

Emco
ET 465 TCM
(Fixierleiste)



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems




Tool systems for gear production


Digital tool management

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Part-#	Name	
8 010 24 067	Axial drilling and milling head Weldon 14	
	Version:	Special
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 14
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing, special length
8 010 25 090	Axial drilling and milling head ER 25	
	Weight [kg]:	1.580
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	round housing ø 68
8 010 25 091	Axial drilling and milling head ER 25 IC	
	Weight [kg]:	1.830
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing ø 68
8 010 25 118	Axial drilling and milling head ER 25 AX UT	
	Weight [kg]:	1.780
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing

Part-#	Name		
	8 010 25 119	Axial drilling and milling head ER 25 AX UT IC	
		Weight [kg]:	1.780
		Tool drive:	DIN 5480
		Shank size [mm]:	30.00
		Shank type:	VDI
		Tool adaption:	ER 25 A - u-tec
		Gear ratio [i]:	1:1
		Torque max [Nm]:	25
		Rotation max [1/min]:	6000
		Rotating direction:	same
		Coolant:	IC/Ext
		Pressure max [bar]:	25
		Please note:	round housing ø 68
8 013 22 000	Axial drilling and milling head Weldon 6		
	Version:	left	
	Tool drive:	DIN 5480	
	Shank size [mm]:	30.00	
	Shank type:	VDI	
	Tool adaption:	Weldon (DIN 1835 b) 6	
	Gear ratio [i]:	1:2	
	Torque max [Nm]:	8	
	Rotation max [1/min]:	8000	
	Rotating direction:	same	
Coolant:	EXT		
8 013 24 014	Axial drilling and milling head Weldon 10		
	Version:	left	
	Tool drive:	DIN 5480	
	Shank size [mm]:	30.00	
	Shank type:	VDI	
	Tool adaption:	Weldon (DIN 1835 b) 10	
	Gear ratio [i]:	1:2	
	Torque max [Nm]:	8	
	Rotation max [1/min]:	8000	
	Rotating direction:	same	
Coolant:	EXT		
8 013 25 007	Axial drilling and milling head Weldon 16		
	Weight [kg]:	4.320	
	Version:	left	
	Tool drive:	DIN 5480	
	Shank size [mm]:	30.00	
	Shank type:	VDI	
	Tool adaption:	Weldon (DIN 1835 b) 16	
	Gear ratio [i]:	1:2	
	Torque max [Nm]:	8	
	Rotation max [1/min]:	8000	
	Rotating direction:	same	
	Coolant:	EXT	
	Please note:	stronger bearing	

Part-#	Name	
8 014 25 002	Axial milling head universal arbor 22	
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	2:1
	Torque max [Nm]:	40
	Rotation max [1/min]:	3000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
8 019 24 054	Axial milling head universal arbor 16	
	Weight [kg]:	6.550
	Notation:	offset
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	3:1
	Torque max [Nm]:	75
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Taper roller bearings; check applicability; with
	Offset [mm]:	50
8 030 24 069	Radial drilling and milling head ER 20 AX	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 20 A
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
8 030 25 014	Radial drilling and milling head ER 25	
	Weight [kg]:	4.230
	Employment for:	Main spindle
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	with fixation rail
	Center distance [mm]:	100

Part-#	Name	
8 030 25 025	Radial drilling and milling head Weldon 16 IC	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 030 25 037	Radial drilling and milling head ER 25 AS	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
8 030 25 114	Radial drilling and milling head ER 25	
	Weight [kg]:	4.860
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	120
8 030 25 132	Radial drilling and milling head ER 25	
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100

Part-#	Name	
8 030 25 145	Radial drilling and milling head ER 25 IC	
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	100
8 030 25 152	Radial drilling and milling head ER 25 IC	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Center distance [mm]:	100
8 030 25 287	Radial drilling and milling head ER 25 AX UT	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	120
8 030 25 321	Radial drilling and milling head ER 25 AX UT	
	Weight [kg]:	5.060
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	120

