

Gildemeister  
**CTX 210**



# High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products\* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

## \*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

This catalogue, including all its parts, is protected by copyright. Any use outside the restricted limitations of the Copyright Act without the consent of heimatec is inadmissible and liable to prosecution. This applies in particular to duplication, translation, microfilming and storage and processing in electronic systems.

**heimatec GmbH** reserves the right to make technical changes at any time without giving prior notice. This applies in particular to adjustments at any time to meet new or changed international standards, or in case of further developments of our products or manufacturing processes.


The current version of our General Terms and Conditions can be found on our website.

Part-#	Name
--------	------

**8 010 24 067**     **Axial drilling and milling head Weldon 14**


Version: Special  
 Tool drive: DIN 5480  
 Shank size [mm]: 30.00  
 Shank type: VDI  
 Tool adaption: Weldon (DIN 1835 b) 14  
 Gear ratio [i]: 1:1  
 Torque max [Nm]: 25  
 Rotation max [1/min]: 6000  
 Rotating direction: same  
 Coolant: EXT  
 Please note: stronger bearing, special length

**8 010 25 090**     **Axial drilling and milling head ER 25**




Weight [kg]: 1.580  
 Tool drive: DIN 5480  
 Shank size [mm]: 30.00  
 Shank type: VDI  
 Tool adaption: ER 25  
 Gear ratio [i]: 1:1  
 Torque max [Nm]: 25  
 Rotation max [1/min]: 6000  
 Rotating direction: same  
 Coolant: EXT  
 Please note: round housing ø 68

**8 010 25 091**     **Axial drilling and milling head ER 25 IC**



Weight [kg]: 1.830  
 Tool drive: DIN 5480  
 Shank size [mm]: 30.00  
 Shank type: VDI  
 Tool adaption: ER 25  
 Gear ratio [i]: 1:1  
 Torque max [Nm]: 25  
 Rotation max [1/min]: 6000  
 Rotating direction: same  
 Coolant: IC/Ext  
 Pressure max [bar]: 25  
 Please note: round housing ø 68

**8 010 25 118**     **Axial drilling and milling head ER 25 AX UT**



Weight [kg]: 1.780  
 Tool drive: DIN 5480  
 Shank size [mm]: 30.00  
 Shank type: VDI  
 Tool adaption: ER 25 A - u-tec  
 Gear ratio [i]: 1:1  
 Torque max [Nm]: 25  
 Rotation max [1/min]: 12000  
 Rotating direction: same  
 Coolant: EXT  
 Please note: stronger bearing

Part-#	Name
--------	------

8 010 25 119

**Axial drilling and milling head ER 25 AX UT IC**



Weight [kg]:	1.780
Tool drive:	DIN 5480
Shank size [mm]:	30.00
Shank type:	VDI
Tool adaption:	ER 25 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	25
Rotation max [1/min]:	6000
Rotating direction:	same
Coolant:	IC/Ext
Pressure max [bar]:	25
Please note:	round housing ø 68

8 030 25 021

**Radial drilling and milling head ER 25**

Weight [kg]:	3.970
Version:	right
Tool drive:	DIN 5480
Shank size [mm]:	30.00
Shank type:	VDI
Tool adaption:	ER 25
Gear ratio [i]:	1:1
Torque max [Nm]:	25
Rotation max [1/min]:	6000
Rotating direction:	opposite
Coolant:	EXT
Center distance [mm]:	100

8 030 25 113

**Radial drilling and milling head ER 25**

Weight [kg]:	4.440
Version:	right
Tool drive:	DIN 5480
Shank size [mm]:	30.00
Shank type:	VDI
Tool adaption:	ER 25
Gear ratio [i]:	1:2
Torque max [Nm]:	16
Rotation max [1/min]:	12000
Rotating direction:	opposite
Coolant:	EXT
Center distance [mm]:	85

8 030 25 242

**Radial drilling and milling head ER 25 AX UT**

Weight [kg]:	3.760
Version:	right
Tool drive:	DIN 5480
Shank size [mm]:	30.00
Shank type:	VDI
Tool adaption:	ER 25 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	25
Rotation max [1/min]:	6000
Rotating direction:	opposite
Coolant:	EXT
Please note:	stronger bearing
Center distance [mm]:	85

Part-#	Name	
<b>8 030 25 267</b>	<b>Radial drilling and milling head ER 25 AX UT IC</b>	
	Weight [kg]:	4.150
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	85
<b>8 030 25 277</b>	<b>Radial drilling and milling head ER 25 IC</b>	
	Weight [kg]:	3.310
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	64
<b>8 030 25 280</b>	<b>Radial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	3.200
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	64
<b>8 031 24 046</b>	<b>Radial milling head universal arbor 16</b>	
	Weight [kg]:	3.220
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT

Part-#	Name	
	Please note:	Combi bearing
	Center distance [mm]:	64
<b>8 033 25 032</b>	<b>Radial drilling and milling head ER 25 IC</b>	
	Weight [kg]:	4.020
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	85
<b>8 033 25 069</b>	<b>Radial drilling and milling head ER 25</b>	
	Notation:	offset
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	3000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	97
	Offset [mm]:	34,5
<b>8 036 25 041</b>	<b>Radial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	4.220
	Notation:	180° reversible
	Version:	doubletoothed
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	100
<b>8 036 25 042</b>	<b>Radial drilling and milling head ER 25 AX UT IC</b>	
	Weight [kg]:	4.640
	Notation:	180° reversible
	Version:	doubletoothed
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec

Part-#	Name	
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	100
<b>8 037 29 046</b>	<b>Radial disk mill head shaft diameter 10-22</b>	
	Weight [kg]:	9.340
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Interchangeable arbor
	Gear ratio [i]:	3:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	2000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Price without arbor
<b>8 037 29 070</b>	<b>Radial disk mill head shaft diameter 10-22</b>	
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Interchangeable arbor
	Gear ratio [i]:	3:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	2000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Price without arbor
	Center distance [mm]:	101
	Offset [mm]:	53
<b>8 040 25 032</b>	<b>Universal head ± 90° adjustable ER 25 AX UT</b>	
	Weight [kg]:	4.660
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	88
<b>8 040 25 038</b>	<b>Universal head ± 90° adjustable ER 25 AX UT</b>	
	Weight [kg]:	4.890
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec

Part-#	Name	
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	88
<b>8 040 25 040</b>	<b>Universal head ± 90° adjustable ER 25 AX UT IC</b>	
	Weight [kg]:	3.500
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	88
<b>8 200 20 000</b>	<b>Plug Z2-30 K</b>	
	Weight [kg]:	0.060
	Shank size [mm]:	30.00
	Shank type:	VDI
<b>8 200 20 002</b>	<b>Tool holder A2-30x100</b>	
	Weight [kg]:	3.120
	Shank size [mm]:	30.00
	Shank type:	VDI
<b>8 200 20 005</b>	<b>Plug Z2-30 S</b>	
	Weight [kg]:	0.740
	Shank size [mm]:	30.00
	Shank type:	VDI
<b>8 200 20 008</b>	<b>Tool holder A2-30x240</b>	
	Weight [kg]:	7.160
	Shank size [mm]:	30.00
	Shank type:	VDI
<b>8 200 23 000</b>	<b>Tool holder A1-30x 85</b>	
	Weight [kg]:	6.900
	Shank size [mm]:	30.00
	Shank type:	VDI
<b>8 202 23 000</b>	<b>Basic holder transversal set SZ 40</b>	
	Weight [kg]:	0.890
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Interface SZ 40
	Coolant:	EXT

Part-#	Name	
<b>8 210 21 000</b>	<b>Tool holder F 30-MK 1</b>	
	Weight [kg]:	0.960
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 1
	Coolant:	IC
<b>8 210 22 000</b>	<b>Tool holder F 30-MK 2</b>	
	Weight [kg]:	0.880
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 2
	Coolant:	IC
<b>8 210 22 002</b>	<b>Tool holder E2-30x 6</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 6
	Coolant:	IC/Ext
<b>8 210 23 000</b>	<b>Tool holder F 30-MK 3</b>	
	Weight [kg]:	1.340
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 3
	Coolant:	IC
<b>8 210 23 001</b>	<b>Tool holder E2-30x 8</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 8
	Coolant:	IC/Ext
<b>8 210 23 007</b>	<b>Short drill chuck VDI 30x 8</b>	
	Weight [kg]:	0.940
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	EXT
<b>8 210 23 009</b>	<b>Short drill chuck VDI 30x 8 - IC</b>	
	Weight [kg]:	1.000
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	IC
<b>8 210 24 002</b>	<b>Tool holder E2-30x12</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 12
	Coolant:	IC/Ext
<b>8 210 24 003</b>	<b>Short drill chuck VDI 30x13</b>	
	Weight [kg]:	2.100
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	EXT


Part-#	Name	
<b>8 210 24 010</b>	<b>Tool holder E1-30x10</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 10
	Coolant:	IC
<b>8 210 24 011</b>	<b>Tool holder E1-30x12</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 12
	Coolant:	IC
<b>8 210 24 014</b>	<b>Short drill chuck VDI 30x13 - IC</b>	
	Weight [kg]:	1.820
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	IC
<b>8 210 24 015</b>	<b>Tool holder E1-30x14</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 14
	Coolant:	IC
<b>8 210 24 021</b>	<b>Tool holder E2-30x14</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 14
	Coolant:	IC/Ext
<b>8 210 25 001</b>	<b>Tool holder E4-30xER 25</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC
<b>8 210 25 002</b>	<b>Tool holder E2-30x16</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC/Ext
<b>8 210 25 004</b>	<b>Tool holder E1-30x16</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC
<b>8 210 25 009</b>	<b>Short drill chuck VDI 30x16</b>	
	Weight [kg]:	2.100
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	EXT

