TOOL CATALOGUE

heimatec®

Victor

Vturn II 23 CV - DIN 5480

11/2026

High-tech from heimatec -
heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsiiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders
Live tool units
Precision tools
Tools for turning and machining centres
Tools for swiss type lathes
Tool changing and uick-change systems
Tool systems for gear production
Digital tool management

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Vturn II 23 CV - DIN 5480

Part-#	Name	
8 010 45 053	**Axial drilling and milling head ER 25 IC**	
	Weight [kg]:	3.420
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing ø 84
8 010 45 094	**Axial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	3.440
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 010 45 156	**Axial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	3.410
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 010 46 152	**Axial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	3.270
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT

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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

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Part-#	Name	
8 010 46 165	**Axial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	3.440
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 010 46 235	**Axial drilling and milling head ER 32 AX UT IC**	
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Dryrun possible
8 010 46 304	**Axial drilling and milling head C 4**	
	Weight [kg]:	4.330
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	heimatec Capto(TM) C 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
8 010 47 034	**Axial drilling and milling head HT 5**	
	Weight [kg]:	3.300
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	round housing Ø 84

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Carl-Benz-Str. 4
DE-77871 Renchen

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Part-#	Name	
8 010 47 086	**Axial drilling and milling head HT 5**	
	Weight [kg]:	3.330
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
8 010 48 001	**Axial drilling and milling head HT 6 IC**	
	Weight [kg]:	4.220
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing ø 84
8 013 44 005	**Axial drilling and milling head ER 16 AX UT**	
	Weight [kg]:	2.940
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	EXT
8 019 46 162	**Axial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	6.960
	Notation:	offset
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	40
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	50

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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

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Part-#	Name	
8 030 45 085	**Radial drilling and milling head ER 25**	
	Weight [kg]:	6.560
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
8 030 45 223	**Radial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	6.520
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
8 030 46 307	**Radial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	6.310
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
8 030 46 317	**Radial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	7.280
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	120

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Carl-Benz-Str. 4
DE-77871 Renchen

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Part-#	Name	
8 033 46 115	**Radial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	7.630
	Notation:	offset
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	100
8 033 47 013	**Radial drilling and milling head HT 5 IC**	
	Weight [kg]:	8.480
	Notation:	offset
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	100
8 033 48 003	**Radial drilling and milling head HT 6 IC**	
	Weight [kg]:	8.940
	Notation:	offset
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	100
8 036 46 010	**Radial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	6.490
	Version:	doubletoothed
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000

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DE-77871 Renchen

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Part-#	Name	
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
8 036 46 011	**Radial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	7.870
	Version:	doubletoothed
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	120
8 036 46 012	**Radial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	6.920
	Version:	doubletoothed
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	100
8 040 44 066	**Universal head ± 90° adjustable ER 16 AX UT**	
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	87
8 040 44 067	**Universal head ± 90° adjustable ER 16 AX UT**	
	Weight [kg]:	4.890
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite

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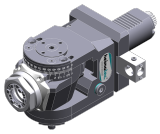
Part-#	Name	
	Coolant:	EXT
	Center distance [mm]:	87
8 040 44 070	**Universal head ± 90° adjustable ER 16 AX UT IC**	
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	87
8 040 45 067	**Universal head ± 90° adjustable ER 25 AX UT**	
	Weight [kg]:	6.250
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Note swivel range! strong bearing
	Center distance [mm]:	120
8 040 45 073	**Universal head ± 90° adjustable ER 25 AX UT IC**	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	87
8 040 45 103	**Universal head ± 90° adjustable ER 25 AX UT IC**	
	Weight [kg]:	5.170
	Version:	left; at 65° position can be pinned
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000

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DE-77871 Renchen

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Part-#	Name	
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	87
8 040 45 139	**Universal head ± 90° adjustable ER 25**	
	Weight [kg]:	5.230
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	87
8 200 40 000	**Plug Z2-40 K**	
	Weight [kg]:	0.140
	Shank size [mm]:	40.00
	Shank type:	VDI
8 200 40 001	**Plug Z2-40 S**	
	Weight [kg]:	1.360
	Shank size [mm]:	40.00
	Shank type:	VDI
8 200 41 002	**Tool holder A2-40x120**	
	Weight [kg]:	5.800
	Shank size [mm]:	40.00
	Shank type:	VDI
8 200 41 003	**Tool holder A2-40x200**	
	Weight [kg]:	9.120
	Shank size [mm]:	40.00
	Shank type:	VDI
8 200 41 004	**Tool holder A2-40x320**	
	Weight [kg]:	14.360
	Shank size [mm]:	40.00
	Shank type:	VDI
8 200 44 000	**Tool holder A1-40x100**	
	Weight [kg]:	11.940
	Shank size [mm]:	40.00
	Shank type:	VDI
8 202 43 000	**Basic holder transversal set SZ 40**	
	Weight [kg]:	1.560
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Interface SZ 40
	Coolant:	EXT

