TOOL CATALOGUE

heimatec®

Nakamura

TW-30 - 16 Stationen

10/2026

High-tech from heimatec -
heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsiiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders
Live tool units
Precision tools
Tools for turning and machining centres
Tools for swiss type lathes
Tool changing and uick-change systems
Tool systems for gear production
Digital tool management

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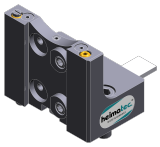
Part-#	Name	
8 200 03 001	**Cover plate**	
	Weight [kg]:	0.438
	Shank type:	BMT
8 202 10 002	**Basic holder for height adjustable adapter**	
	Shank type:	BMT
	Machine adaption:	Centering key b 20
8 202 10 003	**Basic holder for height adjustable adapter**	
	Weight [kg]:	2.840
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Coolant:	EXT
8 202 10 008	**Basic holder longitudinal seat FN 12**	
	Weight [kg]:	1.200
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Interface FN 12
	Coolant:	EXT
8 224 12 010	**Cut-off holder sq. 25**	
	Weight [kg]:	2.040
	Employment for:	right cutting tools
	Version:	Edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 224 12 011	**Cut-off holder sq. 25**	
	Weight [kg]:	2.040
	Employment for:	left cutting tools
	Version:	Edge on center of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 224 13 008	**Cut-off holder SH 32**	
	Weight [kg]:	1.840
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret side
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
8 224 13 009	**Cut-off holder SH 32**	
	Weight [kg]:	1.170
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret center
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT

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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

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Part-#	Name	
8 224 15 000	**Universal turning holder sq. 25**	
	Weight [kg]:	4.380
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	EXT
8 224 15 008	**Universal turning holder sq. 1"**	
	Weight [kg]:	4.370
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
	Coolant:	EXT
8 224 15 038	**Universal turning holder sq. 25 IC**	
	Weight [kg]:	4.380
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	IC/Ext
8 224 15 051	**Universal turning holder sq. 25 IC**	
	Weight [kg]:	4.380
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 225 12 002	**Cut-off holder sq. 25**	
	Weight [kg]:	1.640
	Employment for:	left cutting tools
	Version:	Edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 225 12 003	**Cut-off holder sq. 25**	
	Employment for:	right cutting tools
	Version:	Edge on center of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25
	Coolant:	EXT

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Carl-Benz-Str. 4
DE-77871 Renchen

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Part-#	Name	
8 240 15 009	**Insert drill holder 16 IC**	
	Notation:	180° reversible
	Shank type:	BMT
	Tool adaption:	Whistle-Notch (DIN 1835 E) 16
	Coolant:	IC
	Center distance [mm]:	85
8 240 16 003	**Boring bar holder Ø 20**	
	Weight [kg]:	5.700
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Center distance [mm]:	90
8 240 16 011	**Insert drill holder 20 IC**	
	Weight [kg]:	7.660
	Notation:	180° reversible
	Shank type:	BMT
	Tool adaption:	Ø 20
	Coolant:	IC
	Center distance [mm]:	85
8 240 16 015	**Tool holder hydro 20 - blank**	
	Weight [kg]:	4.280
	Notation:	180° reversible
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Blank for hydro clamp
	Coolant:	IC/Ext
	Center distance [mm]:	90
8 240 16 031	**Collet chuck holder ER 32**	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Center distance [mm]:	90
8 240 17 000	**Boring bar holder Ø 25**	
	Weight [kg]:	5.440
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Pressure max [bar]:	140
8 240 17 010	**Boring bar holder Ø 30**	
	Weight [kg]:	5.960
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 30
	Coolant:	EXT
	Center distance [mm]:	57,5

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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

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info@heimatec.com
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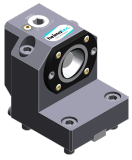
Part-#	Name	
8 240 17 018	**Tool holder HT 5**	
	Weight [kg]:	6.480
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	HT 5
	Coolant:	IC/Ext
	Center distance [mm]:	90
8 240 17 019	**Tool holder HT 5**	
	Weight [kg]:	6.080
	Notation:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	HT 5
	Coolant:	IC/Ext
	Center distance [mm]:	90
8 240 17 025	**Insert drill holder 25 IC**	
	Weight [kg]:	7.630
	Notation:	180° reversible
	Shank type:	BMT
	Tool adaption:	Whistle-Notch (DIN 1835 E) 25
	Coolant:	IC
	Center distance [mm]:	85
8 240 17 060	**Collet chuck holder ER 40**	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ER 40
	Coolant:	IC/Ext
	Center distance [mm]:	90
8 240 17 082	**Tool holder C 5 IC**	
	Weight [kg]:	6.020
	Notation:	180° reversible
	Version:	offset; right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 5
	Coolant:	IC
	Center distance [mm]:	80
8 240 17 113	**Tool holder C 5 IC**	
	Weight [kg]:	7.200
	Notation:	180° reversible
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 5
	Coolant:	IC
	Center distance [mm]:	80

