

Nakamura
WY-150 V



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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The current version of our General Terms and Conditions can be found on our website.

Part-#

Name

8 010 55 033

Axial milling and drill holder ER 25 AX UT



Weight [kg]: 2.830
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 25 A - u-tec
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 6000
 Rotating direction: same
 Coolant: EXT
 Please note: Combi bearing

8 010 55 035

Axial milling and drill holder ER 25 AX UT IC



Weight [kg]: 2.860
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 25 A - u-tec
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 6000
 Rotating direction: same
 Coolant: IC/Ext
 Pressure max [bar]: 100
 Please note: Combi bearing; high pressure version; dryrun possible

8 010 55 049

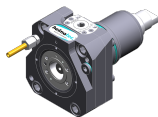
Axial drilling and milling head Weldon 16



Weight [kg]: 3.140
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: Weldon (DIN 1835 b) 16
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 6000
 Rotating direction: same
 Coolant: EXT
 Please note: Combi bearing

8 010 55 068

Axial drilling and milling head C 3



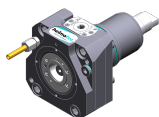
Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank type: BMT
 Tool adaption: heimatec Capto(TM) C 3
 Gear ratio [i]: 1:1
 Torque max [Nm]: 32
 Rotation max [1/min]: 8000
 Rotating direction: same
 Coolant: EXT

Part-#

Name

8 010 55 069

Axial drilling and milling head C 3 IC



Notation: 180° reversible
Tool drive: Flat (~DIN 1809)
Shank type: BMT
Tool adaption: heimatec Capto(TM) C 3
Gear ratio [i]: 1:1
Torque max [Nm]: 32
Rotation max [1/min]: 8000
Rotating direction: same
Coolant: IC/Ext
Pressure max [bar]: 100

8 010 55 078

Axial drilling and milling head Weldon 3/4" IC



Weight [kg]: 3.200
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: Weldon (DIN 1835 b) 3/4" (19,05mm)
Gear ratio [i]: 1:1
Torque max [Nm]: 50
Rotation max [1/min]: 6000
Rotating direction: same
Coolant: IC/Ext
Pressure max [bar]: 25
Please note: Combi bearing

8 010 55 081

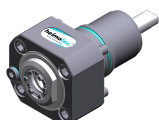
Axial drilling and milling head Weldon 3/4"



Weight [kg]: 3.200
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: Weldon (DIN 1835 b) 3/4" (19,05mm)
Gear ratio [i]: 1:1
Torque max [Nm]: 50
Rotation max [1/min]: 6000
Rotating direction: same
Coolant: EXT
Please note: Combi bearing

8 010 55 092

Axial drilling and milling head ER 25 AX UT IC



Weight [kg]: 2.870
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 25 A - u-tec
Gear ratio [i]: 1:1
Torque max [Nm]: 50
Rotation max [1/min]: 6000
Rotating direction: same
Coolant: IC air
Pressure max [bar]: 10
Please note: Combi bearing

Part-#

Name

8 010 55 109

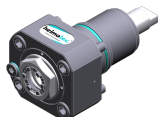
Axial drilling and milling head ER 25 AX UT



Weight [kg]: 2.600
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 25 A - u-tec
Gear ratio [i]: 1:1
Torque max [Nm]: 50
Rotation max [1/min]: 12000
Rotating direction: same
Coolant: EXT

8 010 55 111

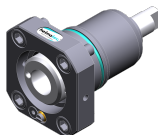
Axial drilling and milling head ER 25 AX UT IC



Weight [kg]: 3.000
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 25 A - u-tec
Gear ratio [i]: 1:1
Torque max [Nm]: 50
Rotation max [1/min]: 15000
Rotating direction: same
Coolant: IC/Ext
Pressure max [bar]: 100
Please note: Dryrun possible

8 010 56 031

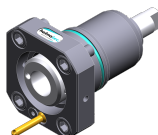
Axial drilling and milling head HT 4 IC




Weight [kg]: 1.760
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: HT 4
Gear ratio [i]: 1:1
Torque max [Nm]: 50
Rotation max [1/min]: 6000
Rotating direction: same
Coolant: IC/Ext
Pressure max [bar]: 25
Please note: short version

8 010 56 032

Axial drilling and milling head HT 4



Weight [kg]: 1.740
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: HT 4
Gear ratio [i]: 1:1
Torque max [Nm]: 50
Rotation max [1/min]: 6000
Rotating direction: same
Coolant: EXT
Please note: short version

Part-#	Name	
8 010 56 059	Axial drilling and milling head HT 4	
	Weight [kg]:	2.880
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
8 010 56 063	Axial milling and drill holder ER 32 AX UT	
	Weight [kg]:	3.000
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
8 010 56 064	Axial milling and drill holder ER 32 AX UT IC	
	Weight [kg]:	3.020
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing
8 010 56 065	Axial milling and drill holder ER 32 AX UT IC	
	Weight [kg]:	3.020
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Combi bearing; dryrun possible

Part-#	Name
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8 010 56 066



Axial drilling and milling head HT 4 IC

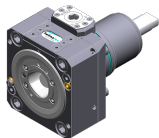
Weight [kg]: 2.930
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: HT 4
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 6000
 Rotating direction: same
 Coolant: IC/Ext
 Pressure max [bar]: 25
 Please note: Combi bearing

8 010 56 069

Axial drilling and milling head Weldon 20

Weight [kg]: 3.200
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: Weldon (DIN 1835 b) 20
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 6000
 Rotating direction: same
 Coolant: EXT
 Please note: Combi bearing

8 010 56 110



Axial drilling and milling head C 4

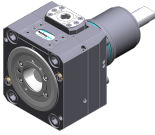
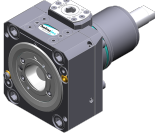
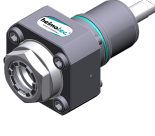
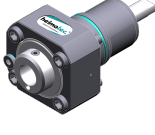
Weight [kg]: 4.750
 Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: heimatec Capto(TM) C 4
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 6000
 Rotating direction: same
 Coolant: EXT
 Please note: Check applicability; tool length check !

