

Emco

**Maxxturn 25 -  
DIN 5480**



# High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products\* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

## \*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems



Tool systems for gear production


Digital tool management

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Part-#	Name	
<b>8 010 04 002</b>	<b>Axial drilling and milling head ER 16</b>	
	Weight [kg]:	0.690
	Tool drive:	DIN 5480
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	ER 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	6,3
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
<b>8 010 04 010</b>	<b>Axial drilling and milling head HT 2</b>	
	Weight [kg]:	0.660
	Tool drive:	DIN 5480
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	HT 2
	Gear ratio [i]:	1:1
	Torque max [Nm]:	6,3
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
<b>8 030 03 002</b>	<b>Radial drilling and milling head ER 11</b>	
	Weight [kg]:	0.940
	Tool drive:	DIN 5480
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	ER 11
	Gear ratio [i]:	1:1
	Torque max [Nm]:	6,3
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
<b>8 030 04 003</b>	<b>Radial drilling and milling head ER 16</b>	
	Weight [kg]:	0.980
	Tool drive:	DIN 5480
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	ER 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	6,3
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	39
<b>8 033 04 003</b>	<b>Radial drilling and milling head ER 16</b>	
	Weight [kg]:	1.280
	Notation:	offset
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	ER 16

Part-#	Name	
	Gear ratio [i]:	1:1
	Torque max [Nm]:	6,3
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	50
<b>8 033 04 009</b>	<b>Radial drilling and milling head HT 2</b>	
	Weight [kg]:	1.210
	Notation:	offset
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	HT 2
	Gear ratio [i]:	1:1
	Torque max [Nm]:	6,3
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	50
<b>8 033 04 011</b>	<b>Radial drilling and milling head ER 16 IC</b>	
	Weight [kg]:	1.360
	Notation:	offset
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	ER 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	6,3
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Center distance [mm]:	50
<b>8 040 03 002</b>	<b>Universal head ± 90° adjustable ER 11 AX</b>	
	Weight [kg]:	2.010
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	ER 11 A
	Gear ratio [i]:	1:1
	Torque max [Nm]:	6,3
	Rotation max [1/min]:	6300
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	74

Part-#	Name	
<b>8 040 03 008</b>	<b>Universal head <math>\pm 90^\circ</math> adjustable ER 11 AX</b>	
	Weight [kg]:	2.050
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	ER 11 A
	Gear ratio [i]:	1:1
	Torque max [Nm]:	6,3
	Rotation max [1/min]:	6300
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	74
<b>8 040 04 002</b>	<b>Universal head <math>\pm 90^\circ</math> adjustable ER 16</b>	
	Weight [kg]:	2.000
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	ER 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	6,3
	Rotation max [1/min]:	6300
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	74
<b>8 040 04 004</b>	<b>Universal head <math>\pm 90^\circ</math> adjustable ER 16</b>	
	Weight [kg]:	1.970
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	ER 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	6,3
	Rotation max [1/min]:	6300
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	74
<b>8 200 00 000</b>	<b>Tool holder A2-16x 60</b>	
	Weight [kg]:	0.640
	Shank size [mm]:	16.00
	Shank type:	VDI
<b>8 200 01 000</b>	<b>Tool holder A1-16x 44</b>	
	Weight [kg]:	1.280
	Shank size [mm]:	16.00
	Shank type:	VDI
<b>8 200 01 001</b>	<b>Plug Z2-16 K</b>	
	Weight [kg]:	0.014
	Shank size [mm]:	16.00
	Shank type:	VDI

Part-#	Name	
<b>8 200 01 002</b>	<b>Plug Z2-16 S</b>	
	Shank size [mm]:	16.00
	Shank type:	VDI
<b>8 208 07 000</b>	<b>Test mandrel VDI 16x30x120</b>	
	Weight [kg]:	0.768
	Shank size [mm]:	16.00
	Shank type:	VDI
<b>8 208 07 001</b>	<b>Set up holder 16x30x100</b>	
	Weight [kg]:	0.640
	Shank size [mm]:	16.00
	Shank type:	VDI
<b>8 210 02 000</b>	<b>Tool holder E2-16x 6</b>	
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	Ø 6
	Coolant:	IC/Ext
<b>8 210 03 000</b>	<b>Tool holder E2-16x 8</b>	
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	Ø 8
	Coolant:	IC/Ext
<b>8 210 03 001</b>	<b>Short drill chuck VDI 16x 8</b>	
	Weight [kg]:	0.580
	Shank size [mm]:	16.00
	Shank type:	VDI
	Coolant:	EXT
<b>8 210 03 002</b>	<b>Short drill chuck VDI 16x 8 - IC</b>	
	Weight [kg]:	0.580
	Shank size [mm]:	16.00
	Shank type:	VDI
	Coolant:	IC
<b>8 210 03 003</b>	<b>Tool holder E4-16xER 11</b>	
	Weight [kg]:	0.200
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	ER 11
	Coolant:	IC
<b>8 210 04 000</b>	<b>Tool holder E2-16x12</b>	
	Weight [kg]:	0.400
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	Ø 12
	Coolant:	IC/Ext
<b>8 210 04 001</b>	<b>Tool holder E4-16xER 20</b>	
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	ER 20
	Coolant:	IC

