 040 24 085** | **Universal head ± 90° adjustable ER 16 AX UT** | |
| | Weight [kg]: | 4.660 |
| | Version: | right |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 12 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 88 |
| **8 040 25 038** | **Universal head ± 90° adjustable ER 25 AX UT** | |
| | Weight [kg]: | 4.890 |
| | Version: | right |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 88 |
| **8 040 25 039** | **Universal head ± 90° adjustable ER 25 AX UT** | |
| | Weight [kg]: | 4.900 |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 88 |


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| Part-# | Name | |
|---|---|---|
| **8 040 25 042** | **Universal head ± 90° adjustable ER 25 AX UT IC** | |
| | Weight [kg]: | 4.840 |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 88 |
| **8 200 20 000** | **Plug Z2-30 K** | |
| | Weight [kg]: | 0.060 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| **8 200 20 005** | **Plug Z2-30 S** | |
| | Weight [kg]: | 0.740 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| **8 202 20 012** | **Basic holder longitudinal seat FN 12** | |
| | Weight [kg]: | 1.160 |
| | Version: | universal |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Interface FN 12 |
| | Coolant: | EXT |
| **8 210 26 011** | **Tool holder HT 4 IC** | |
| | Weight [kg]: | 1.270 |
| | Version: | right |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 4 |
| | Coolant: | IC/Ext |
| **8 210 26 012** | **Tool holder HT 4 IC** | |
| | Version: | left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 4 |
| | Coolant: | IC/Ext |
| **8 230 27 038** | **Boring bar holder Ø 28** | |
| | Version: | right |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 28 |
| | Coolant: | IC/Ext |
| | Please note: | demountable in left version |
| | Center distance [mm]: | 100 |

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| Part-# | Name | |
|---|---|---|
| **8 230 28 036** | **Boring bar holder Ø 32** | |
| | Notation: | offset |
| | Version: | right |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 32 |
| | Coolant: | IC/Ext |
| | Center distance [mm]: | 100 |
| **8 230 28 037** | **Boring bar holder Ø 32** | |
| | Weight [kg]: | 4.740 |
| | Notation: | offset |
| | Version: | right |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 32 |
| | Coolant: | IC/Ext |
| | Please note: | Offset dimension from center VDI shaft 35 mm |
| | Center distance [mm]: | 100 |
| **8 230 28 056** | **Boring bar holder Ø 32** | |
| | Weight [kg]: | 5.670 |
| | Notation: | offset |
| | Version: | right |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 32 |
| | Coolant: | IC/Ext |
| | Please note: | with fixation rail |
| | Center distance [mm]: | 120 |
| **8 230 29 005** | **Boring bar holder Ø 40** | |
| | Weight [kg]: | 4.480 |
| | Version: | right |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 40 |
| | Coolant: | IC/Ext |
| | Please note: | demountable in left version |
| | Center distance [mm]: | 100 |
| **8 231 25 009** | **Collet chuck holder ER 25** | |
| | Weight [kg]: | 4.000 |
| | Version: | left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Coolant: | IC/Ext |
| | Please note: | demountable in right version |
| | Center distance [mm]: | 100 |
| **8 231 25 015** | **Collet chuck holder ER 25** | |
| | Version: | left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Coolant: | IC/Ext |
| | Please note: | demountable in right version |