8 010 56 111







Axial drilling and milling head C 4 IC

Weight [kg]: 5.800
 Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Machine adaption: Centering key b 20
 Tool adaption: heimatec Capto(TM) C 4
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 6000
 Rotating direction: same
 Coolant: IC/Ext
 Pressure max [bar]: 100
 Please note: Check applicability; tool length check !

Part-#	Name	
8 010 56 120	Axial drilling and milling head C 4 IC	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Check applicability; tool length check !
8 010 56 138	Axial drilling and milling head C 4	
	Weight [kg]:	4.730
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Check applicability; tool length check !
8 010 56 140	Axial drilling and milling head ER 32 AX UT IC	
	Weight [kg]:	3.000
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
8 010 56 144	Axial drilling and milling head HT 4 IC	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100

Part-#	Name	
8 010 56 151	Axial drilling and milling head ER 32 AX UT	
	Weight [kg]:	2.770
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
8 010 56 153	Axial drilling and milling head ER 32 AX UT IC	
	Weight [kg]:	3.180
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	15000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
8 010 57 065	Axial drilling and milling head Weldon 25 IC	
	Weight [kg]:	3.250
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Weldon (DIN 1835 b) 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing
8 010 57 066	Axial drilling and milling head Weldon 25	
	Weight [kg]:	3.230
	Version:	long; special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Weldon (DIN 1835 b) 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing

Part-#	Name	
8 011 54 006	Axial milling head universal arbor 3/4"	
	Weight [kg]:	2.910
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 3/4" (19,05mm)
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
8 011 54 015	Axial milling head arbor 5/8"	
	Weight [kg]:	2.880
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Arbor 5/8" (15,875mm)
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
8 011 55 014	Axial milling head universal arbor 22 IC	
	Weight [kg]:	3.080
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Combi bearing, Trockenauf possible
8 011 55 015	Axial milling head universal arbor 22	
	Weight [kg]:	3.000
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing

Part-#	Name
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8 013 53 000

Axial drilling and milling head ER 11



Weight [kg]: 2.300
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 11
 Gear ratio [i]: 1:4
 Torque max [Nm]: 2,5
 Rotation max [1/min]: 48000
 Rotating direction: same
 Coolant: EXT

8 013 54 005

Axial drilling and milling head ER 16 AX UT



Weight [kg]: 2.200
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 16 A - u-tec
 Gear ratio [i]: 1:4
 Torque max [Nm]: 5
 Rotation max [1/min]: 24000
 Rotating direction: same
 Coolant: EXT

8 013 54 007

Axial drilling and milling head ER 16 AX UT IC




Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 16 A - u-tec
 Gear ratio [i]: 1:4
 Torque max [Nm]: 5
 Rotation max [1/min]: 24000
 Rotating direction: same
 Coolant: IC/Ext
 Pressure max [bar]: 80

8 019 51 002

Axial drilling and milling head CHC



Weight [kg]: 6.880
 Notation: IC-300
 Version: no Splash-protection
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: CHC
 Gear ratio [i]: 1:1,5
 Rotation max [1/min]: 18000
 Rotating direction: same
 Coolant: no
 Center distance [mm]: 77

Part-#	Name	
8 019 53 004	Axial drilling and milling head ER 11 AX IC	
	Weight [kg]:	9.380
	Notation:	180° reversible
	Version:	Special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 11 A
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	90
	Offset [mm]:	134
8 019 54 000	Axial drilling and milling head ER 20	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 20
	Gear ratio [i]:	1:3
	Torque max [Nm]:	10
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	180° reversible
	Offset [mm]:	42
8 019 54 014	Axial drilling and milling head ER 20 AX UT IC	
	Weight [kg]:	6.240
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	25
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	42
8 019 54 021	Axial drilling and milling head ER 20 AX UT	
	Weight [kg]:	5.420
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	6000
	Rotating direction:	same

Part-#	Name	
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	75
8 019 54 028	Axial drilling and milling head ER 20 AX UT IC	
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	75
8 019 54 029	Axial milling head universal arbor 16	
	Notation:	offset, 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	2:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	3000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
	Offset [mm]:	42
8 019 54 031	Axial drilling and milling head ER 20 AX UT	
	Weight [kg]:	5.230
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	16
	Rotation max [1/min]:	18000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	42
8 019 54 055	Axial drilling and milling head ER 16 M IC	
	Weight [kg]:	6.200
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 16 M
	Gear ratio [i]:	1:2
	Torque max [Nm]:	25
	Rotation max [1/min]:	12000



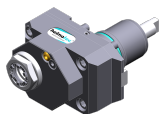
Part-#	Name
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Rotating direction: opposite
Coolant: IC/Ext
Pressure max [bar]: 140
Please note: stronger bearing
Offset [mm]: 42

8 019 55 007 Axial milling head arbor 22

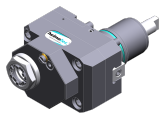
Notation: offset
Version: Y-axes offset
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: Arbor 22
Gear ratio [i]: 2:1
Torque max [Nm]: 40
Rotation max [1/min]: 3000
Rotating direction: opposite
Coolant: EXT
Please note: stronger bearing
Offset [mm]: 34,5

8 019 55 018 Axial drilling and milling head ER 25 AX UT



Weight [kg]: 5.230
Notation: offset; 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 25 A - u-tec
Gear ratio [i]: 1:1
Torque max [Nm]: 40
Rotation max [1/min]: 6000
Rotating direction: opposite
Coolant: EXT
Please note: stronger bearing
Offset [mm]: 42

8 019 55 023 Axial drilling and milling head ER 25 AX UT IC



Weight [kg]: 6.260
Notation: offset; 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 25 A - u-tec
Gear ratio [i]: 1:1
Torque max [Nm]: 40
Rotation max [1/min]: 6000
Rotating direction: opposite
Coolant: IC/Ext
Pressure max [bar]: 140
Please note: stronger bearing
Offset [mm]: 42

Part-#	Name
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8 019 55 024

Axial drilling and milling head ER 25 AX UT



Weight [kg]: 5.230
 Notation: offset; 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 25 A - u-tec
 Gear ratio [i]: 1:2
 Torque max [Nm]: 25
 Rotation max [1/min]: 12000
 Rotating direction: opposite
 Coolant: EXT
 Please note: stronger bearing
 Offset [mm]: 42

