TOOL CATALOGUE

heimatec®

Miyano

ABX 80 THY

10/2026

High-tech from heimatec -
heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsiiary in Asia and India and numerous representatives as well as trading partners all over the world.

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Live tool units
Precision tools
Tools for turning and machining centres
Tools for swiss type lathes
Tool changing and uick-change systems
Tool systems for gear production
Digital tool management

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Part-#	Name	
8 010 55 036	**Axial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	3.640
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
8 010 55 037	**Axial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	3.810
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing
8 010 55 047	**Axial drilling and milling head ER 25 M**	
	Weight [kg]:	2.130
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	slim version
8 010 55 048	**Axial drilling and milling head ER 25 M IC**	
	Weight [kg]:	2.230
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	slim version

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Part-#	Name	
8 010 55 097	**Axial drilling and milling head ER 25 AX UT IC**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	15000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Dryrun possible
8 010 56 075	**Axial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	3.730
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
8 010 56 076	**Axial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	3.820
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing
8 010 56 104	**Axial drilling and milling head Weldon 20 IC**	
	Weight [kg]:	3.960
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	Weldon (DIN 1835 b) 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing

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Part-#	Name	
8 010 57 082	**Axial drilling and milling head Weldon 25 IC**	
	Weight [kg]:	4.130
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	Weldon (DIN 1835 b) 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing
8 011 54 014	**Axial milling head universal arbor 3/4"**	
	Weight [kg]:	3.980
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 3/4" (19,05mm)
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
8 011 54 016	**Axial milling head universal arbor 16**	
	Weight [kg]:	3.860
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
8 011 55 016	**Axial milling head universal arbor 22**	
	Weight [kg]:	3.960
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing

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Part-#	Name	
8 013 54 016	**Axial drilling and milling head ER 16 AX UT**	
	Weight [kg]:	3.580
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	EXT
8 019 54 011	**Axial drilling and milling head ER 16 AX UT**	
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	16
	Rotation max [1/min]:	18000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50
8 019 54 033	**Axial drilling and milling head ER 16 AX UT IC**	
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	16
	Rotation max [1/min]:	18000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Offset [mm]:	50
8 019 55 014	**Axial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	5.880
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	40
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50

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Part-#	Name	
8 019 55 019	**Axial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	7.290
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	40
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 55 058	**Axial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	5.920
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	15000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 55 059	**Axial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	7.340
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	15000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	50
8 030 54 063	**Radial drilling and milling head ER 16 AX UT IC**	
	Weight [kg]:	7.840
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	opposite

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Part-#	Name	
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	75
8 030 55 096	**Radial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	6.970
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	85
8 030 55 125	**Radial drilling and milling head ER 25 IC**	
	Weight [kg]:	7.790
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Combi bearing
	Center distance [mm]:	75
8 030 55 137	**Radial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	6.860
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	85
8 030 55 178	**Radial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	6.810
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3

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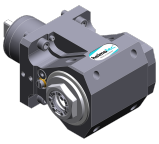
Part-#	Name	
	Torque max [Nm]:	12
	Rotation max [1/min]:	18000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	85
8 030 55 201	**Radial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	6.850
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	18000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	strong bearing
	Center distance [mm]:	85
8 030 55 259	**Radial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	6.640
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	75
8 030 55 260	**Radial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	7.000
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	75

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Part-#	Name	
8 030 56 134	**Radial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	9.670
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Check applicability! combi bearing
	Center distance [mm]:	100
8 030 56 260	**Radial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	6.600
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	75
8 031 54 021	**Radial polygon head arbor 16**	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	Polygon arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	75
8 031 55 024	**Radial polygon head arbor 22**	
	Weight [kg]:	7.260
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	Polygon arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing

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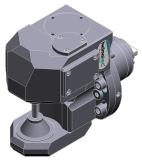
Part-#	Name	
	Center distance [mm]:	75
8 037 51 001	**Radial disk mill head arbor 8**	
	Weight [kg]:	7.850
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	Arbor 8
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	strong version
	Center distance [mm]:	90
8 037 54 021	**Radial disk mill head arbor 16**	
	Weight [kg]:	7.720
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	Arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	strong version
	Center distance [mm]:	90
8 037 55 015	**Radial disk mill head arbor 22**	
	Weight [kg]:	8.070
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Tool adaption:	Arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	strong version
	Center distance [mm]:	90
8 039 55 032	**Radial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	7.720
	Notation:	180° reversible
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	strong version

