TOOL CATALOGUE

heimatec®

Emco

Hyperturn 110 SMB/SM2Y

10/2026

High-tech from heimatec -
heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsiiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders
Live tool units
Precision tools
Tools for turning and machining centres
Tools for swiss type lathes
Tool changing and uick-change systems
Tool systems for gear production
Digital tool management

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Part-#	Name	
8 010 45 053	**Axial drilling and milling head ER 25 IC**	
	Weight [kg]:	3.420
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing ø 84
8 010 45 094	**Axial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	3.440
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 010 45 156	**Axial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	3.410
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 010 46 152	**Axial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	3.270
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT

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Part-#	Name	
8 010 46 165	**Axial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	3.440
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 010 46 235	**Axial drilling and milling head ER 32 AX UT IC**	
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Dryrun possible
8 010 46 304	**Axial drilling and milling head C 4**	
	Weight [kg]:	4.330
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	heimatec Capto(TM) C 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
8 010 47 034	**Axial drilling and milling head HT 5**	
	Weight [kg]:	3.300
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	round housing Ø 84

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Part-#	Name	
8 010 47 086	**Axial drilling and milling head HT 5**	
	Weight [kg]:	3.330
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
8 010 48 001	**Axial drilling and milling head HT 6 IC**	
	Weight [kg]:	4.220
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing ø 84
8 013 44 005	**Axial drilling and milling head ER 16 AX UT**	
	Weight [kg]:	2.940
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	EXT
8 018 45 003	**Axial drilling and milling head Weldon 16**	
	Notation:	Y-axes adjustable
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing

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Part-#	Name	
8 030 46 037	**Radial drilling and milling head ER 32**	
	Weight [kg]:	7.460
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	120
8 030 46 051	**Radial drilling and milling head ER 32 IC**	
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Center distance [mm]:	120
8 030 46 091	**Radial drilling and milling head ER 32 AS IC**	
	Weight [kg]:	3.440
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Center distance [mm]:	120
8 030 46 137	**Radial drilling and milling head ER 32**	
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	with rail
	Center distance [mm]:	100

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Part-#	Name	
8 030 46 138	**Radial drilling and milling head ER 32**	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	with rail
	Center distance [mm]:	100
8 030 46 178	**Radial drilling and milling head ER 32 IC**	
	Weight [kg]:	7.620
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	with rail
	Center distance [mm]:	100
8 030 46 476	**Radial drilling and milling head ER 32 AX UT IC**	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	with rail
	Center distance [mm]:	100
8 030 47 019	**Radial drilling and milling head HT 5 IC**	
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing

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Part-#	Name	
	Center distance [mm]:	120
8 030 47 022	**Radial drilling and milling head HT 5 IC**	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Center distance [mm]:	120
8 030 47 034	**Radial drilling and milling head HT 5**	
	Weight [kg]:	6.700
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
8 030 47 035	**Radial drilling and milling head HT 5**	
	Weight [kg]:	6.860
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
8 030 47 036	**Radial drilling and milling head HT 5**	
	Weight [kg]:	8.500
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	140

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Part-#	Name	
8 030 47 037	**Radial drilling and milling head HT 5**	
	Weight [kg]:	8.480
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	140
8 030 47 045	**Radial drilling and milling head HT 5 IC**	
	Weight [kg]:	9.360
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Center distance [mm]:	140
8 030 47 046	**Radial drilling and milling head HT 5 IC**	
	Weight [kg]:	9.340
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Center distance [mm]:	140
8 030 47 175	**Radial drilling and milling head HT 5**	
	Weight [kg]:	7.440
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100

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Part-#	Name	
8 031 44 026	**Radial milling head universal arbor 16**	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
8 036 46 020	**Radial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	7.468
	Version:	doubletoothed
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	with fixation rail
	Center distance [mm]:	100
8 037 45 013	**Radial disk mill head arbor 22**	
	Weight [kg]:	8.920
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Arbor 22
	Gear ratio [i]:	2:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	3000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	98
8 039 46 018	**Radial drilling and milling head ER 32**	
	Version:	double spindle
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	100

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Part-#	Name	
8 039 47 002	**Radial drilling and milling head HT 5**	
	Version:	double spindle
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	140
8 040 45 071	**Universal head ± 90° adjustable ER 25 AX UT**	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	87
8 040 45 094	**Universal head ± 90° adjustable ER 25 AX UT**	
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	87
8 209 44 011	**Adapter for VDI 40**	
	Weight [kg]:	5.920
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 69880 - 40 both sides
	Coolant:	EXT
	Center distance [mm]:	100
8 230 46 005	**Boring bar holder Ø 20**	
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Please note:	demountable in left version