8 019 55 025

Axial drilling and milling head ER 25 AX UT IC



Weight [kg]: 6.330
 Notation: offset; 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 25 A - u-tec
 Gear ratio [i]: 1:2
 Torque max [Nm]: 25
 Rotation max [1/min]: 12000
 Rotating direction: opposite
 Coolant: IC/Ext
 Pressure max [bar]: 140
 Please note: stronger bearing
 Offset [mm]: 42

8 019 55 026

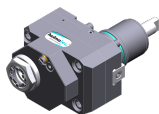
Axial drilling and milling head ER 25 AX UT



Weight [kg]: 5.300
 Notation: offset; 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 25 A - u-tec
 Gear ratio [i]: 1:3
 Torque max [Nm]: 16
 Rotation max [1/min]: 18000
 Rotating direction: opposite
 Coolant: EXT
 Please note: stronger bearing
 Offset [mm]: 42

8 019 55 027

Axial drilling and milling head ER 25 AX UT IC



Weight [kg]: 6.350
 Notation: offset; 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 25 A - u-tec
 Gear ratio [i]: 1:3
 Torque max [Nm]: 16
 Rotation max [1/min]: 18000

Part-#

Name

Rotating direction: opposite
Coolant: IC/Ext
Pressure max [bar]: 140
Please note: stronger bearing
Offset [mm]: 42

8 019 55 028

Axial drilling and milling head ER 25 AX UT



Weight [kg]: 5.240
Notation: offset; 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 25 A - u-tec
Gear ratio [i]: 2:1
Torque max [Nm]: 50
Rotation max [1/min]: 3000
Rotating direction: opposite
Coolant: EXT
Please note: stronger bearing
Offset [mm]: 42

8 019 55 029

Axial drilling and milling head ER 25 AX UT IC

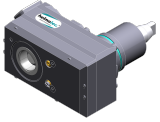
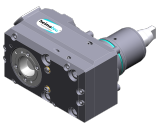
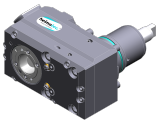


Weight [kg]: 6.220
Notation: offset; 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 25 A - u-tec
Gear ratio [i]: 2:1
Torque max [Nm]: 50
Rotation max [1/min]: 3000
Rotating direction: opposite
Coolant: IC/Ext
Pressure max [bar]: 140
Please note: stronger bearing
Offset [mm]: 42

8 019 55 045

Axial drilling and milling head ER 25 AX UT IC

Weight [kg]: 6.350
Notation: offset; 180° reversible
Version: Special
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 25 A - u-tec
Gear ratio [i]: 1:3
Torque max [Nm]: 16
Rotation max [1/min]: 18000
Rotating direction: opposite
Coolant: IC/Ext
Pressure max [bar]: 140
Offset [mm]: 42

Part-#	Name	
8 019 55 087	Axial milling head universal arbor 22	
	Weight [kg]:	5.480
	Notation:	offset, 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	2:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Offset [mm]:	42
8 019 56 038	Axial drilling and milling head C 4	
	Weight [kg]:	6.930
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Check applicability; note tool length!
	Offset [mm]:	62
8 019 56 042	Axial drilling and milling head C 4 IC	
	Weight [kg]:	7.720
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Check applicability; note tool length!
	Offset [mm]:	62
8 019 56 057	Axial drilling and milling head C 4 IC	
	Weight [kg]:	7.650
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	opposite

Part-#	Name
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Coolant: IC/Ext
 Pressure max [bar]: 140
 Please note: Check applicability; note tool length!
 Offset [mm]: 62

8 030 53 005 Radial drilling and milling head ER 11



Weight [kg]: 5.210
 Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 11
 Gear ratio [i]: 1:4
 Torque max [Nm]: 2,5
 Rotation max [1/min]: 48000
 Rotating direction: opposite
 Coolant: EXT
 Please note: Check applicability!
 Center distance [mm]: 65

8 030 54 001 Radial drilling and milling head ER 20



Weight [kg]: 4.750
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 20
 Gear ratio [i]: 1:1
 Torque max [Nm]: 25
 Rotation max [1/min]: 6000
 Rotating direction: opposite
 Coolant: EXT
 Center distance [mm]: 55

8 030 54 048 Radial drilling and milling head ER 16 AX UT

Weight [kg]: 6.320
 Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 16 A - u-tec
 Gear ratio [i]: 1:3
 Torque max [Nm]: 12
 Rotation max [1/min]: 18000
 Rotating direction: same
 Coolant: EXT
 Please note: stronger bearing
 Center distance [mm]: 77

8 030 54 049 Radial drilling and milling head ER 16 AX UT IC



Weight [kg]: 6.500
 Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 16 A - u-tec
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50

Part-#

Name

Rotation max [1/min]: 6000
 Rotating direction: opposite
 Coolant: IC/Ext
 Pressure max [bar]: 140
 Please note: Combi bearing; high pressure version
 Center distance [mm]: 65

8 030 54 050

Radial drilling and milling head ER 16 AX UT IC



Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 16 A - u-tec
 Gear ratio [i]: 1:4
 Torque max [Nm]: 5
 Rotation max [1/min]: 24000
 Rotating direction: opposite
 Coolant: IC/Ext
 Pressure max [bar]: 140
 Center distance [mm]: 65

8 030 54 056

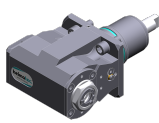
Radial drilling and milling head ER 20 AX UT IC



Weight [kg]: 5.320
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 20 A - u-tec
 Gear ratio [i]: 1:1
 Torque max [Nm]: 25
 Rotation max [1/min]: 6000
 Rotating direction: opposite
 Coolant: IC/Ext
 Pressure max [bar]: 140
 Please note: Combi bearing
 Center distance [mm]: 55

8 030 54 064

Radial drilling and milling head ER 20 AX UT IC



Weight [kg]: 6.520
 Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 20 A - u-tec
 Gear ratio [i]: 1:2
 Torque max [Nm]: 16
 Rotation max [1/min]: 12000
 Rotating direction: same
 Coolant: IC/Ext
 Pressure max [bar]: 140
 Please note: stronger bearing
 Center distance [mm]: 77

