

Victor  
**Vturn II 26 YCV**



# High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products\* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

## \*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems


Tool systems for gear production

Digital tool management

This catalogue, including all its parts, is protected by copyright. Any use outside the restricted limitations of the Copyright Act without the consent of heimatec is inadmissible and liable to prosecution. This applies in particular to duplication, translation, microfilming and storage and processing in electronic systems.

**heimatec GmbH** reserves the right to make technical changes at any time without giving prior notice. This applies in particular to adjustments at any time to meet new or changed international standards, or in case of further developments of our products or manufacturing processes.

The current version of our General Terms and Conditions can be found on our website.

Part-#	Name	
<b>8 010 45 053</b>	<b>Axial drilling and milling head ER 25 IC</b>	
	Weight [kg]:	3.420
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing ø 84
<b>8 010 45 094</b>	<b>Axial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	3.440
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
<b>8 010 45 156</b>	<b>Axial drilling and milling head ER 25 AX UT IC</b>	
	Weight [kg]:	3.410
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
<b>8 010 46 152</b>	<b>Axial drilling and milling head ER 32 AX UT</b>	
	Weight [kg]:	3.270
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT

Part-#	Name	
<b>8 010 46 165</b>	<b>Axial drilling and milling head ER 32 AX UT IC</b>	
	Weight [kg]:	3.440
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
<b>8 010 46 235</b>	<b>Axial drilling and milling head ER 32 AX UT IC</b>	
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Dryrun possible
<b>8 010 46 304</b>	<b>Axial drilling and milling head C 4</b>	
	Weight [kg]:	4.330
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	heimatec Capto(TM) C 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
<b>8 010 47 034</b>	<b>Axial drilling and milling head HT 5</b>	
	Weight [kg]:	3.300
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	round housing Ø 84

Part-#	Name	
<b>8 010 47 086</b>	<b>Axial drilling and milling head HT 5</b>	
	Weight [kg]:	3.330
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
<b>8 010 48 001</b>	<b>Axial drilling and milling head HT 6 IC</b>	
	Weight [kg]:	4.220
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing ø 84
<b>8 013 44 005</b>	<b>Axial drilling and milling head ER 16 AX UT</b>	
	Weight [kg]:	2.940
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	EXT
<b>8 030 45 090</b>	<b>Radial drilling and milling head ER 25</b>	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100

Part-#	Name	
<b>8 030 46 119</b>	<b>Radial drilling and milling head ER 32</b>	
	Weight [kg]:	6.630
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
<b>8 030 46 170</b>	<b>Radial drilling and milling head ER 32 IC</b>	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	with fixation pin
	Center distance [mm]:	100
<b>8 030 46 249</b>	<b>Radial drilling and milling head ER 32</b>	
	Weight [kg]:	6.820
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	100
<b>8 030 46 251</b>	<b>Radial drilling and milling head ER 32 IC</b>	
	Weight [kg]:	7.540
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Center distance [mm]:	100


Part-#	Name
<b>8 030 46 304</b>	<b>Radial drilling and milling head ER 32 AX UT IC</b>
	Version: left
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 32 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: IC/Ext
	Pressure max [bar]: 140
	Center distance [mm]: 100
<b>8 030 46 306</b>	<b>Radial drilling and milling head ER 32 AX UT</b>
	Weight [kg]: 6.390
	Version: left
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 32 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: EXT
	Center distance [mm]: 100
<b>8 030 47 067</b>	<b>Radial drilling and milling head HT 5</b>
	Weight [kg]: 5.560
	Version: left
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: HT 5
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: EXT
	Center distance [mm]: 100
<b>8 030 47 078</b>	<b>Radial drilling and milling head Weldon 25</b>
	Weight [kg]: 7.640
	Version: left
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: Weldon (DIN 1835 b) 25
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: EXT
	Please note: stronger bearing
	Center distance [mm]: 100

Part-#	Name	
<b>8 030 47 142</b>	<b>Radial drilling and milling head HT 5 IC</b>	
	Weight [kg]:	8.290
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	100
<b>8 030 48 006</b>	<b>Radial drilling and milling head HT 6 IC</b>	
	Weight [kg]:	7.900
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	100
<b>8 031 44 025</b>	<b>Radial milling head universal arbor 16</b>	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
<b>8 031 45 019</b>	<b>Radial polygon head arbor 22</b>	
	Weight [kg]:	7.330
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Polygon arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing

Part-#	Name	
	Center distance [mm]:	100
<b>8 031 46 009</b>	<b>Radial milling head universal arbor 27</b>	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 27
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	100
<b>8 036 46 010</b>	<b>Radial drilling and milling head ER 32 AX UT</b>	
	Weight [kg]:	6.490
	Version:	doubletoothed
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
<b>8 036 46 012</b>	<b>Radial drilling and milling head ER 32 AX UT IC</b>	
	Weight [kg]:	6.920
	Version:	doubletoothed
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	100
<b>8 040 44 066</b>	<b>Universal head ± 90° adjustable ER 16 AX UT</b>	
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	87

Part-#	Name	
<b>8 040 44 067</b>	<b>Universal head ± 90° adjustable ER 16 AX UT</b>	
	Weight [kg]:	4.890
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	87
<b>8 040 44 070</b>	<b>Universal head ± 90° adjustable ER 16 AX UT IC</b>	
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	87
<b>8 040 44 074</b>	<b>Universal head ± 90° adjustable ER 16 AX UT</b>	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	87
<b>8 040 44 078</b>	<b>Universal head ± 90° adjustable ER 16 AX UT IC</b>	
	Weight [kg]:	4.980
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	87

Victor  
Vturn II 26 YCV

Part-#	Name
<b>8 040 45 073</b>	<b>Universal head ± 90° adjustable ER 25 AX UT IC</b>
	<p>Version: left</p> <p>Tool drive: DIN 5480</p> <p>Shank size [mm]: 40.00</p> <p>Shank type: VDI</p> <p>Tool adaption: ER 25 A - u-tec</p> <p>Gear ratio [i]: 1:1</p> <p>Torque max [Nm]: 25</p> <p>Rotation max [1/min]: 6000</p> <p>Rotating direction: opposite</p> <p>Coolant: IC/Ext</p> <p>Pressure max [bar]: 140</p> <p>Please note: stronger bearing</p> <p>Center distance [mm]: 87</p>
<b>8 040 45 093</b>	<b>Universal head ± 90° adjustable ER 25 AX UT</b>
	<p>Weight [kg]: 5.160</p> <p>Version: right</p> <p>Tool drive: DIN 5480</p> <p>Shank size [mm]: 40.00</p> <p>Shank type: VDI</p> <p>Tool adaption: ER 25 A - u-tec</p> <p>Gear ratio [i]: 1:1</p> <p>Torque max [Nm]: 25</p> <p>Rotation max [1/min]: 6000</p> <p>Rotating direction: opposite</p> <p>Coolant: EXT</p> <p>Please note: stronger bearing</p> <p>Center distance [mm]: 87</p>
<b>8 040 45 095</b>	<b>Universal head ± 90° adjustable ER 25 AX UT IC</b>
	<p>Weight [kg]: 5.160</p> <p>Version: right</p> <p>Tool drive: DIN 5480</p> <p>Shank size [mm]: 40.00</p> <p>Shank type: VDI</p> <p>Tool adaption: ER 25 A - u-tec</p> <p>Gear ratio [i]: 1:1</p> <p>Torque max [Nm]: 25</p> <p>Rotation max [1/min]: 6000</p> <p>Rotating direction: opposite</p> <p>Coolant: IC/Ext</p> <p>Pressure max [bar]: 140</p> <p>Please note: stronger bearing</p> <p>Center distance [mm]: 87</p>
<b>8 040 45 103</b>	<b>Universal head ± 90° adjustable ER 25 AX UT IC</b>
	<p>Weight [kg]: 5.170</p> <p>Version: left; at 65° position can be pinned</p> <p>Tool drive: DIN 5480</p> <p>Shank size [mm]: 40.00</p> <p>Shank type: VDI</p> <p>Tool adaption: ER 25 A - u-tec</p> <p>Gear ratio [i]: 1:1</p> <p>Torque max [Nm]: 25</p> <p>Rotation max [1/min]: 6000</p> <p>Rotating direction: opposite</p> <p>Coolant: IC/Ext</p>

