

Nakamura  
**TW-20 - 16**  
**Stationen**



# High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products\* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

## \*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems



Tool systems for gear production

Digital tool management

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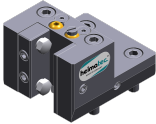


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Part-#	Name	
<b>8 200 03 002</b>	<b>Cover plate</b>	
	Weight [kg]:	0.300
	Shank type:	BMT
<b>8 200 10 002</b>	<b>Tool blank</b>	
	Weight [kg]:	4.190
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Please note:	Housing rigid
<b>8 202 10 006</b>	<b>Basic holder longitudinal seat FN 12</b>	
	Weight [kg]:	0.960
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Interface FN 12
	Coolant:	EXT
<b>8 209 10 000</b>	<b>Tool blank</b>	
	Weight [kg]:	4.580
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Coolant:	EXT
<b>8 209 11 000</b>	<b>Adapter for VDI 20</b>	
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	DIN 69880 - 20
	Coolant:	EXT
	Center distance [mm]:	55
<b>8 209 12 000</b>	<b>Adapter for VDI 30</b>	
	Weight [kg]:	2.750
	Employment for:	Outside operation
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	DIN 69880 - 30
	Coolant:	EXT
	Center distance [mm]:	35
<b>8 209 12 001</b>	<b>Adapter for VDI 30</b>	
	Weight [kg]:	3.140
	Employment for:	Inside operation
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	DIN 69880 - 30
	Coolant:	EXT
	Center distance [mm]:	65

Part-#	Name	
<b>8 209 14 002</b>	<b>Adapter for VDI 40</b>	
	Weight [kg]:	2.720
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	DIN 69880 - 40
	Coolant:	EXT
	Center distance [mm]:	35
<b>8 209 14 003</b>	<b>Adapter for VDI 40 offset</b>	
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	DIN 69880 - 40
	Coolant:	EXT
	Center distance [mm]:	65
<b>8 209 19 000</b>	<b>Adapter 45 ° for Ecoroll WKT EG5-1-SL00</b>	
	Weight [kg]:	2.590
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Coolant:	EXT
<b>8 209 58 000</b>	<b>Adapter for sensor m&amp;h RWP 38.41</b>	
	Notation:	180° reversible
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Ø 32
	Coolant:	no
<b>8 209 58 001</b>	<b>Adapter for sensor m&amp;h IRP 40.01</b>	
	Weight [kg]:	1.340
	Notation:	180° reversible
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Ø 32
	Coolant:	no
<b>8 209 58 002</b>	<b>Adapter for sensor m&amp;h IRP 40.02</b>	
	Weight [kg]:	1.520
	Notation:	180° reversible
	Shank size [mm]:	55.00
	Shank type:	BMT
	Coolant:	no
<b>8 209 58 003</b>	<b>Adapter for sensor Renishaw RLP</b>	
	Weight [kg]:	1.700
	Notation:	180° reversible
	Shank size [mm]:	55.00
	Shank type:	BMT
	Coolant:	no

Part-#	Name	
<b>8 224 11 002</b>	<b>Turning holder sq. 20</b>	
	Weight [kg]:	2.420
	Employment for:	right cutting tools
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
<b>8 224 11 003</b>	<b>Cut-off holder sq. 20</b>	
	Weight [kg]:	1.040
	Employment for:	right cutting tools
	Version:	Edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
<b>8 224 11 005</b>	<b>Cut-off holder sq. 20</b>	
	Weight [kg]:	1.100
	Employment for:	left cutting tools
	Version:	Edge on center of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
<b>8 224 11 016</b>	<b>Cut-off holder sq. 3/4" R 1441</b>	
	Weight [kg]:	1.110
	Employment for:	right cutting tools
	Version:	Edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
	Coolant:	EXT
<b>8 224 11 022</b>	<b>Cut-off holder sq. 20</b>	
	Weight [kg]:	1.350
	Employment for:	right cutting tools
	Version:	Edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
<b>8 224 12 005</b>	<b>Cut-off holder sq. 25</b>	
	Weight [kg]:	1.480
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25
	Coolant:	EXT