Part-#	Name
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8 030 55 004 Radial drilling and milling head ER 25 IC



Weight [kg]:	5.200
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	55.00
Shank type:	BMT
Tool adaption:	ER 25
Gear ratio [i]:	1:1
Torque max [Nm]:	25
Rotation max [1/min]:	6000
Rotating direction:	opposite
Coolant:	IC/Ext
Pressure max [bar]:	140
Center distance [mm]:	55

8 030 55 007 Radial drilling and milling head ER 25



Weight [kg]:	4.770
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	55.00
Shank type:	BMT
Tool adaption:	ER 25
Gear ratio [i]:	1:1
Torque max [Nm]:	25
Rotation max [1/min]:	6000
Rotating direction:	opposite
Coolant:	EXT
Center distance [mm]:	55

8 030 55 063 Radial drilling and milling head ER 25 AX UT



Notation:	180° reversible
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	55.00
Shank type:	BMT
Tool adaption:	ER 25 A - u-tec
Gear ratio [i]:	2:1
Torque max [Nm]:	63
Rotation max [1/min]:	6000
Rotating direction:	opposite
Coolant:	EXT
Please note:	Combi bearing
Center distance [mm]:	65

8 030 55 087 Radial drilling and milling head Weldon 3/4"



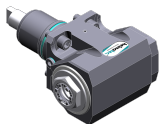
Weight [kg]:	6.690
Notation:	180° reversible
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	55.00
Shank type:	BMT
Tool adaption:	Weldon (DIN 1835 b) 3/4" (19,05mm)
Gear ratio [i]:	1:1
Torque max [Nm]:	50
Rotation max [1/min]:	6000
Rotating direction:	opposite
Coolant:	EXT
Please note:	Combi bearing
Center distance [mm]:	65

Part-#

Name

8 030 55 091

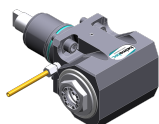
Angle-mill- and drill holder ER 25 AX UT IC



Weight [kg]: 6.680
 Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 25 A - u-tec
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 6000
 Rotating direction: opposite
 Coolant: IC/Ext
 Pressure max [bar]: 140
 Please note: Combi bearing; high pressure version
 Center distance [mm]: 65

8 030 55 092

Angle-mill- and drill holder ER 25 AX UT



Weight [kg]: 6.320
 Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 25 A - u-tec
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 6000
 Rotating direction: opposite
 Coolant: EXT
 Please note: Combi bearing
 Center distance [mm]: 65

8 030 55 122

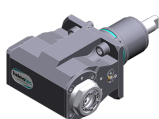
Radial drilling and milling head ER 25 AX UT



Weight [kg]: 6.380
 Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 25 A - u-tec
 Gear ratio [i]: 1:2
 Torque max [Nm]: 16
 Rotation max [1/min]: 12000
 Rotating direction: same
 Coolant: EXT
 Please note: stronger bearing; check applicability;
 Center distance [mm]: 77

8 030 55 123

Radial drilling and milling head ER 25 AX UT IC



Weight [kg]: 6.550
 Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 25 A - u-tec
 Gear ratio [i]: 1:2
 Torque max [Nm]: 16
 Rotation max [1/min]: 12000

Part-#

Name

Rotating direction: same
Coolant: IC/Ext
Pressure max [bar]: 140
Please note: stronger bearing
Center distance [mm]: 77

8 030 55 131

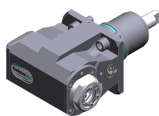
Radial drilling and milling head ER 25 AX UT



Weight [kg]: 4.980
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 25 A - u-tec
Gear ratio [i]: 1:1
Torque max [Nm]: 25
Rotation max [1/min]: 6000
Rotating direction: opposite
Coolant: EXT
Please note: stronger bearing
Center distance [mm]: 55

8 030 55 139

Radial drilling and milling head ER 25 AX UT IC



Weight [kg]: 6.560
Notation: 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 25 A - u-tec
Gear ratio [i]: 1:3
Torque max [Nm]: 12
Rotation max [1/min]: 18000
Rotating direction: same
Coolant: IC/Ext
Pressure max [bar]: 140
Please note: stronger bearing
Center distance [mm]: 77

8 030 55 140

Radial drilling and milling head ER 25 AX UT

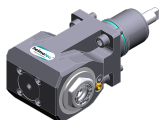
Weight [kg]: 6.700
Notation: 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 25 A - u-tec
Gear ratio [i]: 1:3
Torque max [Nm]: 12
Rotation max [1/min]: 18000
Rotating direction: same
Coolant: EXT
Please note: stronger bearing
Center distance [mm]: 77

Part-#	Name	
8 030 55 154	Radial drilling and milling head ER 25 AX UT IC	
	Weight [kg]:	5.390
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	High pressure version, stronger bearing
	Center distance [mm]:	55
8 030 55 158	Radial drilling and milling head C 3 IC	
	Weight [kg]:	8.280
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 3
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	65
8 030 55 159	Radial drilling and milling head ER 25 AX UT	
	Weight [kg]:	7.710
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	18000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	107
8 030 55 206	Radial drilling and milling head ER 25 AX UT IC	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140

Part-#	Name
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Please note: strong bearing with hybrid-bearing
Center distance [mm]: 77

8 030 55 216 Angle-mill- and drill holder ER 25 AX UT



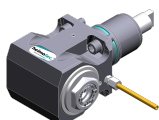
Notation: 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 25 A - u-tec
Gear ratio [i]: 1:1
Torque max [Nm]: 50
Rotation max [1/min]: 6000
Rotating direction: opposite
Coolant: EXT
Please note: Combi bearing; check applicability
Center distance [mm]: 95

8 030 55 217 Angle-mill- and drill holder ER 25 AX UT IC



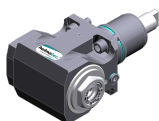
Notation: 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 25 A - u-tec
Gear ratio [i]: 1:1
Torque max [Nm]: 50
Rotation max [1/min]: 6000
Rotating direction: opposite
Coolant: IC/Ext
Pressure max [bar]: 140
Please note: Combi bearing; Einsatzbereit check!
Center distance [mm]: 95

