

Emco

# Hyperturn 65 - VDI 40



# High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products\* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

## \*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems


Tool systems for gear production

Digital tool management

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Part-#	Name	
<b>8 010 45 053</b>	<b>Axial drilling and milling head ER 25 IC</b>	
	Weight [kg]:	3.420
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing ø 84
<b>8 010 45 094</b>	<b>Axial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	3.440
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
<b>8 010 45 156</b>	<b>Axial drilling and milling head ER 25 AX UT IC</b>	
	Weight [kg]:	3.410
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
<b>8 010 46 152</b>	<b>Axial drilling and milling head ER 32 AX UT</b>	
	Weight [kg]:	3.270
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT

Part-#	Name	
<b>8 010 46 165</b>	<b>Axial drilling and milling head ER 32 AX UT IC</b>	
	Weight [kg]:	3.440
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
<b>8 010 46 235</b>	<b>Axial drilling and milling head ER 32 AX UT IC</b>	
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Dryrun possible
<b>8 010 47 034</b>	<b>Axial drilling and milling head HT 5</b>	
	Weight [kg]:	3.300
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	round housing Ø 84
<b>8 010 48 001</b>	<b>Axial drilling and milling head HT 6 IC</b>	
	Weight [kg]:	4.220
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing ø 84

Part-#	Name	
<b>8 013 44 005</b>	<b>Axial drilling and milling head ER 16 AX UT</b>	
	Weight [kg]:	2.940
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	EXT
<b>8 030 46 137</b>	<b>Radial drilling and milling head ER 32</b>	
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	with rail
	Center distance [mm]:	100
<b>8 030 46 138</b>	<b>Radial drilling and milling head ER 32</b>	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	with rail
	Center distance [mm]:	100
<b>8 030 46 476</b>	<b>Radial drilling and milling head ER 32 AX UT IC</b>	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	with rail
	Center distance [mm]:	100

Part-#	Name	
<b>8 030 47 034</b>	<b>Radial drilling and milling head HT 5</b>	
	Weight [kg]:	6.700
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
<b>8 030 47 035</b>	<b>Radial drilling and milling head HT 5</b>	
	Weight [kg]:	6.860
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
<b>8 030 47 175</b>	<b>Radial drilling and milling head HT 5</b>	
	Weight [kg]:	7.440
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
<b>8 031 44 026</b>	<b>Radial milling head universal arbor 16</b>	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100

Part-#	Name
<b>8 036 46 020</b>	<b>Radial drilling and milling head ER 32 AX UT IC</b>
	Weight [kg]: 7.468
	Version: doubletoothed
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 32 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: IC/Ext
	Pressure max [bar]: 140
	Please note: with fixation rail
	Center distance [mm]: 100
<b>8 037 45 013</b>	<b>Radial disk mill head arbor 22</b>
	Weight [kg]: 8.920
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: Arbor 22
	Gear ratio [i]: 2:1
	Torque max [Nm]: 80
	Rotation max [1/min]: 3000
	Rotating direction: same
	Coolant: EXT
	Please note: stronger bearing
	Center distance [mm]: 98
<b>8 040 45 071</b>	<b>Universal head ± 90° adjustable ER 25 AX UT</b>
	Version: left
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 25 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 25
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: EXT
	Please note: stronger bearing
	Center distance [mm]: 87
<b>8 040 45 094</b>	<b>Universal head ± 90° adjustable ER 25 AX UT</b>
	Version: right
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 25 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 25
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: EXT
	Please note: stronger bearing
	Center distance [mm]: 87

Part-#	Name	
<b>8 209 44 011</b>	<b>Adapter for VDI 40</b>	
	Weight [kg]:	5.920
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 69880 - 40 both sides
	Coolant:	EXT
	Center distance [mm]:	100
<b>8 209 44 012</b>	<b>Adapter for VDI 40</b>	
	Weight [kg]:	5.920
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 69880 - 40 both sides
	Coolant:	EXT
	Center distance [mm]:	100
<b>8 214 43 000</b>	<b>Tool holder C1-40x25</b>	
	Employment for:	VDI 40
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 214 43 001</b>	<b>Tool holder C3-40x25</b>	
	Employment for:	VDI 40
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 214 43 008</b>	<b>Tool holder C1-40x25 special</b>	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 215 43 000</b>	<b>Tool holder C2-40x25</b>	
	Employment for:	VDI 40
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 215 43 001</b>	<b>Tool holder C4-40x25</b>	
	Employment for:	VDI 40
	Version:	left
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT

Part-#	Name	
<b>8 215 43 003</b>	<b>Tool holder C2-40x25 special</b>	
	Weight [kg]:	4.480
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 230 45 009</b>	<b>Collet chuck holder ER 25</b>	
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
<b>8 230 45 010</b>	<b>Collet chuck holder ER 25</b>	
	Employment for:	Heavy duty cutting
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
<b>8 230 46 005</b>	<b>Boring bar holder Ø 20</b>	
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
<b>8 230 46 007</b>	<b>Collet chuck holder ER 32</b>	
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
<b>8 230 46 010</b>	<b>Boring bar holder Ø 20</b>	
	Employment for:	Heavy duty cutting
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100