Part-#	Name	
<b>8 224 12 006</b>	<b>Cut-off holder sq. 25</b>	
	Weight [kg]:	1.480
	Employment for:	left cutting tools
	Version:	Edge on center of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25
	Coolant:	EXT
<b>8 224 13 004</b>	<b>Cut-off holder SH 32</b>	
	Weight [kg]:	1.000
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret center
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
<b>8 224 13 007</b>	<b>Cut-off holder SH 32</b>	
	Weight [kg]:	1.190
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret side
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
<b>8 224 13 013</b>	<b>Cut-off holder SH 32</b>	
	Weight [kg]:	1.480
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret side
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
	Please note:	Special
<b>8 224 13 021</b>	<b>Cut-off holder SH 32 IC</b>	
	Weight [kg]:	1.030
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret center
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
<b>8 224 14 000</b>	<b>Universal turning holder sq. 20</b>	
	Weight [kg]:	1.730
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	EXT
	Please note:	with spacer strip

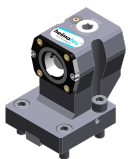
Part-#	Name	
<b>8 224 14 016</b>	<b>Universal turning holder sq. 20 IC</b>	
	Weight [kg]:	2.950
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
<b>8 224 15 002</b>	<b>Universal turning holder sq. 25/20</b>	
	Weight [kg]:	2.800
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	EXT
	Please note:	With spacer strip for sq. 20
<b>8 224 15 012</b>	<b>Universal turning holder sq. 1"</b>	
	Weight [kg]:	2.720
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
	Coolant:	EXT
<b>8 224 15 046</b>	<b>Universal turning holder sq. 25/20</b>	
	Weight [kg]:	5.520
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	EXT
	Please note:	Check applicability! with spacer strip for
<b>8 224 15 062</b>	<b>Universal turning holder sq. 25 IC</b>	
	Weight [kg]:	3.100
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
<b>8 224 15 063</b>	<b>Universal turning holder sq. 1" IC</b>	
	Weight [kg]:	3.100
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail




Part-#	Name	
<b>8 225 11 002</b>	<b>Cut-off holder sq. 20 R 1432</b>	
	Weight [kg]:	1.120
	Employment for:	left cutting tools
	Version:	Edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
<b>8 225 11 005</b>	<b>Cut-off holder sq. 20</b>	
	Weight [kg]:	1.170
	Employment for:	right cutting tools
	Version:	Edge on center of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
<b>8 225 11 009</b>	<b>Cut-off holder sq. 3/4" R 1442</b>	
	Weight [kg]:	1.110
	Employment for:	left cutting tools
	Version:	Edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
	Coolant:	EXT
<b>8 225 11 012</b>	<b>Cut-off holder sq. 3/4"</b>	
	Weight [kg]:	1.200
	Employment for:	right cutting tools
	Version:	Edge on center of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
	Coolant:	EXT
<b>8 240 14 017</b>	<b>Boring bar holder Ø 12 - slotted</b>	
	Weight [kg]:	2.900
	Notation:	180° reversible
	Version:	slotted
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 12
	Coolant:	EXT
	Pressure max [bar]:	100
	Center distance [mm]:	75
<b>8 240 14 022</b>	<b>Boring bar holder Ø 10 - slotted</b>	
	Weight [kg]:	2.900
	Notation:	180° reversible
	Version:	slotted
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 10
	Coolant:	EXT
	Pressure max [bar]:	100
	Center distance [mm]:	75


Part-#	Name	
<b>8 240 15 002</b>	<b>Tool holder ABS 50 IC/Ext</b>	
	Weight [kg]:	3.560
	Notation:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ABS 50
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 240 15 003</b>	<b>Boring bar holder Ø 16 DIN 1835 E</b>	
	Weight [kg]:	3.020
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Whistle-Notch (DIN 1835 E) 16
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 240 15 004</b>	<b>Tool holder C 3 IC</b>	
	Weight [kg]:	3.580
	Notation:	180° reversible; offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 3
	Coolant:	IC
	Center distance [mm]:	75
<b>8 240 15 005</b>	<b>Tool holder C 3 offset</b>	
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 3
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 240 15 006</b>	<b>Collet chuck holder ER 25</b>	
	Weight [kg]:	3.520
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Please note:	Insert reversible
	Center distance [mm]:	75
<b>8 240 15 007</b>	<b>Insert drill holder 16 IC</b>	
	Weight [kg]:	4.540
	Notation:	180° reversible
	Shank type:	BMT
	Tool adaption:	Whistle-Notch (DIN 1835 E) 16
	Coolant:	IC
	Center distance [mm]:	75

