# HAAS

# ST-35/Y - BMT 65 Subspindle

| Part-# | Tool adaption | Rotation max [1/min] | Gear ratio | Coolant | Pressure max. | Center distance |
|---|---|---|---|---|---|---|
| **Axial drilling and milling head** | | | | | | |
| 8 010 66 143 | **ER 32 A - u-tec** | 12.000 | 1:1 | IC/Ext | 100 bar | -- |
| 8 010 66 145 | **ER 32 A - u-tec** | 12.000 | 1:1 | EXT | 140 bar | -- |
| **Radial drilling and milling head** | | | | | | |
| 8 030 66 239 | **ER 32 A - u-tec** | 10.000 | 1:1 | EXT | 140 bar | **72 mm** |
| 8 030 66 243 | **ER 32 A - u-tec** | 10.000 | 1:1 | IC/Ext | 140 bar | **72 mm** |
| **Radial drilling and milling head, double spindle** | | | | | | |
| 8 039 66 025 | **ER 32 A - u-tec** | 10.000 | 1:1 | EXT | 140 bar | **72 mm** |
| **Universal head, offset** | | | | | | |
| 8 043 65 000 | **ER 25 A - u-tec** | 6.000 | 1:1 | EXT | -- | **69 mm** |
| 8 043 65 004 | **ER 25 A - u-tec** | 6.000 | 1:1 | IC/Ext | 140 bar | **69 mm** |

*Illustrations similar.*



8 010 66 143



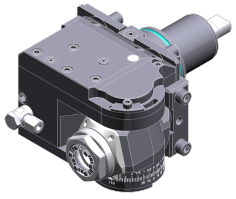
8 010 66 145



8 030 66 239



8 039 66 025



8 043 65 000

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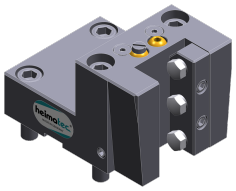
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# HAAS

# ST-35/Y - BMT 65 Subspindle

| Part-# | Tool adaption | Coolant | Pressure max. | Center distance |
|---|---|---|---|---|
| **Universal turning holder** | | | | |
| 8 224 15 006 | **Sq. 25** | EXT | 80 bar | -- |
| 8 224 15 053 | **Sq. 25** | IC/Ext | 140 bar | -- |
| **Boring bar holder** | | | | |
| 8 240 17 044 | **Ø 25** | IC/Ext | -- | **72 mm** |
| 8 240 18 089 | **Ø 32** | IC/Ext | -- | **72 mm** |
| 8 240 19 032 | **Ø 40** | IC/Ext | 80 bar | **72 mm** |
| 8 240 19 132 | **Ø 40** | IC/Ext | -- | **72 mm** |
| 8 240 19 067 | **Ø 50** | IC/Ext | 80 bar | **72 mm** |
| **Combi facing holder** | | | | |
| 8 244 15 005 | **Sq. 25** | EXT | 80 bar | -- |
| **Double turning holder** | | | | |
| 8 251 15 003 | **Sq. 25** | EXT | 80 bar | -- |
| 8 251 15 046 | **Sq. 25** | IC/Ext | 100 bar | -- |
| **Cut-off holder, height adjustable** | | | | |
| 8 320 13 005 | **Clampshaft SH 32** | IC/Ext | 140 bar | -- |

*Illustrations similar.*



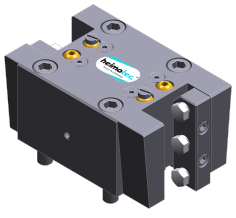
8 224 15 006



8 240 17 044



8 244 15 005



8 251 15 003



8 320 13 005

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