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Part-#	Name	
8 206 42 000	**Adapter for VDI 30**	
	Weight [kg]:	3.530
	Version:	doubletoothed
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 69880 - 30
	Coolant:	EXT
	Please note:	Special
8 208 49 001	**Test mandrel VDI 40x40x200**	
	Weight [kg]:	3.020
	Shank size [mm]:	40.00
	Shank type:	VDI
8 208 49 003	**Test mandrel VDI 40x40x300**	
	Weight [kg]:	4.020
	Shank size [mm]:	40.00
	Shank type:	VDI
8 210 41 000	**Tool holder F 40-MK 1**	
	Weight [kg]:	1.600
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 1
	Coolant:	IC
8 210 42 001	**Tool holder F 40-MK 2**	
	Weight [kg]:	1.620
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 2
	Coolant:	IC
8 210 43 000	**Tool holder E2-40x 8**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 8
	Coolant:	IC/Ext
8 210 43 002	**Tool holder F 40-MK 3**	
	Weight [kg]:	1.520
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 3
	Coolant:	IC
8 210 43 003	**Short drill chuck VDI 40x 8**	
	Weight [kg]:	1.700
	Shank size [mm]:	40.00
	Shank type:	VDI
	Coolant:	EXT
8 210 43 004	**Short drill chuck VDI 40x 8 - IC**	
	Weight [kg]:	1.730
	Shank size [mm]:	40.00
	Shank type:	VDI
	Coolant:	IC

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Part-#	Name	
8 210 44 001	**Tool holder E2-40x10**	
	Weight [kg]:	2.320
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 10
	Coolant:	IC/Ext
8 210 44 007	**Tool holder F 40-MK 4**	
	Weight [kg]:	2.460
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 4
	Coolant:	IC
8 210 44 008	**Short drill chuck VDI 40x13**	
	Weight [kg]:	2.280
	Shank size [mm]:	40.00
	Shank type:	VDI
	Coolant:	EXT
8 210 44 009	**Tool holder E2-40x14**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 14
	Coolant:	IC/Ext
8 210 44 010	**Tool holder E1-40x10**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 10
	Coolant:	IC
8 210 44 011	**Tool holder E1-40x12**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 12
	Coolant:	IC
8 210 44 014	**Short drill chuck VDI 40x13 - IC**	
	Weight [kg]:	2.290
	Shank size [mm]:	40.00
	Shank type:	VDI
	Coolant:	IC
8 210 44 017	**Tool holder E1-40x14**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 14
	Coolant:	IC
8 210 44 018	**Tool holder E1-40x12,5 - special**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 12,5
	Coolant:	IC
	Please note:	Special version

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DE-77871 Renchen

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Part-#	Name	
8 210 44 019	**Tool holder E2-40x10 - special**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 10
	Coolant:	IC/Ext
	Please note:	Shaft with hole, locked with screw
8 210 44 020	**Tool holder E2-40x12 - special**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 12
	Coolant:	IC/Ext
	Please note:	Shaft with hole, locked with screw
8 210 45 000	**Tool holder E2-40x16**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC/Ext
8 210 45 002	**Tool holder E4-40xER 25**	
	Weight [kg]:	1.570
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC
8 210 45 003	**Tool holder E1-40x16**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC
8 210 45 006	**Short drill chuck VDI 40x16**	
	Weight [kg]:	2.460
	Shank size [mm]:	40.00
	Shank type:	VDI
	Coolant:	EXT
8 210 45 007	**Tool holder E3-40x C 16**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 6388 - C 16
	Coolant:	IC
8 210 45 009	**Short drill chuck VDI 40x16 - IC**	
	Weight [kg]:	2.320
	Shank size [mm]:	40.00
	Shank type:	VDI
	Coolant:	IC