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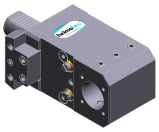
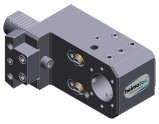
| Part-# | Name | |
|---|---|---|
| | Center distance [mm]: | 120 |
| **8 231 26 013** | **Collet chuck holder ER 32** | |
| | Weight [kg]: | 4.360 |
| | Notation: | offset |
| | Version: | left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 |
| | Coolant: | IC/Ext |
| | Center distance [mm]: | 100 |
| **8 231 26 018** | **Tool holder HT 4** | |
| | Weight [kg]: | 3.940 |
| | Version: | left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 4 |
| | Coolant: | IC/Ext |
| | Please note: | demountable in right version |
| | Center distance [mm]: | 100 |
| **8 231 26 037** | **Boring bar holder Ø 20** | |
| | Weight [kg]: | 4.990 |
| | Version: | left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 20 |
| | Coolant: | IC/Ext |
| | Please note: | demountable in right version |
| | Center distance [mm]: | 100 |
| **8 231 27 027** | **Boring bar holder Ø 1 1/4"** | |
|  | Weight [kg]: | 4.600 |
| | Version: | left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 1 1/4" (31,75mm) |
| | Coolant: | IC/Ext |
| | Please note: | demountable in right version |
| | Center distance [mm]: | 100 |
| **8 231 28 007** | **Boring bar holder Ø 32** | |
|  | Weight [kg]: | 4.000 |
| | Notation: | offset |
| | Version: | left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 32 |
| | Coolant: | IC/Ext |
| | Center distance [mm]: | 100 |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# EMCOTURN E65 S - VDI 30

| Part-# | Name | |
|---|---|---|
| **8 231 28 008** | **Boring bar holder Ø 32** | |
| | Weight [kg]: | 4.200 |
| | Version: | left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 32 |
| | Coolant: | IC/Ext |
| | Please note: | demountable in right version |
| | Center distance [mm]: | 85 |
| **8 231 28 009** | **Boring bar holder Ø 32** | |
| | Weight [kg]: | 4.740 |
| | Version: | left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 32 |
| | Coolant: | IC/Ext |
| | Please note: | demountable in right version |
| | Center distance [mm]: | 100 |
| **8 231 28 014** | **Boring bar holder Ø 32** | |
| | Weight [kg]: | 4.100 |
| | Notation: | offset |
| | Version: | left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 32 |
| | Coolant: | IC/Ext |
| | Center distance [mm]: | 100 |
| **8 231 28 016** | **Boring bar holder Ø 32** | |
| | Notation: | offset |
| | Version: | left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 32 |
| | Coolant: | IC/Ext |
| | Please note: | Offset dimension from center VDI shaft 35 mm |
| | Center distance [mm]: | 100 |
| **8 231 28 024** | **Tool holder HT 6** | |
| | Notation: | offset |
| | Version: | left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 6 |
| | Coolant: | IC/Ext |
| | Please note: | with fixation rail |
| | Center distance [mm]: | 100 |
| **8 231 29 003** | **Boring bar holder Ø 40** | |
| | Weight [kg]: | 4.490 |
| | Version: | left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 40 |
| | Coolant: | IC/Ext |
| | Please note: | demountable in right version |


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| Part-# | Name | |
|---|---|---|
| | Center distance [mm]: | 100 |
| **8 236 28 007** | **Tool holder HT 6** | |
| | Weight [kg]: | 5.830 |
| | Notation: | offset |
| | Version: | doubletoothed |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 6 |
| | Coolant: | IC/Ext |
| | Please note: | with fixation rail |
| | Center distance [mm]: | 120 |
| **8 239 25 018** | **Double collet chuck holder ER 25** | |
| | Weight [kg]: | 4.260 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Coolant: | IC/Ext |
| | Center distance [mm]: | 100 |
| **8 239 27 011** | **Double boring bar holder Ø 25** | |
| | Weight [kg]: | 6.580 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 25 |
| | Coolant: | IC/Ext |
| | Center distance [mm]: | 100 |
| **8 239 28 009** | **Double boring bar holder Ø 32** | |
| | Weight [kg]: | 6.260 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 32 |
| | Coolant: | IC/Ext |
| | Center distance [mm]: | 100 |
| **8 251 24 002** | **Combi double turning holder sq. 20** | |
| | Weight [kg]: | 4.600 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Sq. 20 |
| | Coolant: | EXT |
| **8 262 29 022** | **Stock stop VDI 30 - Ø 60 OD turret** | |
| | Weight [kg]: | 4.220 |
| | Notation: | rotating |
| | Version: | left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Rotation max [1/min]: | 8000 |
| | Coolant: | no |
| | Please note: | Lenght adjustable |
| | Center distance [mm]: | 100 |


