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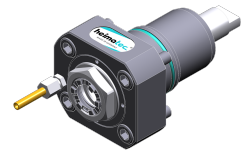
Live Tools

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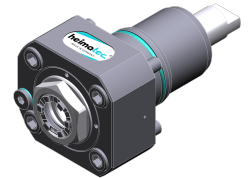
# Nakamura WT-250

| Part-#                                                  | Tool adaption          | Rotation<br>max [1/min] | Gear ratio | Coolant | Pressure<br>max. | Center<br>distance |
|---------------------------------------------------------|------------------------|-------------------------|------------|---------|------------------|--------------------|
| <b>Axial drilling and milling head</b>                  |                        |                         |            |         |                  |                    |
| 8 010 55 109                                            | <b>ER 25 A - u-tec</b> | 12.000                  | 1:1        | EXT     | --               | --                 |
| 8 010 55 111                                            | <b>ER 25 A - u-tec</b> | 15.000                  | 1:1        | IC/Ext  | 100 bar          | --                 |
| 8 010 56 151                                            | <b>ER 32 A - u-tec</b> | 12.000                  | 1:1        | EXT     | --               | --                 |
| 8 010 56 153                                            | <b>ER 32 A - u-tec</b> | 15.000                  | 1:1        | IC/Ext  | 100 bar          | --                 |
| <b>Radial drilling and milling head</b>                 |                        |                         |            |         |                  |                    |
| 8 030 55 238                                            | <b>ER 25 A - u-tec</b> | 12.000                  | 1:1        | EXT     | --               | <b>65 mm</b>       |
| 8 030 55 239                                            | <b>ER 25 A - u-tec</b> | 12.000                  | 1:1        | IC/Ext  | 140 bar          | <b>65 mm</b>       |
| 8 030 55 240                                            | <b>ER 25 A - u-tec</b> | 12.000                  | 1:1        | EXT     | --               | <b>75 mm</b>       |
| 8 030 55 241                                            | <b>ER 25 A - u-tec</b> | 12.000                  | 1:1        | IC/Ext  | 140 bar          | <b>75 mm</b>       |
| 8 030 56 235                                            | <b>ER 32 A - u-tec</b> | 12.000                  | 1:1        | EXT     | --               | <b>65 mm</b>       |
| 8 030 56 236                                            | <b>ER 32 A - u-tec</b> | 12.000                  | 1:1        | IC/Ext  | 140 bar          | <b>65 mm</b>       |
| 8 030 56 237                                            | <b>ER 32 A - u-tec</b> | 12.000                  | 1:1        | EXT     | --               | <b>75 mm</b>       |
| 8 030 56 238                                            | <b>ER 32 A - u-tec</b> | 12.000                  | 1:1        | IC/Ext  | 140 bar          | <b>75 mm</b>       |
| <b>Radial drilling and milling head, double spindle</b> |                        |                         |            |         |                  |                    |
| 8 039 55 042                                            | <b>ER 25 A - u-tec</b> | 12.000                  | 1:1        | EXT     | --               | <b>65 mm</b>       |
| 8 039 55 047                                            | <b>ER 25 A - u-tec</b> | 12.000                  | 1:1        | EXT     | --               | <b>75 mm</b>       |
| 8 039 56 016                                            | <b>ER 32 A - u-tec</b> | 12.000                  | 1:1        | EXT     | --               | <b>65 mm</b>       |
| 8 039 56 021                                            | <b>ER 32 A - u-tec</b> | 12.000                  | 1:1        | EXT     | --               | <b>75 mm</b>       |
| <b>Universal head</b>                                   |                        |                         |            |         |                  |                    |
| 8 040 54 032                                            | <b>ER 16 A - u-tec</b> | 12.000                  | 1:1        | EXT     | 140 bar          | <b>46 mm</b>       |
| <b>Universal head, offset</b>                           |                        |                         |            |         |                  |                    |
| 8 043 54 000                                            | <b>ER 16 A - u-tec</b> | 6.000                   | 1:1        | EXT     | --               | <b>69 mm</b>       |
| 8 043 54 001                                            | <b>ER 16 A - u-tec</b> | 6.000                   | 1:1        | IC/Ext  | 140 bar          | <b>69 mm</b>       |