8 030 55 238 Radial drilling and milling head ER 25 AX UT



Weight [kg]: 6.100
Notation: 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 25 A - u-tec
Gear ratio [i]: 1:1
Torque max [Nm]: 50
Rotation max [1/min]: 12000
Rotating direction: opposite
Coolant: EXT
Center distance [mm]: 65

8 030 55 239 Radial drilling and milling head ER 25 AX UT IC

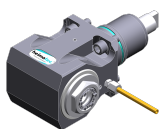


Weight [kg]: 6.470
Notation: 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 25 A - u-tec
Gear ratio [i]: 1:1
Torque max [Nm]: 50
Rotation max [1/min]: 12000

Part-#	Name
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Rotating direction: opposite
Coolant: IC/Ext
Pressure max [bar]: 140
Center distance [mm]: 65

8 030 55 240 Radial drilling and milling head ER 25 AX UT



Weight [kg]: 6.380
Notation: 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 25 A - u-tec
Gear ratio [i]: 1:1
Torque max [Nm]: 50
Rotation max [1/min]: 12000
Rotating direction: opposite
Coolant: EXT
Center distance [mm]: 75

8 030 55 241 Angle drilling and milling head ER 25 AX UT IC



Weight [kg]: 6.960
Notation: 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 25 A - u-tec
Gear ratio [i]: 1:1
Torque max [Nm]: 50
Rotation max [1/min]: 12000
Rotating direction: opposite
Coolant: IC/Ext
Pressure max [bar]: 140
Center distance [mm]: 75

8 030 55 244 Angle-mill- and drill holder ER 25 AS UT

Notation: 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 25 A - u-tec
Gear ratio [i]: 1:1
Torque max [Nm]: 50
Rotation max [1/min]: 6000
Rotating direction: opposite
Coolant: EXT
Please note: Combi bearing
Center distance [mm]: 65

8 030 55 246 Radial drilling and milling head ER 25 AS UT

Notation: 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 25 A - u-tec
Gear ratio [i]: 1:1
Torque max [Nm]: 50
Rotation max [1/min]: 12000

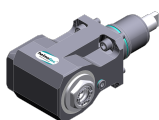
Part-#	Name
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Rotating direction: opposite
Coolant: EXT
Center distance [mm]: 65

8 030 55 247 Radial drilling and milling head ER 25 AS UT IC

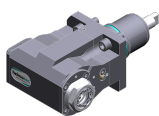
Notation: 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 25 A - u-tec
Gear ratio [i]: 1:1
Torque max [Nm]: 50
Rotation max [1/min]: 12000
Rotating direction: opposite
Coolant: IC/Ext
Pressure max [bar]: 140
Center distance [mm]: 65

8 030 55 250 Radial drilling and milling head ER 25 AX UT IC



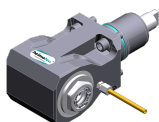
Weight [kg]: 8.170
Notation: 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 25 A - u-tec
Gear ratio [i]: 1:1
Torque max [Nm]: 50
Rotation max [1/min]: 12000
Rotating direction: opposite
Coolant: IC/Ext
Pressure max [bar]: 140
Please note: Check applicability; note tool length!
Center distance [mm]: 100

8 030 55 251 Radial drilling and milling head ER 25 AX UT IC



Weight [kg]: 7.520
Notation: 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 25 A - u-tec
Gear ratio [i]: 1:2
Torque max [Nm]: 16
Rotation max [1/min]: 16000
Rotating direction: same
Coolant: IC/Ext
Pressure max [bar]: 140
Please note: stronger bearing; check applicability;
Center distance [mm]: 100

8 030 55 262 Radial drilling and milling head ER 25 AX UT



Weight [kg]: 7.500
Notation: 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 25 A - u-tec

Part-#	Name
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Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 12000
 Rotating direction: opposite
 Coolant: EXT
 Please note: Check applicability!
 Center distance [mm]: 95

8 030 55 263 Radial drilling and milling head ER 25 AX UT IC



Weight [kg]: 7.980
 Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 25 A - u-tec
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 12000
 Rotating direction: opposite
 Coolant: IC/Ext
 Pressure max [bar]: 140
 Please note: Check applicability!
 Center distance [mm]: 95

8 030 56 013 Radial drilling and milling head HT 4

Weight [kg]: 4.620
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: HT 4
 Gear ratio [i]: 1:1
 Torque max [Nm]: 25
 Rotation max [1/min]: 6000
 Rotating direction: opposite
 Coolant: EXT
 Center distance [mm]: 55

8 030 56 059 Radial drilling and milling head HT 4 IC

Notation: 180° reversible
 Version: long
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: HT 4
 Gear ratio [i]: 2:1
 Torque max [Nm]: 63
 Rotation max [1/min]: 3000
 Rotating direction: opposite
 Coolant: IC/Ext
 Pressure max [bar]: 140
 Please note: Combi bearing
 Center distance [mm]: 65

Part-#	Name
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8 030 56 070

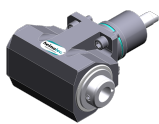
Radial drilling and milling head ER 32 AX UT



Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 32 A - u-tec
 Gear ratio [i]: 2:1
 Torque max [Nm]: 63
 Rotation max [1/min]: 6000
 Rotating direction: opposite
 Coolant: EXT
 Please note: Combi bearing
 Center distance [mm]: 65

8 030 56 075

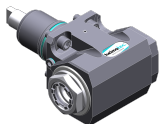
Radial drilling and milling head HT 4 IC



Weight [kg]: 6.580
 Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: HT 4
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 6000
 Rotating direction: opposite
 Coolant: IC/Ext
 Pressure max [bar]: 140
 Please note: Combi bearing
 Center distance [mm]: 65

8 030 56 090

Radial drilling and milling head ER 32 AX UT IC



Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 32 A - u-tec
 Gear ratio [i]: 2:1
 Torque max [Nm]: 63
 Rotation max [1/min]: 6000
 Rotating direction: opposite
 Coolant: IC/Ext
 Pressure max [bar]: 140
 Please note: Combi bearing
 Center distance [mm]: 65

8 030 56 095

Angle-mill- and drill holder ER 32 AX UT

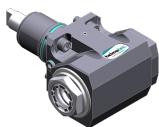


Weight [kg]: 6.320
 Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 32 A - u-tec
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 6000
 Rotating direction: opposite