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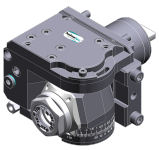
Part-#	Name	
	Center distance [mm]:	75
8 039 56 018	**Radial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	7.680
	Notation:	180° reversible
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	strong version
	Center distance [mm]:	75
8 043 54 005	**Universal head +100°/-20° adj. ER16 AX UT**	
	Weight [kg]:	6.950
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	60
	Offset [mm]:	35
8 043 54 011	**Universal head +100°/-20° adj. ER16 AX UT**	
	Weight [kg]:	6.930
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	60
	Offset [mm]:	35
8 043 55 002	**Universal head +100°/-20° adj. ER25 AX UT**	
	Weight [kg]:	7.180
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25

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Part-#	Name	
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	60
	Offset [mm]:	35
8 043 55 008	**Universal head +100°/-20° adj. ER25AX UTIK**	
	Weight [kg]:	7.200
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Center distance [mm]:	60
	Offset [mm]:	35
8 050 54 011	**Multispindle drilling head ER 16 AX UT**	
	Weight [kg]:	6.860
	Notation:	offset; 180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Offset [mm]:	58
8 200 03 010	**Cover plate**	
	Weight [kg]:	0.380
	Shank type:	-
8 202 00 013	**Basic holder longitudinal seat FN 12**	
	Weight [kg]:	1.230
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Interface FN 12
	Coolant:	EXT
	Center distance [mm]:	15

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Part-#	Name	
8 209 57 000	**Adapter for sensor ø 25**	
	Weight [kg]:	1.760
	Shank size [mm]:	54.00
	Shank type:	BMT
	Tool adaption:	Ø 25
	Coolant:	EXT
8 224 01 009	**Cut-off holder sq. 20**	
	Weight [kg]:	2.320
	Employment for:	right cutting tools
	Version:	Special; edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Sq. 20
	Coolant:	EXT
8 224 01 011	**Turning holder sq. 20**	
	Weight [kg]:	2.550
	Employment for:	right cutting tools
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Sq. 20
	Coolant:	EXT
8 224 05 007	**Universal turning holder sq. 25/20**	
	Weight [kg]:	3.360
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Sq. 25/20
		Sq. 25/20
	Coolant:	EXT
	Please note:	with spacer strip for sq. 20
8 224 05 032	**Universal turning holder sq. 25 IC**	
	Weight [kg]:	3.238
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 224 05 033	**Universal turning holder sq. 1" IC**	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail

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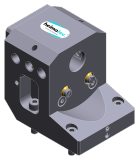
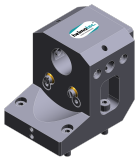
Part-#	Name	
8 229 07 001	**Tool holder Ø 30 slotted**	
	Weight [kg]:	3.690
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Ø 30
	Coolant:	EXT
	Please note:	Holder for HF (Hochfrequenzspindel)
	Offset [mm]:	91
8 240 06 008	**Tool holder C 4 IC**	
	Weight [kg]:	6.690
	Notation:	180° reversible; offset
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC/Ext
	Center distance [mm]:	85
8 240 06 031	**Boring bar holder Ø 20**	
	Weight [kg]:	5.480
	Notation:	180° reversible; offset
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Center distance [mm]:	85
8 240 07 047	**Boring bar holder Ø 25**	
	Weight [kg]:	5.880
	Notation:	180° reversible; offset
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	85
8 240 08 025	**Boring bar holder Ø 32**	
	Weight [kg]:	5.730
	Notation:	180° reversible; offset
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	85
8 240 08 066	**Boring bar holder Ø 32**	
	Weight [kg]:	7.240
	Notation:	180° reversible; offset
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	85