# Victor

## Vturn II 26 YCV

Part-#	Name	
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	87
<b>8 040 45 139</b>	<b>Universal head ± 90° adjustable ER 25</b>	
	Weight [kg]:	5.230
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	87
<b>8 200 40 000</b>	<b>Plug Z2-40 K</b>	
	Weight [kg]:	0.140
	Shank size [mm]:	40.00
	Shank type:	VDI
<b>8 200 40 001</b>	<b>Plug Z2-40 S</b>	
	Weight [kg]:	1.360
	Shank size [mm]:	40.00
	Shank type:	VDI
<b>8 200 40 004</b>	<b>Tool blank</b>	
	Shank size [mm]:	40.00
	Shank type:	VDI
<b>8 200 41 002</b>	<b>Tool holder A2-40x120</b>	
	Weight [kg]:	5.800
	Shank size [mm]:	40.00
	Shank type:	VDI
<b>8 200 41 003</b>	<b>Tool holder A2-40x200</b>	
	Weight [kg]:	9.120
	Shank size [mm]:	40.00
	Shank type:	VDI
<b>8 200 41 004</b>	<b>Tool holder A2-40x320</b>	
	Weight [kg]:	14.360
	Shank size [mm]:	40.00
	Shank type:	VDI
<b>8 200 44 000</b>	<b>Tool holder A1-40x100</b>	
	Weight [kg]:	11.940
	Shank size [mm]:	40.00
	Shank type:	VDI
<b>8 208 49 001</b>	<b>Test mandrel VDI 40x40x200</b>	
	Weight [kg]:	3.020
	Shank size [mm]:	40.00
	Shank type:	VDI

Part-#	Name	
<b>8 208 49 003</b>	<b>Test mandrel VDI 40x40x300</b>	
	Weight [kg]:	4.020
	Shank size [mm]:	40.00
	Shank type:	VDI
<b>8 209 44 005</b>	<b>Adapter for VDI 40</b>	
	Weight [kg]:	6.740
	Notation:	offset
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 69880 - 40
	Coolant:	EXT
	Center distance [mm]:	100
<b>8 215 43 000</b>	<b>Tool holder C2-40x25</b>	
	Employment for:	VDI 40
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 215 43 001</b>	<b>Tool holder C4-40x25</b>	
	Employment for:	VDI 40
	Version:	left
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 215 43 003</b>	<b>Tool holder C2-40x25 special</b>	
	Weight [kg]:	4.480
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 231 47 006</b>	<b>Boring bar holder Ø 25</b>	
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	120
<b>8 231 48 000</b>	<b>Tool holder HT 6</b>	
	Weight [kg]:	6.080
	Notation:	offset
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Coolant:	IC/Ext
	Center distance [mm]:	100

Part-#	Name	
<b>8 231 48 007</b>	<b>Boring bar holder Ø 32</b>	
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	120
<b>8 231 49 007</b>	<b>Boring bar holder Ø 40</b>	
	Weight [kg]:	6.510
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
<b>8 234 45 003</b>	<b>Combi facing holder sq. 25/20</b>	
	Weight [kg]:	6.160
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 234 45 004</b>	<b>Combi facing holder sq. 25/20</b>	
	Weight [kg]:	9.780
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 235 43 000</b>	<b>Tool holder B2-40x25x44</b>	
	Employment for:	VDI 40
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 235 43 001</b>	<b>Tool holder B4-40x25x44</b>	
	Employment for:	VDI 40
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 235 43 009</b>	<b>Tool holder B6-40x25x44 special</b>	
	Weight [kg]:	2.960
	Employment for:	VDI 40
	Version:	Special; left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT

Victor  
Vturn II 26 YCV

Part-#	Name	
	Please note:	Insert for system "Jetstream" from Seco
<b>8 235 43 010</b>	<b>Tool holder B2-40x25x44 special</b>	
	Weight [kg]:	2.260
	Employment for:	VDI 40
	Version:	Special; left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
	Please note:	Insert for system "Jetstream" from Seco
<b>8 262 49 003</b>	<b>Stock stop VDI 40 - Ø 60 OD turret</b>	
	Weight [kg]:	6.300
	Notation:	rotating
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Coolant:	no
	Please note:	Lenght adjustable
	Center distance [mm]:	100
<b>8 320 43 010</b>	<b>Cut-off holder, height adjustable SH 32 IC</b>	
	Weight [kg]:	2.440
	Version:	universal
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
<b>8 320 43 014</b>	<b>Cut-off holder, height adjustable SH 32 IC</b>	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal



● heimatec overseas branches

○ global representations of heimatec

**heimatec**<sup>®</sup>

**heimatec GmbH**  
Präzisionswerkzeuge  
Carl-Benz-Str. 4  
77871 Renchen  
Germany

T +49 7843 9466 0  
[www.heimatec.com](http://www.heimatec.com)  
[info@heimatec.com](mailto:info@heimatec.com)

Please find the contact details of our worldwide trading partners on our website:  
<https://heimatec.com/business-partners>