Part-#	Name	
8 030 25 322	Radial drilling and milling head ER 25	
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	120
8 030 26 004	Radial drilling and milling head Weldon 20	
	Weight [kg]:	4.380
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	100
8 030 26 044	Radial drilling and milling head HT 4	
	Weight [kg]:	4.060
	Version:	right
	Tool drive:	DIN 5480
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
8 030 26 046	Radial drilling and milling head HT 4 IC	
	Weight [kg]:	4.380
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Center distance [mm]:	100

Part-#	Name	
8 030 26 047	Radial drilling and milling head HT 4 IC	
	Weight [kg]:	4.500
	Notation:	180° reversible
	Version:	doubletoothed
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Center distance [mm]:	100
8 031 23 000	Radial milling head arbor 13	
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Arbor 13
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
8 031 25 005	Radial milling head universal arbor 22	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
8 031 25 013	Radial milling head universal arbor 22	
	Weight [kg]:	4.760
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	100

Part-#	Name	
8 036 25 001	Radial drilling and milling head ER 25	
	Weight [kg]:	4.200
	Version:	doubletoothed
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	with fixation rail
	Center distance [mm]:	100
8 036 25 032	Radial drilling and milling head ER 25 AX UT IC	
	Weight [kg]:	4.740
	Version:	doubletoothed
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	100
8 036 25 059	Radial milling head universal arbor 22	
	Weight [kg]:	4.730
	Notation:	180° reversible
	Version:	doubletoothed
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	100
8 036 25 060	Radial drilling and milling head ER 25 AX UT	
	Version:	doubletoothed
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing

Part-#	Name	
	Center distance [mm]:	100
8 036 25 073	Radial drilling and milling head ER 25 IC	
	Weight [kg]:	4.640
	Version:	doubletoothed
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	with fixation rail
	Center distance [mm]:	100
8 037 29 017	Radial disk mill head shaft diameter 8-22 6°	
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Interchangeable arbor
	Gear ratio [i]:	2,55:1
	Torque max [Nm]:	40
	Rotation max [1/min]:	2000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Price without arbor;special version
8 037 29 018	Radial disk mill head shaft diameter 8-22 6°	
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Interchangeable arbor
	Gear ratio [i]:	2,55:1
	Torque max [Nm]:	40
	Rotation max [1/min]:	2000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Price without arbor;special version
8 039 25 012	Radial drilling and milling head ER 25	
	Weight [kg]:	4.730
	Version:	double spindle
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	100

Part-#	Name	
8 039 25 077	Radial drilling and milling head ER 25 AX UT	
	Weight [kg]:	6.100
	Version:	double spindle
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	120
8 040 24 011	Universal head $\pm 90^\circ$ adjustable ER 20	
	Weight [kg]:	3.300
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Special version
8 040 24 073	Universal head $\pm 90^\circ$ adjustable ER 16 AX UT	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	88
8 040 24 082	Universal head $\pm 90^\circ$ adjustable ER 16 AX UT IC	
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	88

Part-#	Name	
8 040 24 085	Universal head $\pm 90^\circ$ adjustable ER 16 AX UT	
	Weight [kg]:	4.660
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	88
8 040 25 038	Universal head $\pm 90^\circ$ adjustable ER 25 AX UT	
	Weight [kg]:	4.890
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	88
8 040 25 039	Universal head $\pm 90^\circ$ adjustable ER 25 AX UT	
	Weight [kg]:	4.900
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	88
8 040 25 042	Universal head $\pm 90^\circ$ adjustable ER 25 AX UT IC	
	Weight [kg]:	4.840
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing

Part-#	Name	
	Center distance [mm]:	88
8 210 26 011	Tool holder HT 4 IC	
	Weight [kg]:	1.270
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Coolant:	IC/Ext
8 210 26 012	Tool holder HT 4 IC	
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Coolant:	IC/Ext
8 230 27 038	Boring bar holder Ø 28	
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 28
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
8 230 28 036	Boring bar holder Ø 32	
	Notation:	offset
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 230 28 037	Boring bar holder Ø 32	
	Weight [kg]:	4.740
	Notation:	offset
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	Offset dimension from center VDI shaft 35 mm
	Center distance [mm]:	100
8 230 28 056	Boring bar holder Ø 32	
	Weight [kg]:	5.670
	Notation:	offset
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	with fixation rail
	Center distance [mm]:	120