Part-#	Name	
<b>8 210 25 013</b>	<b>Short drill chuck VDI 30x16 - IC</b>	
	Weight [kg]:	1.880
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	IC
<b>8 210 25 016</b>	<b>Tool holder E2-30x18</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 18
	Coolant:	IC/Ext
<b>8 210 25 017</b>	<b>Tool holder E4-30xER 25 - special</b>	
	Weight [kg]:	0.980
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC
	Please note:	Special
<b>8 210 25 024</b>	<b>Tool holder ER 25 AX UT IC</b>	
	Weight [kg]:	1.050
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Coolant:	IC/Ext
<b>8 210 26 001</b>	<b>Tool holder E1-30x20</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC
<b>8 210 26 002</b>	<b>Tool holder E2-30x20</b>	
	Weight [kg]:	1.380
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
<b>8 210 26 005</b>	<b>Tool holder E4-30xER 32</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC
<b>8 210 26 011</b>	<b>Tool holder HT 4 IC</b>	
	Weight [kg]:	1.270
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Coolant:	IC/Ext

Part-#	Name	
<b>8 210 27 002</b>	<b>Tool holder E2-30x25</b>	
	Weight [kg]:	1.320
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
<b>8 210 27 005</b>	<b>Tool holder E1-30x25</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC
<b>8 210 27 007</b>	<b>Tool holder E3-30x C 25</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	DIN 6388 - C 25
	Coolant:	IC
<b>8 210 27 008</b>	<b>Tool holder E4-30xER 40</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 40
	Coolant:	IC
<b>8 210 27 015</b>	<b>Tool holder E2-30x1" special</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
<b>8 210 28 001</b>	<b>Tool holder E1-30x32</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC
<b>8 210 28 002</b>	<b>Tool holder E2-30x32</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
<b>8 210 29 001</b>	<b>Tool holder E1-30x40</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC
<b>8 214 22 000</b>	<b>Tool holder C1-30x20/16</b>	
	Employment for:	VDI 30
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT

Part-#	Name	
<b>8 214 22 001</b>	<b>Tool holder C3-30x20/16</b>	
	Employment for:	VDI 30
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
<b>8 234 22 000</b>	<b>Tool holder B3-30x20x40</b>	
	Employment for:	VDI 30
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
<b>8 234 22 001</b>	<b>Tool holder B1-30x20x40</b>	
	Employment for:	VDI 30
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
<b>8 234 22 002</b>	<b>Tool holder B5-30x20x40</b>	
	Weight [kg]:	1.790
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
<b>8 234 22 003</b>	<b>Tool holder B1-30x20x60</b>	
	Employment for:	VDI 30
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
<b>8 234 22 004</b>	<b>Tool holder B3-30x20x60</b>	
	Employment for:	VDI 30
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
<b>8 234 22 005</b>	<b>Tool holder B5-30x20x60</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
<b>8 234 22 006</b>	<b>Tool holder B7-30x20x40</b>	
	Weight [kg]:	1.960
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT

Part-#	Name	
<b>8 234 22 007</b>	<b>Tool holder B7-30x20x60</b>	
	Weight [kg]:	2.880
	Employment for:	VDI 30
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
<b>8 234 22 014</b>	<b>Tool holder B1-30x20x80 special</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
<b>8 234 22 015</b>	<b>Tool holder B1-30x20x90 special</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
<b>8 262 29 000</b>	<b>Stock stop VDI 30 - Ø 42</b>	
	Weight [kg]:	0.920
	Notation:	rotating
	Shank size [mm]:	30.00
	Shank type:	VDI
	Please note:	Lenght adjustable 62-95mm
<b>8 262 29 003</b>	<b>Stock stop VDI 30 - Ø 60</b>	
	Weight [kg]:	1.180
	Notation:	rotating
	Shank size [mm]:	30.00
	Shank type:	VDI
	Please note:	Lenght adjustable 62-95mm
<b>8 267 29 000</b>	<b>Bar pick-up VDI 30 offset</b>	
	Weight [kg]:	1.450
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Please note:	Chuck jaws 42-65 mm special accessories
<b>8 274 22 000</b>	<b>Tool holder D2-30x20</b>	
	Weight [kg]:	2.220
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
<b>8 274 22 001</b>	<b>Tool holder D1-30x20</b>	
	Weight [kg]:	2.040
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT

Part-#	Name	
<b>8 320 22 018</b>	<b>Cut-off holder, height adjustable SH 26 IC</b>	
	Weight [kg]:	1.780
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
<b>8 320 23 012</b>	<b>Cut-off holder, height adjustable SH 32 IC</b>	
	Weight [kg]:	1.770
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
<b>8 320 29 005</b>	<b>Cut-off holder, height adjustable 845 IC</b>	
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	 System 845
	Coolant:	IC
	Pressure max [bar]:	70
<b>8 742 20 000</b>	<b>Clamping ring Z1- VDI 30</b>	
	Weight [kg]:	0.420
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	EXT



● heimatec overseas branches

○ global representations of heimatec

**heimatec**<sup>®</sup>

**heimatec GmbH**  
Präzisionswerkzeuge  
Carl-Benz-Str. 4  
77871 Renchen  
Germany

T +49 7843 9466 0  
[www.heimatec.com](http://www.heimatec.com)  
[info@heimatec.com](mailto:info@heimatec.com)

Please find the contact details of our worldwide trading partners on our website:  
<https://heimatec.com/business-partners>