Part-#	Name	
<b>8 240 15 019</b>	<b>Collet chuck holder ER 25 AX UT IC</b>	
	Weight [kg]:	3.380
	Notation:	180° reversible; offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ER 25 A - u-tec
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 240 15 039</b>	<b>Boring bar holder Ø 16 - slotted</b>	
	Weight [kg]:	3.000
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 16
	Coolant:	EXT
	Center distance [mm]:	75
<b>8 240 16 004</b>	<b>Tool holder HT 4 IC</b>	
	Weight [kg]:	2.890
	Notation:	180° reversible; offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	HT 4
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 240 16 005</b>	<b>Boring bar holder Ø 24</b>	
	Notation:	180° reversible
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 24
	Coolant:	IC/Ext
	Please note:	Housing rigid
	Center distance [mm]:	75
<b>8 240 16 006</b>	<b>Tool holder HT 4 IC</b>	
	Weight [kg]:	3.340
	Notation:	offset
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	HT 4
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 240 16 008</b>	<b>Collet chuck holder ER 32</b>	
	Weight [kg]:	3.200
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Please note:	Insert reversible
	Center distance [mm]:	75




Part-#	Name	
<b>8 240 16 009</b>	<b>Insert drill holder 20 IC</b>	
	Weight [kg]:	4.480
	Notation:	180° reversible
	Shank type:	BMT
	Tool adaption:	Whistle-Notch (DIN 1835 E) 20
	Coolant:	IC
	Center distance [mm]:	75
<b>8 240 16 020</b>	<b>Tool holder HT 4 IC</b>	
	Weight [kg]:	5.900
	Notation:	offset; 180° reversible
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	HT 4
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 240 16 030</b>	<b>Boring bar holder Ø 20</b>	
	Weight [kg]:	3.940
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Please note:	Housing rigid
	Center distance [mm]:	75
<b>8 240 16 034</b>	<b>Collet chuck holder ER 32</b>	
	Weight [kg]:	3.060
	Notation:	180° reversible; offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 240 16 040</b>	<b>Tool holder C 4 IC</b>	
	Weight [kg]:	3.130
	Notation:	180° reversible
	Version:	offset; right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC/Ext
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	75
<b>8 240 16 045</b>	<b>Tool holder C 4 IC</b>	
	Weight [kg]:	2.960
	Notation:	180° reversible
	Version:	offset; right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC
	Please note:	Check applicability; note tool length!






Part-#	Name	
	Center distance [mm]:	75
<b>8 240 16 046</b>	<b>Tool holder C 4 IC</b>	
	Weight [kg]:	3.480
	Notation:	180° reversible
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	75
<b>8 240 16 051</b>	<b>Tool holder C 4 IC</b>	
	Weight [kg]:	3.430
	Notation:	180° reversible
	Version:	left
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	75
<b>8 240 16 054</b>	<b>Tool holder C 4 IC</b>	
	Weight [kg]:	2.840
	Notation:	180° reversible
	Version:	left; special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC/Ext
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	40
<b>8 240 16 077</b>	<b>Boring bar holder Ø 20 - slotted</b>	
	Weight [kg]:	3.120
	Notation:	180° reversible
	Version:	slotted
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 20
	Coolant:	EXT
	Pressure max [bar]:	100
	Center distance [mm]:	75
<b>8 240 17 005</b>	<b>Boring bar holder Ø 25</b>	
	Weight [kg]:	3.820
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	Housing rigid
	Center distance [mm]:	75