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Carl-Benz-Str. 4
DE-77871 Renchen

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info@heimatec.com
www.heimatec.com

Vturn II 23 CV - DIN 5480

Part-#	Name	
8 210 45 012	**Tool holder E2-40x16 - special**	
	Version:	with 180° rotated fixed clamping
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC/Ext
	Please note:	Special version
8 210 45 013	**Tool holder E2-40x18**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 18
	Coolant:	IC/Ext
8 210 45 014	**Tool holder E1-40x18**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 18
	Coolant:	IC
8 210 45 020	**Tool holder ER 25 AX UT IC**	
	Weight [kg]:	1.860
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Coolant:	IC/Ext
8 210 46 000	**Tool holder E4-40xER 32**	
	Weight [kg]:	1.640
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC
8 210 46 002	**Tool holder E2-40x20**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
8 210 46 004	**Tool holder E1-40x20**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC
8 210 46 008	**Tool holder HT 4 IC**	
	Version:	right / left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Coolant:	IC/Ext
	Please note:	HT- insert 3x 90° demountable

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Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

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info@heimatec.com
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Part-#	Name	
8 210 46 009	**Tool holder E2-40x20 - special**	
	Version:	with 180° rotated fixed clamping
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Please note:	Special version
8 210 46 010	**Tool holder E2-40x20 - special**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Please note:	Shaft with hole, locked with screw
8 210 47 001	**Tool holder E2-40x25**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
8 210 47 003	**Tool holder E3-40x C 25**	
	Weight [kg]:	1.980
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 6388 - C 25
	Coolant:	IC
8 210 47 004	**Tool holder E4-40xER 40**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 40
	Coolant:	IC
8 210 47 005	**Tool holder E1-40x25**	
	Weight [kg]:	1.840
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC
8 210 47 009	**Tool holder E2-40x25 - special**	
	Version:	with 180° rotated fixed clamping
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	Special version
8 210 47 010	**Tool holder HT 5 IC**	
	Version:	right / left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Coolant:	IC/Ext
	Please note:	HT- insert 3x 90° demountable

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Part-#	Name	
8 210 47 012	**Tool holder HT 5 IC**	
	Weight [kg]:	1.880
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Coolant:	IC/Ext
8 210 48 001	**Tool holder E2-40x32**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
8 210 48 003	**Tool holder E3-40x C 32**	
	Weight [kg]:	2.480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 6388 - C 32
	Coolant:	IC
8 210 48 004	**Tool holder E1-40x32**	
	Weight [kg]:	1.830
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC
8 210 48 008	**Tool holder E2-40x32 - special**	
	Version:	with 180° rotated fixed clamping
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	Special version
8 210 48 009	**Tool holder E2-40x32 - special**	
	Version:	Special
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
8 210 48 012	**Tool holder E2-40x32 special**	
	Version:	Special
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	with end stop
8 210 49 000	**Tool holder E2-40x40**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext

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Part-#	Name	
8 210 49 002	**Tool holder E1-40x40**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC
8 210 49 003	**Tool holder E1-40x50**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 50
	Coolant:	IC
8 210 49 005	**Tool holder E2-40x50**	
	Weight [kg]:	3.000
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
8 210 49 008	**Tool holder E2-40x40 - special**	
	Version:	with 180° rotated fixed clamping
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	Special version
8 214 43 000	**Tool holder C1-40x25**	
	Employment for:	VDI 40
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 214 43 001	**Tool holder C3-40x25**	
	Employment for:	VDI 40
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 214 43 008	**Tool holder C1-40x25 special**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT

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Part-#	Name	
8 219 47 004	**Boring bar holder ø 25**	
	Weight [kg]:	2.820
	Version:	left; offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Offset [mm]:	25
8 219 48 006	**Boring bar holder ø 32**	
	Version:	left, offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Offset [mm]:	30
8 234 43 000	**Tool holder B1-40x25x44**	
	Employment for:	VDI 40
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 234 43 001	**Tool holder B3-40x25x44**	
	Employment for:	VDI 40
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 234 43 002	**Tool holder B5-40x25x44**	
	Weight [kg]:	3.120
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 234 43 003	**Tool holder B7-40x25x44**	
	Weight [kg]:	3.320
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 234 43 005	**Tool holder B5-40x25x44 special**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 262 49 000	**Stock stop VDI 40 - Ø 42**	
	Weight [kg]:	1.360
	Shank size [mm]:	40.00
	Shank type:	VDI