Part-#	Name	
<b>8 210 04 003</b>	<b>Tool holder E2-16x10</b>	
	Weight [kg]:	0.340
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	Ø 10
	Coolant:	IC/Ext
<b>8 210 04 004</b>	<b>Tool holder E4-16xER 16</b>	
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	ER 16
	Coolant:	IC
<b>8 210 04 005</b>	<b>Tool holder E2-16x14</b>	
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	Ø 14
	Coolant:	IC/Ext
<b>8 210 05 000</b>	<b>Tool holder E2-16x16</b>	
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC/Ext
<b>8 210 05 001</b>	<b>Tool holder E3-16x C 16</b>	
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	DIN 6388 - C 16
	Coolant:	IC
<b>8 210 06 000</b>	<b>Tool holder E2-16x20</b>	
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
<b>8 214 01 000</b>	<b>Tool holder C3-16x12</b>	
	Weight [kg]:	0.440
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	Sq. 12
	Coolant:	EXT
<b>8 214 01 001</b>	<b>Tool holder C1-16x12</b>	
	Weight [kg]:	0.500
	Employment for:	VDI 16
	Version:	right
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	Sq. 12
	Coolant:	EXT

Part-#	Name	
<b>8 234 01 000</b>	<b>Tool holder B1-16x12x24</b>	
	Employment for:	VDI 16
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	Sq. 12/8
	Coolant:	EXT
<b>8 234 01 001</b>	<b>Tool holder B3-16x12x24</b>	
	Weight [kg]:	0.300
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	Sq. 12
	Coolant:	EXT
<b>8 234 01 002</b>	<b>Tool holder B7-16x12x24</b>	
	Weight [kg]:	0.420
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	Sq. 12
	Coolant:	EXT
<b>8 234 01 003</b>	<b>Tool holder B5-16x12x24</b>	
	Weight [kg]:	0.400
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	Sq. 12
	Coolant:	EXT
<b>8 234 01 004</b>	<b>Tool holder B3-16x12x34</b>	
	Weight [kg]:	0.400
	Employment for:	VDI 16
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	Sq. 12/8
	Coolant:	EXT
<b>8 234 01 005</b>	<b>Tool holder B1-16x12x34</b>	
	Weight [kg]:	0.380
	Employment for:	VDI 16
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	Sq. 12/8
	Coolant:	EXT
<b>8 234 01 006</b>	<b>Tool holder B5-16x12x34</b>	
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	Sq. 12
	Coolant:	EXT
<b>8 234 01 007</b>	<b>Tool holder B7-16x12x34</b>	
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	Sq. 12
	Coolant:	EXT

Part-#	Name	
<b>8 262 07 000</b>	<b>Stock stop VDI 16 - Ø 28</b>	
	Notation:	rotating
	Shank size [mm]:	16.00
	Shank type:	VDI
	Please note:	Lenght adjustable 50-70mm
<b>8 262 08 000</b>	<b>Stock stop VDI 16 - Ø 35</b>	
	Weight [kg]:	0.320
	Notation:	rotating
	Shank size [mm]:	16.00
	Shank type:	VDI
	Please note:	Lenght adjustable 50-70mm
<b>8 262 09 000</b>	<b>Stock stop VDI 16 - Ø 45</b>	
	Notation:	rotating
	Shank size [mm]:	16.00
	Shank type:	VDI
	Please note:	Lenght adjustable 50-70mm
<b>8 267 09 000</b>	<b>Bar pick-up VDI 16 offset</b>	
	Weight [kg]:	0.480
	Version:	right
	Shank size [mm]:	16.00
	Shank type:	VDI
	Please note:	Chuck jaws 18-36 mm special accessories
<b>8 320 01 004</b>	<b>Cut-off holder, height adjustable SH 19</b>	
	Weight [kg]:	0.560
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 19
	Coolant:	EXT
<b>8 320 01 005</b>	<b>Tool holder height adjustable sq. 12</b>	
	Version:	right
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	Sq. 12
	Coolant:	EXT
<b>8 320 01 006</b>	<b>Tool holder height adjustable sq. 12 ÜK</b>	
	Version:	right
	Shank size [mm]:	16.00
	Shank type:	VDI
	Tool adaption:	Sq. 12
	Coolant:	EXT



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**heimatec**<sup>®</sup>

**heimatec GmbH**  
Präzisionswerkzeuge  
Carl-Benz-Str. 4  
77871 Renchen  
Germany

T +49 7843 9466 0  
[www.heimatec.com](http://www.heimatec.com)  
[info@heimatec.com](mailto:info@heimatec.com)

Please find the contact details of our worldwide trading partners on our website:  
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