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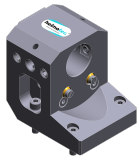
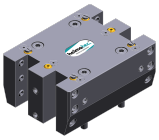
Part-#	Name	
8 240 09 000	**Boring bar holder Ø 40**	
	Weight [kg]:	5.100
	Notation:	180° reversible; offset
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Center distance [mm]:	85
8 259 01 004	**Multiple turning holder 4x sq. 16**	
	Weight [kg]:	6.010
	Employment for:	Main- and sub spindle
	Version:	Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Sq. 16
		Sq. 16
		Sq. 16
		Sq. 16
	Coolant:	EXT
8 259 01 005	**Multiple turning holder 4x sq. 20**	
	Weight [kg]:	6.470
	Employment for:	Main- and sub spindle
	Version:	Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Sq. 20
		Sq. 20
		Sq. 20
		Sq. 20
	Coolant:	EXT
8 263 09 006	**Tool holder with rotating centering point**	
	Weight [kg]:	6.210
	Notation:	180° reversible; offset
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Rotation max [1/min]:	6000
	Coolant:	EXT
	Center distance [mm]:	85
8 263 09 007	**Tool holder with rotating centering point**	
	Weight [kg]:	6.410
	Notation:	180° reversible; offset
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Rotation max [1/min]:	6000
	Coolant:	EXT
	Center distance [mm]:	85

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Part-#	Name	
8 268 09 001	**Steady rest ø 6 - ø 40**	
	Weight [kg]:	5.340
	Notation:	adjustable
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Coolant:	EXT
8 320 02 019	**Cut-off holder, height adjustable SH 26 IC**	
	Weight [kg]:	1.710
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 03 012	**Cut-off holder, height adjustable SH 32 IC**	
	Weight [kg]:	1.860
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 03 022	**Cut-off holder, height adjustable SH 32 IC**	
	Weight [kg]:	2.120
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	with offset cut-off tool holder
8 320 03 028	**Cut-off holder, height adjustable SH 32 IC**	
	Weight [kg]:	2.020
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal

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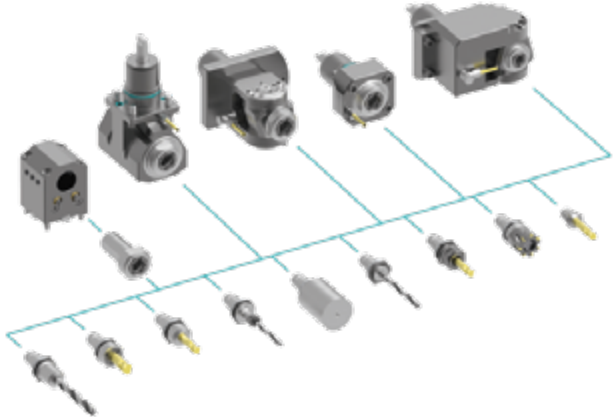

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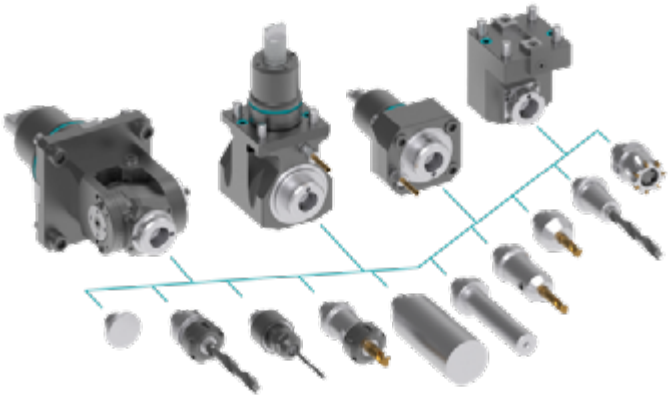

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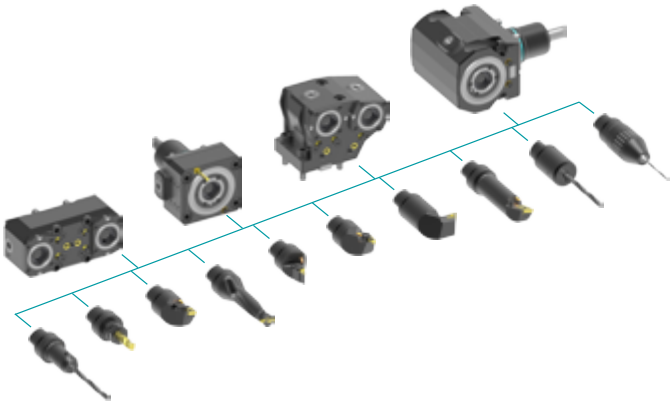

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