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Part-#	Name	
8 262 49 001	**Stock stop VDI 40 - Ø 60**	
	Weight [kg]:	1.620
	Shank size [mm]:	40.00
	Shank type:	VDI
8 262 49 002	**Stock stop VDI 40 - Ø 54**	
	Weight [kg]:	1.530
	Shank size [mm]:	40.00
	Shank type:	VDI
8 267 49 001	**Bar pick-up VDI 40 offset**	
	Weight [kg]:	2.100
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Please note:	Chuck jaws 62-85 mm special accessories
8 274 43 000	**Square multiple holder D1-40x25**	
	Weight [kg]:	3.660
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 274 43 001	**Tool holder D2-40x25**	
	Weight [kg]:	4.300
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 320 42 018	**Cut-off holder, height adjustable SH 26 IC**	
	Version:	universal
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 43 009	**Cut-off holder, height adjustable SH 32 IC**	
	Weight [kg]:	2.480
	Version:	universal
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 47 000	**Internal cutting tool height adjust. 25**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC

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Part-#	Name	
8 320 49 005	**Cut-off holder, height adjustable 845 IC**	
	Weight [kg]:	2.700
	Version:	universal
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HORN System 845
	Coolant:	IC
	Pressure max [bar]:	70

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Carl-Benz-Str. 4
DE-77871 Renchen

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Carl-Benz-Str. 4
DE-77871 Renchen

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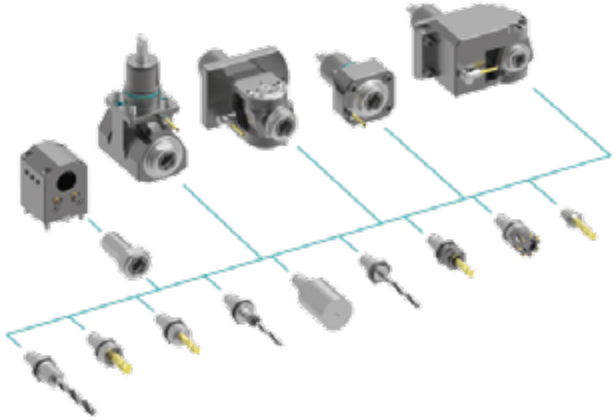

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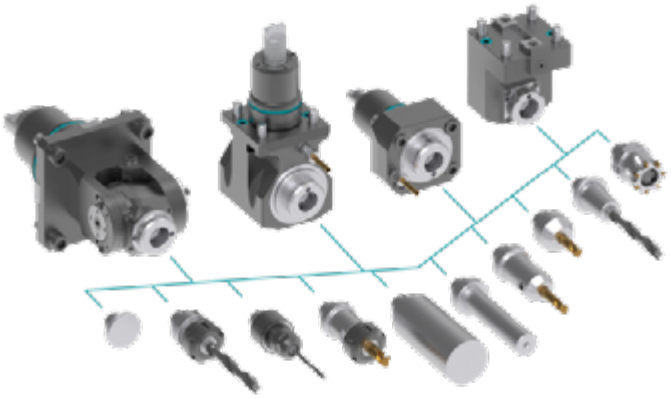

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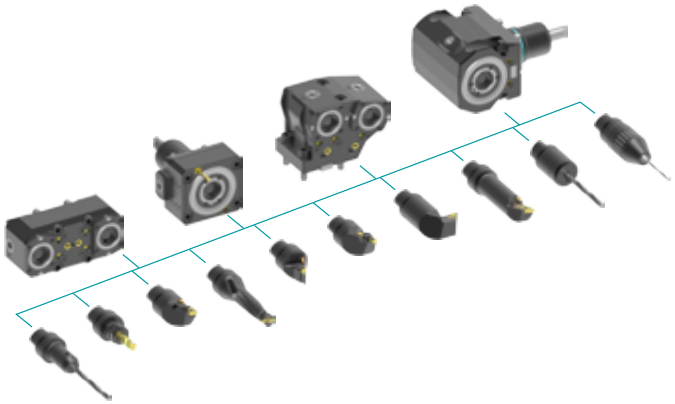

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Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

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heimatec®

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
77871 Renchen
Germany

T +49 7843 9466 0
www.heimatec.com
info@heimatec.com

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