Part-#	Name
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Coolant: EXT
Please note: Combi bearing
Center distance [mm]: 65

8 030 56 096 Angle-mill- and drill holder ER 32 AX UT IC



Weight [kg]: 6.700
Notation: 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Tool adaption: ER 32 A - u-tec
Gear ratio [i]: 1:1
Torque max [Nm]: 50
Rotation max [1/min]: 6000
Rotating direction: opposite
Coolant: IC/Ext
Pressure max [bar]: 140
Please note: Combi bearing
Center distance [mm]: 65

8 030 56 121 Radial drilling and milling head HT 4 IC

Notation: 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: HT 4
Gear ratio [i]: 1:3
Torque max [Nm]: 12
Rotation max [1/min]: 18000
Rotating direction: same
Coolant: IC/Ext
Pressure max [bar]: 140
Please note: stronger bearing
Center distance [mm]: 77

8 030 56 124 Radial drilling and milling head HT 4

Weight [kg]: 6.300
Notation: 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: HT 4
Gear ratio [i]: 1:3
Torque max [Nm]: 12
Rotation max [1/min]: 18000
Rotating direction: same
Coolant: EXT
Please note: stronger bearing
Center distance [mm]: 77

8 030 56 125 Radial drilling and milling head HT 4 IC

Weight [kg]: 6.520
Notation: 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: HT 4
Gear ratio [i]: 1:2

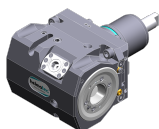
Part-#	Name
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Torque max [Nm]: 16
 Rotation max [1/min]: 12000
 Rotating direction: same
 Coolant: IC/Ext
 Pressure max [bar]: 140
 Please note: stronger bearing
 Center distance [mm]: 77

8 030 56 126 Radial drilling and milling head HT 4

Weight [kg]: 6.340
 Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: HT 4
 Gear ratio [i]: 1:2
 Torque max [Nm]: 16
 Rotation max [1/min]: 12000
 Rotating direction: same
 Coolant: EXT
 Please note: stronger bearing
 Center distance [mm]: 77

8 030 56 176 Radial drilling and milling head C 4



Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: heimatec Capto(TM) C 4
 Gear ratio [i]: 1:1
 Torque max [Nm]: 40
 Rotation max [1/min]: 6000
 Rotating direction: opposite
 Coolant: EXT
 Pressure max [bar]: 140
 Please note: Check applicability; note tool length!
 Center distance [mm]: 65

8 030 56 177 Radial drilling and milling head C 4 IC

Weight [kg]: 9.780
 Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: heimatec Capto(TM) C 4
 Gear ratio [i]: 1:1
 Torque max [Nm]: 40
 Rotation max [1/min]: 6000
 Rotating direction: opposite
 Coolant: IC/Ext
 Pressure max [bar]: 140
 Please note: Check applicability; note tool length!
 Center distance [mm]: 65

Part-#	Name
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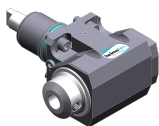
8 030 56 214 Radial drilling and milling head C 4 IC

Notation:	180° reversible
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	55.00
Shank type:	BMT
Tool adaption:	heimatec Capto(TM) C 4
Gear ratio [i]:	1:1
Torque max [Nm]:	63
Rotation max [1/min]:	12000
Rotating direction:	opposite
Coolant:	IC/Ext
Pressure max [bar]:	140
Please note:	Check applicability; note tool length!
Center distance [mm]:	65

8 030 56 215 Radial drilling and milling head C 4

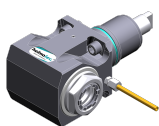
Notation:	180° reversible
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	55.00
Shank type:	BMT
Tool adaption:	heimatec Capto(TM) C 4
Gear ratio [i]:	1:1
Torque max [Nm]:	63
Rotation max [1/min]:	12000
Rotating direction:	opposite
Coolant:	EXT
Please note:	Check applicability; note tool length!
Center distance [mm]:	65

8 030 56 216 Radial drilling and milling head Weldon 20 IC



Weight [kg]:	7.040
Notation:	180° reversible
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	55.00
Shank type:	BMT
Tool adaption:	Weldon (DIN 1835 b) 20
Gear ratio [i]:	1:1
Torque max [Nm]:	50
Rotation max [1/min]:	12000
Rotating direction:	opposite
Coolant:	IC/Ext
Pressure max [bar]:	140
Please note:	stronger bearing; high pressure version
Center distance [mm]:	65

8 030 56 235 Radial drilling and milling head ER 32 AX UT

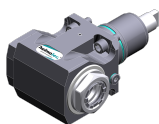


Weight [kg]:	6.050
Notation:	180° reversible
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	55.00
Shank type:	BMT
Tool adaption:	ER 32 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	50
Rotation max [1/min]:	12000
Rotating direction:	opposite
Coolant:	EXT

Part-#	Name
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Center distance [mm]: 65

8 030 56 236



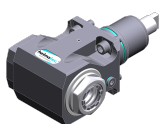
Radial drilling and milling head ER 32 AX UT IC
 Weight [kg]: 5.830
 Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 32 A - u-tec
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 12000
 Rotating direction: opposite
 Coolant: IC/Ext
 Pressure max [bar]: 140
 Center distance [mm]: 65

8 030 56 237



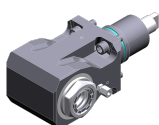
Radial drilling and milling head ER 32 AX UT
 Weight [kg]: 6.500
 Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 32 A - u-tec
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 12000
 Rotating direction: opposite
 Coolant: EXT
 Center distance [mm]: 75

8 030 56 238



Radial drilling and milling head ER 32 AX UT IC
 Weight [kg]: 7.200
 Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 32 A - u-tec
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 12000
 Rotating direction: opposite
 Coolant: IC/Ext
 Pressure max [bar]: 140
 Center distance [mm]: 75

8 030 56 239



Radial drilling and milling head ER 32 AX UT
 Weight [kg]: 7.500
 Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 32 A - u-tec
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 12000

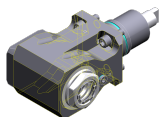
Part-#

Name

Rotating direction: opposite
Coolant: EXT
Please note: Check applicability!
Center distance [mm]: 95