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Part-#	Name	
	Center distance [mm]:	100
8 230 46 007	**Collet chuck holder ER 32**	
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
8 230 47 012	**Boring bar holder Ø 25**	
	Weight [kg]:	8.080
	Version:	right / left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	140
8 230 47 013	**Tool holder HT 5**	
	Notation:	offset
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 230 48 011	**Boring bar holder Ø 32**	
	Version:	right / left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	140
8 230 48 015	**Boring bar holder Ø 32**	
	Weight [kg]:	6.590
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
8 230 49 020	**Boring bar holder Ø 40**	
	Version:	right / left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	140

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Part-#	Name	
8 231 46 000	**Collet chuck holder ER 32**	
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
8 231 47 000	**Tool holder HT 5**	
	Notation:	offset
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 234 45 003	**Combi facing holder sq. 25/20**	
	Weight [kg]:	6.160
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 239 46 008	**Double collet chuck holder ER 32**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 239 46 020	**Double boring bar holder Ø 20**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 239 46 021	**Double boring bar holder Ø 20**	
	Employment for:	Heavy duty cutting
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 239 47 004	**Double boring bar holder Ø 25**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	100

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Part-#	Name	
8 239 47 011	**Double boring bar holder Ø 25**	
	Employment for:	Heavy duty cutting
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 239 48 004	**Double boring bar holder Ø 32**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 239 48 011	**Double boring bar holder Ø 32**	
	Employment for:	Heavy duty cutting
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 239 49 005	**Double boring bar holder Ø 40**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 239 49 009	**Double boring bar holder Ø 40**	
	Employment for:	Heavy duty cutting
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 251 45 003	**Combi double turning holder sq. 25/20**	
	Weight [kg]:	5.420
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT

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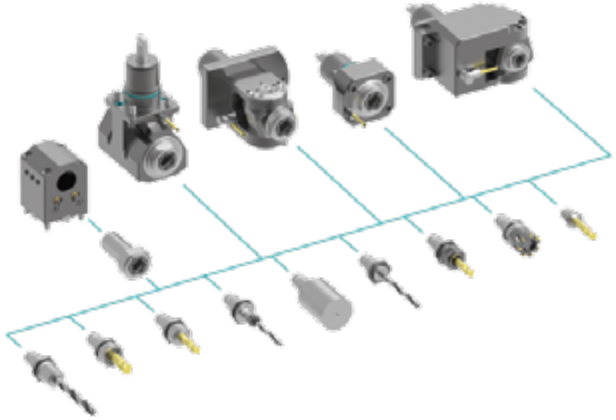

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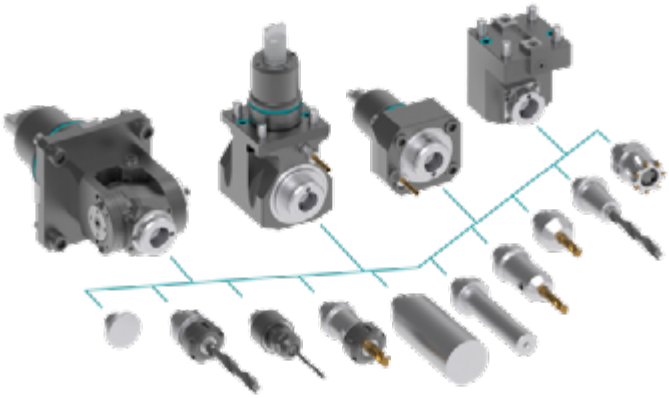

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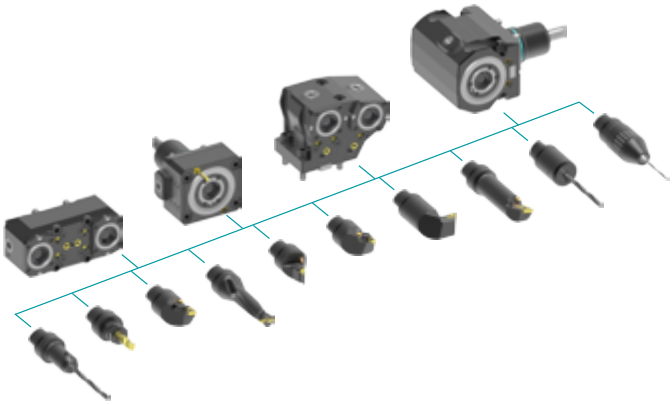

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