Part-#	Name	
<b>8 240 17 007</b>	<b>Boring bar holder Ø 25</b>	
	Weight [kg]:	2.320
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	Housing rigid
	Center distance [mm]:	75
<b>8 240 17 008</b>	<b>Boring bar holder Ø 25 DIN 1835 E</b>	
	Weight [kg]:	3.210
	Notation:	offset; 180° reversible
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Whistle-Notch (DIN 1835 E) 25
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 240 17 011</b>	<b>Boring bar holder Ø 25,4 (1")</b>	
	Weight [kg]:	3.800
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Housing rigid
	Center distance [mm]:	75
<b>8 240 17 016</b>	<b>Boring bar holder Ø 30</b>	
	Notation:	180° reversible
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 30
	Coolant:	IC/Ext
	Please note:	Housing rigid
	Center distance [mm]:	75
<b>8 240 17 021</b>	<b>Collet chuck holder ER 40</b>	
	Weight [kg]:	3.710
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ER 40
	Coolant:	IC/Ext
	Please note:	Insert reversible
	Center distance [mm]:	75


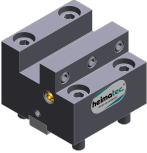

Part-#	Name	
<b>8 240 17 023</b>	<b>Insert drill holder 25 IC</b>	
	Weight [kg]:	4.380
	Notation:	180° reversible
	Shank type:	BMT
	Tool adaption:	Whistle-Notch (DIN 1835 E) 25
	Coolant:	IC
	Center distance [mm]:	75
<b>8 240 17 031</b>	<b>Boring bar holder Ø 30</b>	
	Notation:	180° reversible
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 30
	Coolant:	EXT
	Center distance [mm]:	112
<b>8 240 17 032</b>	<b>Boring bar holder Ø 30</b>	
	Notation:	180° reversible
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 30
	Coolant:	EXT
	Center distance [mm]:	105
<b>8 240 17 049</b>	<b>Boring bar holder Ø 1" offset</b>	
	Weight [kg]:	2.450
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Please note:	Housing rigid
	Center distance [mm]:	75
<b>8 240 17 061</b>	<b>Boring bar holder Ø 1"</b>	
	Weight [kg]:	2.300
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Center distance [mm]:	55
<b>8 240 17 065</b>	<b>Boring bar holder Ø 25 - slotted</b>	
	Weight [kg]:	3.670
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
	Coolant:	EXT
	Please note:	Housing rigid
	Center distance [mm]:	75

Part-#	Name	
<b>8 240 17 078</b>	<b>Boring bar holder Ø 1 1/4" - slotted</b>	
	Weight [kg]:	3.440
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	EXT
	Please note:	Housing rigid
	Center distance [mm]:	75
<b>8 240 17 096</b>	<b>Tool holder C 5 IC</b>	
	Weight [kg]:	5.030
	Notation:	180° reversible
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 5
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	75
<b>8 240 17 106</b>	<b>Boring bar holder Ø 25</b>	
	Weight [kg]:	4.800
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	Check applicability! housing rigid
	Center distance [mm]:	95
<b>8 240 17 114</b>	<b>Boring bar holder Ø 1"</b>	
	Weight [kg]:	4.760
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Please note:	Check applicability! housing rigid
	Center distance [mm]:	95
<b>8 240 17 115</b>	<b>Boring bar holder Ø 1 1/4"</b>	
	Weight [kg]:	4.620
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Please note:	Check applicability! housing rigid
	Center distance [mm]:	95

Part-#	Name	
<b>8 240 17 116</b>	<b>Boring bar holder Ø 1 1/4"</b>	
	Weight [kg]:	2.440
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Please note:	Housing rigid
	Center distance [mm]:	75
<b>8 240 18 010</b>	<b>Boring bar holder Ø 32</b>	
	Weight [kg]:	3.640
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Housing rigid
	Center distance [mm]:	75
<b>8 240 18 011</b>	<b>Boring bar holder Ø 32</b>	
	Weight [kg]:	2.680
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	55
<b>8 240 18 012</b>	<b>Boring bar holder Ø 32 offset</b>	
	Weight [kg]:	2.420
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	Housing rigid
	Center distance [mm]:	75
<b>8 240 18 016</b>	<b>Boring bar holder Ø 32</b>	
	Weight [kg]:	4.370
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	Housing rigid
	Center distance [mm]:	90
<b>8 240 18 021</b>	<b>Insert drill holder 32 IC</b>	
	Weight [kg]:	4.200
	Notation:	180° reversible
	Shank type:	BMT
	Tool adaption:	Whistle-Notch (DIN 1835 E) 32
	Coolant:	IC
	Center distance [mm]:	75