Part-#	Name	
<b>8 230 46 017</b>	<b>Collet chuck holder ER 32</b>	
	Employment for:	Heavy duty cutting
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
<b>8 230 47 026</b>	<b>Boring bar holder Ø 25</b>	
	Employment for:	Heavy duty cutting
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
<b>8 230 47 033</b>	<b>Tool holder HT 5</b>	
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
<b>8 230 47 034</b>	<b>Tool holder HT 5</b>	
	Employment for:	Heavy duty cutting
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
<b>8 230 48 015</b>	<b>Boring bar holder Ø 32</b>	
	Weight [kg]:	6.590
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
<b>8 230 48 020</b>	<b>Boring bar holder Ø 32</b>	
	Employment for:	Heavy duty cutting
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100

Part-#	Name	
<b>8 231 45 004</b>	<b>Collet chuck holder ER 25</b>	
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
<b>8 231 45 005</b>	<b>Collet chuck holder ER 25</b>	
	Employment for:	Heavy duty cutting
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
<b>8 231 46 000</b>	<b>Collet chuck holder ER 32</b>	
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
<b>8 231 46 006</b>	<b>Boring bar holder Ø 20</b>	
	Weight [kg]:	6.910
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
<b>8 231 46 007</b>	<b>Boring bar holder Ø 20</b>	
	Employment for:	Heavy duty cutting
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
<b>8 231 46 014</b>	<b>Collet chuck holder ER 32</b>	
	Employment for:	Heavy duty cutting
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100

Part-#	Name	
<b>8 231 47 009</b>	<b>Boring bar holder Ø 25</b>	
	Employment for:	Heavy duty cutting
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
<b>8 231 47 016</b>	<b>Tool holder HT 5</b>	
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
<b>8 231 47 017</b>	<b>Tool holder HT 5</b>	
	Employment for:	Heavy duty cutting
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
<b>8 231 49 009</b>	<b>Boring bar holder Ø 40</b>	
	Employment for:	Heavy duty cutting
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
<b>8 234 45 003</b>	<b>Combi facing holder sq. 25/20</b>	
	Weight [kg]:	6.160
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 234 45 004</b>	<b>Combi facing holder sq. 25/20</b>	
	Weight [kg]:	9.780
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT

Part-#	Name	
<b>8 239 45 008</b>	<b>Double collet chuck holder ER 25</b>	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Center distance [mm]:	100
<b>8 239 45 009</b>	<b>Double collet chuck holder ER 25</b>	
	Employment for:	Heavy duty cutting
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Center distance [mm]:	100
<b>8 239 46 008</b>	<b>Double collet chuck holder ER 32</b>	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Center distance [mm]:	100
<b>8 239 46 015</b>	<b>Double collet chuck holder ER 32</b>	
	Employment for:	Heavy duty cutting
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Center distance [mm]:	100
<b>8 239 46 020</b>	<b>Double boring bar holder Ø 20</b>	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Center distance [mm]:	100
<b>8 239 46 021</b>	<b>Double boring bar holder Ø 20</b>	
	Employment for:	Heavy duty cutting
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Center distance [mm]:	100
<b>8 239 47 004</b>	<b>Double boring bar holder Ø 25</b>	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	100

Part-#	Name	
<b>8 239 47 011</b>	<b>Double boring bar holder Ø 25</b>	
	Employment for:	Heavy duty cutting
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	100
<b>8 239 48 004</b>	<b>Double boring bar holder Ø 32</b>	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	100
<b>8 239 48 011</b>	<b>Double boring bar holder Ø 32</b>	
	Employment for:	Heavy duty cutting
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	100
<b>8 239 49 005</b>	<b>Double boring bar holder Ø 40</b>	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	100
<b>8 239 49 009</b>	<b>Double boring bar holder Ø 40</b>	
	Employment for:	Heavy duty cutting
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	100
<b>8 259 45 003</b>	<b>Multiple turning holder 4x sq. 1"</b>	
	Employment for:	Main- and sub spindle
	Version:	Y-axes offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
	Coolant:	EXT
<b>8 259 45 004</b>	<b>Multiple turning holder 4x sq. 25</b>	
	Weight [kg]:	6.460
	Employment for:	Main- and sub spindle
	Version:	Y-axes offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25
		Sq. 25

Part-#	Name	
		Sq. 25 Sq. 25 EXT
	Coolant:	
<b>8 259 45 008</b>	<b>Multiple turning holder 2x sq. 25</b>	
	Weight [kg]:	7.590
	Employment for:	Main spindle
	Version:	Y-axes offset, left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25 Sq. 25 EXT
	Coolant:	
<b>8 320 43 010</b>	<b>Cut-off holder, height adjustable SH 32 IC</b>	
	Weight [kg]:	2.440
	Version:	universal
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
<b>8 320 43 014</b>	<b>Cut-off holder, height adjustable SH 32 IC</b>	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal



● heimatec overseas branches

○ global representations of heimatec

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