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Carl-Benz-Str. 4
DE-77871 Renchen

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Part-#	Name	
8 240 18 000	**Boring bar holder Ø 32**	
	Weight [kg]:	5.220
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	90
8 240 18 002	**Boring bar holder Ø 32**	
	Weight [kg]:	5.760
	Notation:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	90
8 240 18 020	**Boring bar holder Ø 32**	
	Weight [kg]:	3.800
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	60
8 240 18 022	**Insert drill holder 32 IC**	
	Weight [kg]:	7.400
	Notation:	180° reversible
	Shank type:	BMT
	Tool adaption:	Ø 32
	Coolant:	IC
	Center distance [mm]:	85
8 240 18 035	**Boring bar holder Ø 1 1/2"**	
	Weight [kg]:	4.910
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1 1/2" (38,1mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	90
8 240 18 041	**Boring bar holder Ø 1 1/4"**	
	Weight [kg]:	5.160
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Center distance [mm]:	90

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Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
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Part-#	Name	
8 240 19 000	**Boring bar holder Ø 40**	
	Weight [kg]:	4.830
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	90
8 240 19 004	**Boring bar holder Ø 50**	
	Weight [kg]:	7.600
	Notation:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
	Center distance [mm]:	85
8 240 19 005	**Boring bar holder Ø 40 offset**	
	Weight [kg]:	7.920
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	90
	Offset [mm]:	60
8 240 19 006	**Boring bar holder Ø 42**	
	Notation:	180° reversible
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 42
	Coolant:	IC/Ext
	Center distance [mm]:	90
8 240 19 017	**Boring bar holder Ø 40**	
	Weight [kg]:	3.540
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	60
8 240 19 019	**Insert drill holder 40 IC**	
	Weight [kg]:	7.100
	Notation:	180° reversible
	Shank type:	BMT
	Tool adaption:	Ø 40
	Coolant:	IC
	Center distance [mm]:	85

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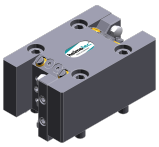
Part-#	Name	
8 244 12 000	**Facing holder sq. 25**	
	Weight [kg]:	5.460
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 250 16 010	**Double tool holder C 4 IC**	
	Weight [kg]:	2.940
	Employment for:	Main- and sub spindle
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4
		heimatec Capto(TM) C 4
	Coolant:	IC
	Pressure max [bar]:	80
	Please note:	Check applicability; note tool length!
	Offset [mm]:	±24
8 251 12 000	**Double turning holder sq. 25**	
	Weight [kg]:	6.920
	Employment for:	right cutting tools
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 251 15 000	**Combi double turning holder sq. 25**	
	Weight [kg]:	6.800
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25
		Sq. 25
		Sq. 25
		Sq. 25
	Coolant:	EXT
8 251 15 007	**Combi double turning holder sq. 1"**	
	Weight [kg]:	6.780
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
	Coolant:	EXT
8 253 15 016	**Double boring bar holder Ø 16**	
	Weight [kg]:	5.440
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 16
		Ø 16

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Part-#	Name	
	Coolant:	IC/Ext
	Please note:	untere boring bar zur main spindle obere boring bar zur
	Center distance [mm]:	57,5/100
8 253 16 000	**Double tool holder HT 4**	
	Weight [kg]:	6.620
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	HT 4
	Coolant:	IC/Ext
	Please note:	Holder 180° reversible
	Center distance [mm]:	57,5/100
8 253 16 035	**Double boring bar holder Ø 20**	
	Weight [kg]:	5.280
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 20
		Ø 20
	Coolant:	IC/Ext
	Please note:	untere boring bar zur main spindle obere boring bar zur
	Center distance [mm]:	57,5/100
8 253 17 007	**Double boring bar holder Ø 25**	
	Weight [kg]:	4.980
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
		Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	57,5/100
8 253 17 041	**Double boring bar holder Ø 25**	
	Weight [kg]:	5.560
	Notation:	180° reversible
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
		Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	65/110
8 253 17 050	**Double boring bar holder Ø 1"**	
	Weight [kg]:	4.940
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1" (25,4mm)
		Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Center distance [mm]:	57,5/100