8 030 56 240

Radial drilling and milling head ER 32 AX UT IC



Weight [kg]: 7.960
Notation: 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 32 A - u-tec
Gear ratio [i]: 1:1
Torque max [Nm]: 50
Rotation max [1/min]: 12000
Rotating direction: opposite
Coolant: IC/Ext
Pressure max [bar]: 140
Please note: Check applicability!
Center distance [mm]: 95

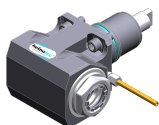
8 030 56 249

Radial drilling and milling head HT 4 IC

Weight [kg]: 6.580
Notation: 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: HT 4
Gear ratio [i]: 1:1
Torque max [Nm]: 50
Rotation max [1/min]: 12000
Rotating direction: opposite
Coolant: IC/Ext
Pressure max [bar]: 140
Center distance [mm]: 65

8 030 56 271

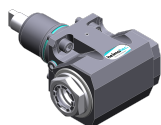
Radial drilling and milling head ER 32 AX UT



Weight [kg]: 6.380
Notation: 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 32 A - u-tec
Gear ratio [i]: 1:1
Torque max [Nm]: 50
Rotation max [1/min]: 12000
Rotating direction: opposite
Coolant: EXT
Please note: stronger bearing
Center distance [mm]: 65

Part-#	Name
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8 030 56 275



Radial drilling and milling head ER 32 AX UT IC

Weight [kg]: 6.700
 Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 32 A - u-tec
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 12000
 Rotating direction: opposite
 Coolant: IC/Ext
 Pressure max [bar]: 140
 Please note: stronger bearing
 Center distance [mm]: 65

8 030 57 044

Radial drilling and milling head Weldon 25 IC

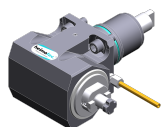
Weight [kg]: 7.150
 Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: Weldon (DIN 1835 b) 25
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 6000
 Rotating direction: opposite
 Coolant: IC/Ext
 Pressure max [bar]: 140
 Please note: Combi bearing
 Center distance [mm]: 65

8 030 57 120

Radial drilling and milling head ER 40 AX UT

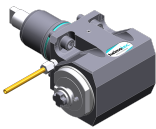
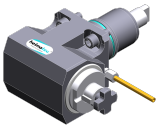
Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: ER 40 A - u-tec
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 6000
 Rotating direction: opposite
 Coolant: EXT
 Please note: stronger bearing
 Center distance [mm]: 65

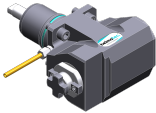
8 031 54 014

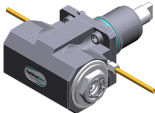


Radial milling head universal arbor 16

Weight [kg]: 6.500
 Notation: 180° reversible
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 55.00
 Shank type: BMT
 Tool adaption: Universal arbor 16
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 6000
 Rotating direction: opposite

Part-#	Name	
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	65
8 031 54 015	Radial polygon head arbor 16	
	Weight [kg]:	6.650
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Polygon arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	65
8 031 56 010	Radial polygon head arbor 27	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Polygon arbor 27
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	65
8 031 56 012	Radial milling head universal arbor 27	
	Weight [kg]:	6.560
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 27
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	65
8 031 56 022	Radial milling head universal arbor 27	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 27
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000

Part-#	Name	
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	65
8 031 56 026	Radial milling head arbor 27	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Arbor 27
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	65
8 037 52 002	Radial disk mill head arbor 10	
	Weight [kg]:	6.900
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Arbor 10
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	no
	Center distance [mm]:	76
8 037 53 001	Radial disk mill head arbor 13	
	Weight [kg]:	6.960
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Arbor 13
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	no
	Center distance [mm]:	76
8 039 54 029	Radial milling head arbor 16	
	Weight [kg]:	9.600
	Notation:	offset; 180° reversible
	Version:	Special; ±45° turnable
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same

Part-#	Name	
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	91
8 039 55 003	Radial drilling and milling head ER 25	
	Weight [kg]:	5.330
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Center distance [mm]:	55
8 039 55 042	Radial drilling and milling head ER 25 AX UT	
	Weight [kg]:	6.480
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	65
8 039 56 009	Radial drilling and milling head HT 4	
	Weight [kg]:	6.600
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	65

Part-#	Name	
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	91
8 039 56 041	Radial drilling and milling head hydro 20	
	Weight [kg]:	9.680
	Notation:	offset; 180° reversible
	Version:	± 45° turnable
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Hydro clamp Ø 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	91
8 040 53 000	Universal head ± 90° adjustable ER 11 AX	
	Weight [kg]:	3.150
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 11 A
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	5000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	57
8 040 53 001	Universal head ± 90° adjustable ER 11 AX	
	Weight [kg]:	2.900
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 11 A
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	57
8 040 53 002	Universal head ± 90° adjustable ER 11 AX	
	Weight [kg]:	2.880
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 11 A
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	6000

Part-#	Name
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Rotating direction: same
Coolant: EXT

8 040 53 003 Universal head ± 90° adjustable ER 11 AX

Weight [kg]: 3.160
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 11 A
Gear ratio [i]: 1:1
Torque max [Nm]: 10
Rotation max [1/min]: 6000
Rotating direction: same
Coolant: EXT
Center distance [mm]: 57

8 040 54 012 Universal head ± 90° adjustable HT 2

Version: 75° position can be pinned
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: HT 2
Gear ratio [i]: 1:1
Torque max [Nm]: 10
Rotation max [1/min]: 6000
Rotating direction: same
Coolant: EXT
Center distance [mm]: 57

8 040 54 033 Universal head ± 90° adjustable ER 16 AS UT IC



Weight [kg]: 3.320
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 16 A - u-tec
Gear ratio [i]: 1:1
Torque max [Nm]: 16
Rotation max [1/min]: 12000
Rotating direction: same
Coolant: IC/Ext
Pressure max [bar]: 140
Please note: Check applicability; note center distance!
Center distance [mm]: 46