Part-#	Name	
8 230 29 005	Boring bar holder Ø 40	
	Weight [kg]:	4.480
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
8 231 25 009	Collet chuck holder ER 25	
	Weight [kg]:	4.000
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
8 231 25 015	Collet chuck holder ER 25	
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	120
8 231 26 013	Collet chuck holder ER 32	
	Weight [kg]:	4.360
	Notation:	offset
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 231 26 018	Tool holder HT 4	
	Weight [kg]:	3.940
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
8 231 26 037	Boring bar holder Ø 20	
	Weight [kg]:	4.990
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100

Part-#	Name			
8 231 27 027	Boring bar holder Ø 1 1/4"	Weight [kg]: 4.600		
		Version: left		
		Shank size [mm]: 30.00		
		Shank type: VDI		
		Tool adaption: Ø 1 1/4" (31,75mm)		
		Coolant: IC/Ext		
		Please note: demountable in right version		
		Center distance [mm]: 100		
		8 231 28 007	Boring bar holder Ø 32	Weight [kg]: 4.000
				Notation: offset
		Version: left		
		Shank size [mm]: 30.00		
		Shank type: VDI		
		Tool adaption: Ø 32		
		Coolant: IC/Ext		
		Center distance [mm]: 100		
		8 231 28 008	Boring bar holder Ø 32	Weight [kg]: 4.200
				Version: left
		Shank size [mm]: 30.00		
		Shank type: VDI		
		Tool adaption: Ø 32		
		Coolant: IC/Ext		
		Please note: demountable in right version		
		Center distance [mm]: 85		
		8 231 28 009	Boring bar holder Ø 32	Weight [kg]: 4.740
				Version: left
		Shank size [mm]: 30.00		
		Shank type: VDI		
		Tool adaption: Ø 32		
		Coolant: IC/Ext		
		Please note: demountable in right version		
		Center distance [mm]: 100		
		8 231 28 014	Boring bar holder Ø 32	Weight [kg]: 4.100
				Notation: offset
		Version: left		
		Shank size [mm]: 30.00		
		Shank type: VDI		
		Tool adaption: Ø 32		
		Coolant: IC/Ext		
		Center distance [mm]: 100		
		8 231 28 016	Boring bar holder Ø 32	Notation: offset
				Version: left
		Shank size [mm]: 30.00		
		Shank type: VDI		
		Tool adaption: Ø 32		
		Coolant: IC/Ext		

Part-#	Name	
	Please note:	Offset dimension from center VDI shaft 35 mm
	Center distance [mm]:	100
8 231 28 024	Tool holder HT 6	
	Notation:	offset
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Coolant:	IC/Ext
	Please note:	with fixation rail
	Center distance [mm]:	100
8 231 29 003	Boring bar holder Ø 40	
	Weight [kg]:	4.490
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
8 236 28 007	Tool holder HT 6	
	Weight [kg]:	5.830
	Notation:	offset
	Version:	doubletoothed
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Coolant:	IC/Ext
	Please note:	with fixation rail
	Center distance [mm]:	120
8 239 25 018	Double collet chuck holder ER 25	
	Weight [kg]:	4.260
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 239 27 011	Double boring bar holder Ø 25	
	Weight [kg]:	6.580
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 239 28 009	Double boring bar holder Ø 32	
	Weight [kg]:	6.260
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	100

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Part-#	Name	
8 251 24 002	Combi double turning holder sq. 20	
	Weight [kg]:	4.600
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20
	Coolant:	EXT
8 262 29 022	Stock stop VDI 30 - Ø 60 OD turret	
	Weight [kg]:	4.220
	Notation:	rotating
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Rotation max [1/min]:	8000
	Coolant:	no
	Please note:	Lenght adjustable
	Center distance [mm]:	100

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