Part-#	Name	
<b>8 240 18 033</b>	<b>Boring bar holder Ø 1 1/4"</b>	
	Weight [kg]:	3.630
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Please note:	Housing rigid
	Center distance [mm]:	75
<b>8 240 18 037</b>	<b>Boring bar holder Ø 1 1/2"</b>	
	Weight [kg]:	4.540
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1 1/2" (38,1mm)
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 240 18 045</b>	<b>Boring bar holder Ø 32 offset</b>	
	Weight [kg]:	4.380
	Notation:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	Front edge ø32- adapter on turret center
	Center distance [mm]:	75
<b>8 240 18 085</b>	<b>Boring bar holder Ø 32</b>	
	Weight [kg]:	4.605
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	Check applicability! housing rigid
	Center distance [mm]:	95
<b>8 240 18 098</b>	<b>Boring bar holder Ø 1 1/4"</b>	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Please note:	Check applicability!
	Center distance [mm]:	100
<b>8 240 18 102</b>	<b>Boring bar holder Ø 32 offset</b>	
	Weight [kg]:	6.780
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC
	Pressure max [bar]:	100

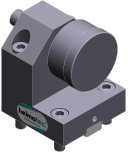

Part-#	Name	
	Please note:	Check applicability! length
	Center distance [mm]:	80
<b>8 240 19 007</b>	<b>Boring bar holder Ø 40</b>	
	Weight [kg]:	4.260
	Notation:	offset; 180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 240 19 009</b>	<b>Boring bar holder Ø 40</b>	
	Weight [kg]:	4.480
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 240 19 012</b>	<b>Boring bar holder Ø 40</b>	
	Weight [kg]:	3.460
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	Special version
	Center distance [mm]:	75
<b>8 240 19 025</b>	<b>Insert drill holder 40 IC</b>	
	Weight [kg]:	4.740
	Notation:	180° reversible
	Shank type:	BMT
	Tool adaption:	Whistle-Notch (DIN 1835 E) 40
	Coolant:	IC
	Center distance [mm]:	75
<b>8 240 19 105</b>	<b>Boring bar holder Ø 40</b>	
	Weight [kg]:	2.400
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	35
<b>8 240 19 139</b>	<b>Boring bar holder Ø 40</b>	
	Weight [kg]:	4.760
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 40
	Coolant:	IC
	Please note:	Check applicability!
	Center distance [mm]:	100

Part-#	Name	
<b>8 240 19 142</b>	<b>Boring bar holder Ø 40 offset</b>	
	Weight [kg]:	5.000
	Notation:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	Front edge Ø40- adapter 60mm from turret center offset
	Center distance [mm]:	75
<b>8 240 19 143</b>	<b>Boring bar holder Ø 40 offset</b>	
	Weight [kg]:	4.000
	Notation:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	Front edge Ø40- adapter 20mm from turret center offset
	Center distance [mm]:	75
<b>8 244 11 002</b>	<b>Facing holder sq. 20</b>	
	Weight [kg]:	2.340
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
<b>8 244 11 009</b>	<b>Facing holder sq. 20</b>	
	Weight [kg]:	4.090
	Notation:	180° reversible
	Version:	Special; extended version
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
<b>8 244 12 005</b>	<b>Facing holder sq. 1"</b>	
	Weight [kg]:	3.570
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 1" (25,4mm)
	Coolant:	EXT
<b>8 244 12 027</b>	<b>Facing holder sq. 25 IC</b>	
	Weight [kg]:	3.640
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25
	Coolant:	IC/Ext
	Pressure max [bar]:	100