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# EMCOTURN E65 S - VDI 30

| Part-# | Name | |
|---|---|---|
| **8 320 22 019** | **Cut-off holder, height adjustable SH 26 IC** | |
| | Weight [kg]: | 1.510 |
| | Version: | universal |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Clampshaft SH 26 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 70 |
| **8 320 23 013** | **Cut-off holder, height adjustable SH 32 IC** | |
| | Weight [kg]: | 1.720 |
| | Version: | universal |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Clampshaft SH 32 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 70 |
| **8 320 23 018** | **Cut-off holder, height adjustable SH 32 IC** | |
| | Weight [kg]: | 1.910 |
| | Version: | universal |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Clampshaft SH 32 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 70 |
| | Please note: | Clampshaft internal |
| **8 320 23 038** | **Cut-off holder, height adjustable SH 32 IC** | |
| | Weight [kg]: | 1.900 |
| | Version: | universal |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Clampshaft SH 32 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 70 |
| | Please note: | Clampshaft internal, check applicability! |
| **8 320 29 002** | **Cut-off holder, height adjustable 845 IC** | |
| | Weight [kg]: | 1.630 |
| | Version: | universal |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | HORN System 845 |
| | Coolant: | IC |
| | Pressure max [bar]: | 70 |


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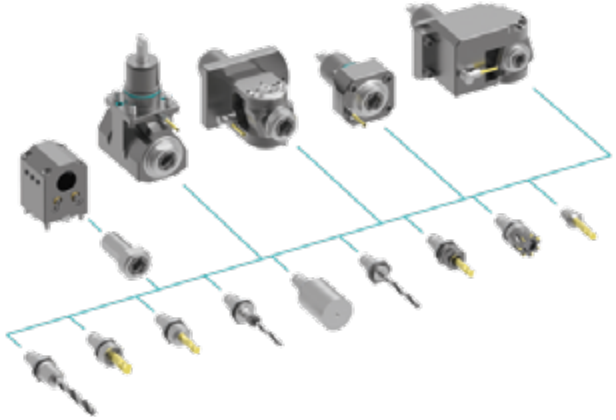

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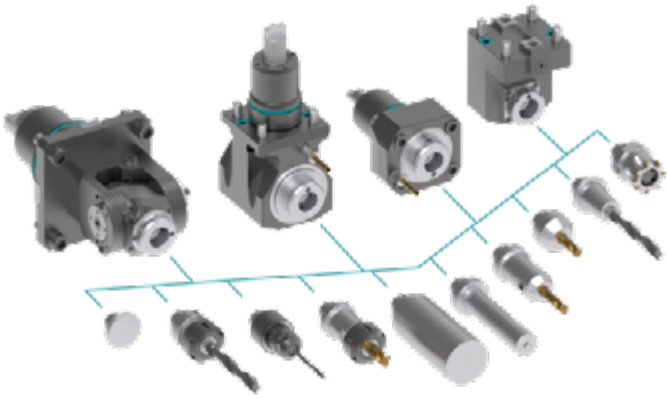

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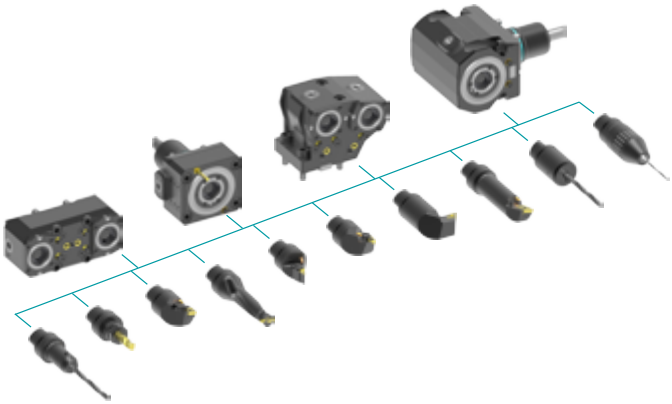

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