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Carl-Benz-Str. 4
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Part-#	Name	
8 253 17 089	**Double boring bar holder Ø 25**	
	Weight [kg]:	4.980
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
		Ø 25
	Coolant:	IC/Ext
	Please note:	untere boring bar zur main spindle obere boring bar zur
	Center distance [mm]:	57,5/100
8 253 18 018	**Double boring bar holder Ø 32**	
	Weight [kg]:	8.420
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
		Ø 32
	Coolant:	IC/Ext
	Please note:	untere boring bar zur main spindle obere boring bar zur
	Center distance [mm]:	57,5/100
8 263 19 010	**Tool holder with rotating centering point**	
	Weight [kg]:	8.160
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Rotation max [1/min]:	6000
	Coolant:	EXT
	Please note:	Taper roller bearings
	Center distance [mm]:	90
8 263 19 031	**Tool holder with rotating centering point**	
	Weight [kg]:	8.280
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Rotation max [1/min]:	6000
	Coolant:	EXT
	Please note:	Taper roller bearings
	Center distance [mm]:	90
8 269 19 001	**Tool holder with rotating centering point**	
	Weight [kg]:	8.510
	Notation:	180° reversible
	Version:	Special; double spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Rotation max [1/min]:	6000
	Coolant:	EXT
	Please note:	Taper roller bearings
	Center distance [mm]:	90

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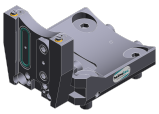
Part-#	Name	
8 269 19 002	**Tool holder with rotating centering point**	
	Weight [kg]:	8.380
	Notation:	180° reversible
	Version:	Special; double spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Rotation max [1/min]:	6000
	Coolant:	EXT
	Please note:	Taper roller bearings
	Center distance [mm]:	90
8 320 13 004	**Cut-off holder, height adjustable SH 32 IC**	
	Weight [kg]:	1.830
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 13 016	**Cut-off holder, height adjustable SH 32 IC**	
	Weight [kg]:	2.050
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	with offset cut-off tool holder use
8 320 13 017	**Cut-off holder, height adjustable SH 32 IC**	
	Weight [kg]:	1.960
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal
8 320 19 002	**Cut-off holder, height adjustable 845 IC**	
	Weight [kg]:	1.740
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	HORN System 845
	Coolant:	IC
	Pressure max [bar]:	70
8 320 19 017	**Cut-off holder, height adjustable 845 IC**	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	HORN System 845
	Coolant:	IC
	Pressure max [bar]:	70
	Please note:	Clampshaft internal

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Carl-Benz-Str. 4
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Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
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Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
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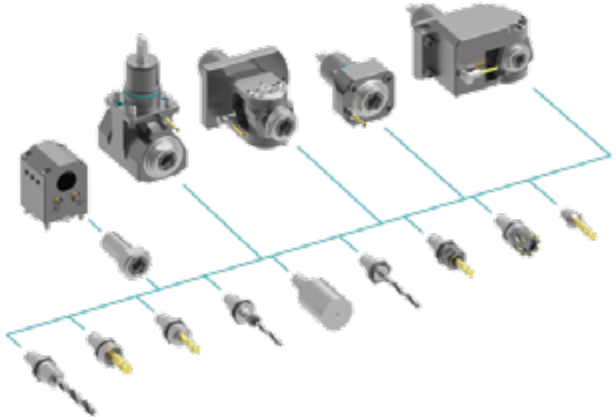

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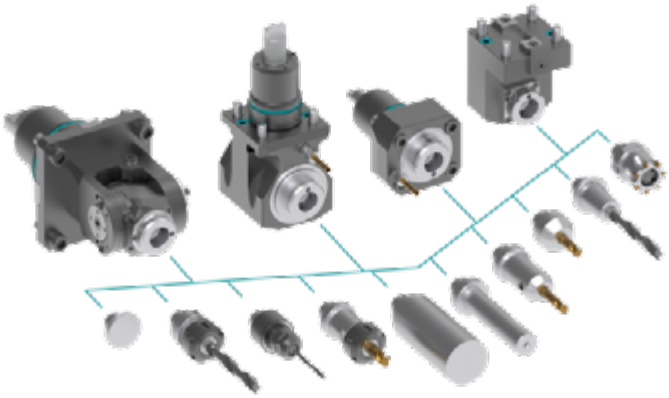

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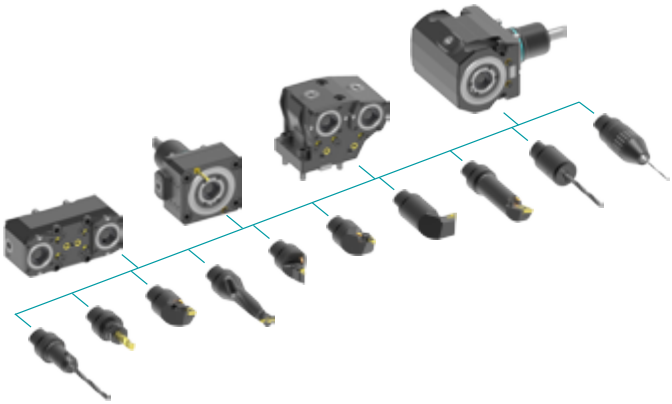

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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

● heimatec overseas branches

○ global representations of heimatec

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
77871 Renchen
Germany

T +49 7843 9466 0
www.heimatec.com
info@heimatec.com

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