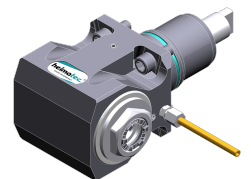
*Illustrations similar.*



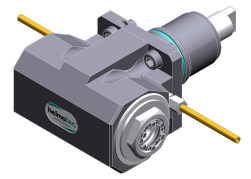
8 010 55 109



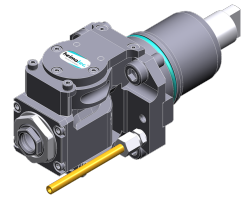
8 010 55 111



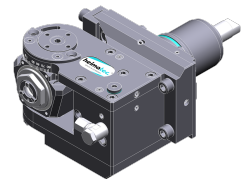
8 030 55 238



8 039 55 042



8 040 54 032



8 043 54 000

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Live Tools

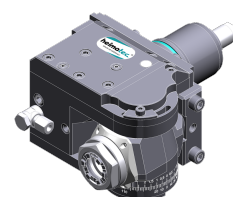
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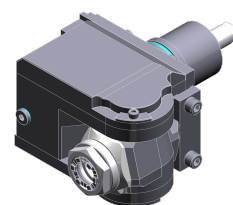
## WT-250

| Part-#       | Tool adaption          | Rotation<br>max [1/min] | Gear ratio | Coolant | Pressure<br>max. | Center<br>distance |
|--------------|------------------------|-------------------------|------------|---------|------------------|--------------------|
| 8 043 55 001 | <b>ER 25 A - u-tec</b> | 6.000                   | 1:1        | EXT     | --               | <b>69 mm</b>       |
| 8 043 55 022 | <b>ER 25 A - u-tec</b> | 6.000                   | 1:1        | IC/Ext  | 140 bar          | <b>69 mm</b>       |

*Illustrations similar.*



8 043 55 001



8 043 55 022

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Static Tools

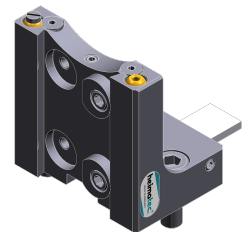
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## WT-250

| Part-#                                   | Tool adaption           | Coolant | Pressure max. | Center distance |
|------------------------------------------|-------------------------|---------|---------------|-----------------|
| <b>Cut-off holder</b>                    |                         |         |               |                 |
| 8 224 13 007                             | <b>Clampshaft SH 32</b> | EXT     | --            | --              |
| <b>Universal turning holder</b>          |                         |         |               |                 |
| 8 224 14 016                             | <b>Sq. 20</b>           | IC/Ext  | 100 bar       | --              |
| 8 224 15 002                             | <b>Sq. 25</b>           | EXT     | --            | --              |
| 8 224 15 062                             | <b>Sq. 25</b>           | IC/Ext  | 140 bar       | --              |
| <b>Boring bar holder</b>                 |                         |         |               |                 |
| 8 240 17 005                             | <b>Ø 25</b>             | IC/Ext  | --            | <b>75 mm</b>    |
| 8 240 18 010                             | <b>Ø 32</b>             | IC/Ext  | 140 bar       | <b>75 mm</b>    |
| 8 240 19 009                             | <b>Ø 40</b>             | IC/Ext  | 140 bar       | <b>75 mm</b>    |
| <b>Double turning holder</b>             |                         |         |               |                 |
| 8 251 11 003                             | <b>Sq. 20</b>           | EXT     | --            | --              |
| 8 251 14 100                             | <b>Sq. 20</b>           | IC/Ext  | 100 bar       | --              |
| 8 251 12 006                             | <b>Sq. 25</b>           | EXT     | --            | --              |
| 8 251 15 048                             | <b>Sq. 25</b>           | IC/Ext  | 100 bar       | --              |
| <b>Combi multiple holder</b>             |                         |         |               |                 |
| 8 251 14 006                             | <b>Sq. 20</b>           | EXT     | --            | --              |
| 8 251 14 074                             | <b>Sq. 20</b>           | IC/Ext  | 100 bar       | --              |
| <b>Multiple boring bar holder</b>        |                         |         |               |                 |
| 8 253 17 021                             | <b>Ø 25</b>             | IC/Ext  | --            | --              |
| <b>Cut-off holder, height adjustable</b> |                         |         |               |                 |
| 8 320 12 010                             | <b>Clampshaft SH 26</b> | IC/Ext  | 70 bar        | --              |
| 8 320 13 002                             | <b>Clampshaft SH 32</b> | IC/Ext  | 70 bar        | --              |

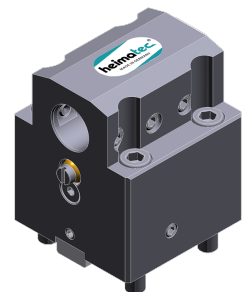
*Illustrations similar.*



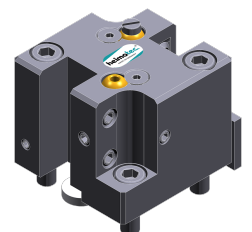
8 224 13 007



8 224 14 016



8 240 17 005



8 251 11 003