Part-#	Name	
<b>8 249 14 000</b>	<b>Holder with square seat 12 mm</b>	
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 12
	Coolant:	EXT
	Please note:	Special
	Center distance [mm]:	55
<b>8 249 16 009</b>	<b>Double tool holder HT 4</b>	
	Weight [kg]:	3.660
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	HT 4
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 249 17 001</b>	<b>Double collet chuck holder ER 40</b>	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ER 40
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 249 17 003</b>	<b>Double boring bar holder Ø 25</b>	
	Weight [kg]:	3.770
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	Housing rigid
	Center distance [mm]:	75
<b>8 249 18 003</b>	<b>Adapter for sensor m&amp;h IRP 40.01</b>	
	Weight [kg]:	5.230
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	no
	Center distance [mm]:	112
<b>8 249 18 008</b>	<b>Double boring bar holder Ø 32</b>	
	Weight [kg]:	3.800
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	Housing rigid
	Center distance [mm]:	75



Part-#	Name	
<b>8 251 11 000</b>	<b>Double turning holder sq. 20</b>	
	Weight [kg]:	2.250
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
<b>8 251 11 003</b>	<b>Double turning holder sq. 20</b>	
	Weight [kg]:	2.420
	Notation:	180° reversible
	Employment for:	right cutting tools
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	EXT
<b>8 251 11 007</b>	<b>Double turning holder sq. 3/4"</b>	
	Weight [kg]:	2.390
	Notation:	180° reversible
	Employment for:	right cutting tools
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
	Coolant:	EXT
<b>8 251 12 006</b>	<b>Double turning holder sq. 25</b>	
	Weight [kg]:	4.910
	Notation:	180° reversible
	Employment for:	right cutting tools
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25
	Coolant:	EXT
<b>8 251 15 048</b>	<b>Combi double turning holder sq. 25 IC</b>	
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25
		Sq. 25
		Sq. 25
		Sq. 25
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
<b>8 259 15 001</b>	<b>Multiple holder C 3 and sq. 20</b>	
	Weight [kg]:	3.960
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
		heimatec Capto(TM) C 3
	Coolant:	IC/Ext

Part-#	Name	
	Center distance [mm]:	55
<b>8 259 19 002</b>	<b>Multiple holder ER 25 and sq. 20</b>	
	Weight [kg]:	3.620
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
		ER 25
	Coolant:	IC/Ext
	Center distance [mm]:	55
<b>8 261 18 003</b>	<b>Tool holder for centering insert</b>	
	Weight [kg]:	5.960
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	EXT
	Please note:	Price without centering point
	Center distance [mm]:	55 or 75
<b>8 261 18 004</b>	<b>Tool holder for centering insert</b>	
	Notation:	180° reversible
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 34
	Coolant:	EXT
	Please note:	Price without centering point
	Center distance [mm]:	55
<b>8 262 19 001</b>	<b>Stock stop Ø 60 offset</b>	
	Weight [kg]:	3.440
	Notation:	rotating
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Coolant:	no
	Please note:	Lenght adjustable
	Center distance [mm]:	75
<b>8 320 12 010</b>	<b>Cut-off holder, height adjustable SH 26 IC</b>	
	Weight [kg]:	1.680
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
<b>8 320 12 020</b>	<b>Cut-off holder, height adjustable SH 26 IC</b>	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70

Part-#	Name
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	Please note:	with offset cut-off tool holder
<b>8 320 13 002</b>	<b>Cut-off holder, height adjustable SH 32 IC</b>	
	Weight [kg]:	1.570
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
<b>8 320 13 010</b>	<b>Cut-off holder, height adjustable SH 32 IC</b>	
	Weight [kg]:	1.730
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal
<b>8 320 13 015</b>	<b>Cut-off holder, height adjustable SH 32 IC</b>	
	Weight [kg]:	1.830
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	with offset cut-off tool holder
<b>8 782 16 001</b>	<b>Spacer plate 20mm</b>	
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Centering key slot b 20
	Coolant:	EXT
	Please note:	Plate without fastening screws !
<b>8 782 16 003</b>	<b>Spacer plate 25mm</b>	
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Centering key slot b 20
	Coolant:	EXT
	Please note:	Plate without fastening screws !



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