8 043 54 000 Universal head +135°/-30° adj. ER16 AX UT





Weight [kg]: 9.850
Notation: offset; 180° reversible
Tool drive: Flat (~DIN 1809)
Shank size [mm]: 55.00
Shank type: BMT
Tool adaption: ER 16 A - u-tec
Gear ratio [i]: 1:1
Torque max [Nm]: 25
Rotation max [1/min]: 6000
Rotating direction: same
Coolant: EXT
Center distance [mm]: 69

Part-#	Name	
	Offset [mm]:	60
8 043 54 001	Universal head +135°/-30° adj. ER16AX UTIK	
	Weight [kg]:	9.920
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	69
	Offset [mm]:	60
8 043 54 002	Universal head +135°/-30° adj. ER16 AX UT	
	Weight [kg]:	9.930
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	69
	Offset [mm]:	60
8 043 54 003	Universal head +135°/-30° adj. ER16AX UTIK	
	Weight [kg]:	9.900
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	180° reversible
	Center distance [mm]:	69
	Offset [mm]:	60
8 043 54 004	Universal head +135°/-30° adj. ER20 AX UT	
	Weight [kg]:	10.010
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1

Part-#	Name	
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	69
	Offset [mm]:	60
8 043 54 019	Universal head +160°/-20° adj. ER16 AX UT	
	Weight [kg]:	6.100
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	35
	Offset [mm]:	65
8 043 54 034	Universal head ± 10° adjustable ER 16 AX UT IC	
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	25
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Check applicability! note swivel range;
	Center distance [mm]:	62
	Offset [mm]:	48,5
8 043 55 001	Universal head +135°/-30° adj. ER25 AX UT	
	Weight [kg]:	10.060
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	69
	Offset [mm]:	60



Part-#	Name	
8 043 55 021	Universal head +150°/-15° adj. ER25 AX UT	
	Weight [kg]:	6.410
	Notation:	offset; 180° reversible
	Version:	at 55° position can be pinned
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	35
	Offset [mm]:	65
8 043 55 022	Universal head +135°/-30° adj. ER25AX UTIK	
	Weight [kg]:	10.080
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	69
	Offset [mm]:	60
8 050 54 005	Multispindle drilling head ER 16 AX UT	
	Weight [kg]:	6.100
	Notation:	offset
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Offset [mm]:	56
8 050 54 008	Multispindle drilling head ER 16 AX UT	
	Weight [kg]:	5.700
	Notation:	offset
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1

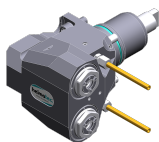
Part-#	Name	
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 050 54 014	Multispindle drilling head ER 20 AX UT IC	
	Weight [kg]:	5.920
	Notation:	offset
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Offset [mm]:	58
8 050 54 021	Multispindle drilling head ER 16 AX UT IC	
	Weight [kg]:	6.110
	Notation:	offset; 180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Offset [mm]:	56
8 050 54 036	Multispindle drilling head ER 16 AX UT IC	
	Weight [kg]:	6.040
	Notation:	offset; 180° reversible
	Version:	3-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	2x ER 16 A offset, 1x centered, IC only in 2 x
	Offset [mm]:	56

Part-#	Name
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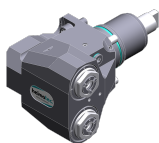
8 050 54 037	Multispindle drilling head ER 16 AX UT	6.900
Weight [kg]:		6.900
Notation:		offset; 180° reversible
Employment for:		Main- and sub spindle
Tool drive:		Flat (~DIN 1809)
Shank size [mm]:		55.00
Shank type:		BMT
Tool adaption:		ER 16 A - u-tec
Gear ratio [i]:		1:1
Torque max [Nm]:		16/Sp.
Rotation max [1/min]:		6000
Rotating direction:		opposite
Coolant:		no
Please note:		stronger bearing
Offset [mm]:		+38,1/-38,1

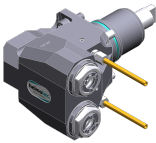
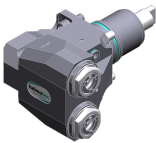

8 050 54 038	Multispindle drilling head ER 16 AX UT	6.870
Weight [kg]:		6.870
Notation:		offset; 180° reversible
Employment for:		Main- and sub spindle
Tool drive:		Flat (~DIN 1809)
Shank size [mm]:		55.00
Shank type:		BMT
Tool adaption:		ER 16 A - u-tec
Gear ratio [i]:		1:1
Torque max [Nm]:		16/Sp.
Rotation max [1/min]:		6000
Rotating direction:		opposite
Coolant:		EXT
Please note:		stronger bearing
Offset [mm]:		+38,1/-38,1


8 053 54 045	Multispindle radial head ER 16 AX UT	6.850
Weight [kg]:		6.850
Notation:		180° reversible
Version:		2-spindles
Tool drive:		Flat (~DIN 1809)
Shank size [mm]:		55.00
Shank type:		BMT
Tool adaption:		ER 16 A - u-tec
Gear ratio [i]:		1:1
Torque max [Nm]:		32/Sp
Rotation max [1/min]:		12000
Rotating direction:		same
Coolant:		EXT
Center distance [mm]:		75




8 053 54 046	Multispindle radial head ER 16 AX UTIK	180° reversible
Notation:		180° reversible
Version:		2-spindles
Tool drive:		Flat (~DIN 1809)
Shank size [mm]:		55.00
Shank type:		BMT
Tool adaption:		ER 16 A - u-tec
Gear ratio [i]:		1:1
Torque max [Nm]:		32/Sp
Rotation max [1/min]:		12000




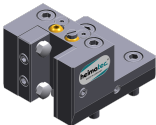

Part-#	Name	
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	75
8 053 54 047	Multispindle radial head ER 20 AX UT	
	Notation:	180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	75
8 053 54 048	Multispindle radial head ER 20 AX UTIK	
	Notation:	180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	75
8 068 54 000	Radial whirling unit HW 46	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	HW 46
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	without cutting inserts carrier; check applicability;
	Center distance [mm]:	65
8 100 15 001	Tool holder radial ø17,1 / minus	
	Employment for:	Angle handpiece or extension CN01
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Interface ø17,1 / M17x1
	Gear ratio [i]:	1:2
	Rotation max [1/min]:	12000
	Rotating direction:	same

Part-#	Name	
	Coolant:	no
	Center distance [mm]:	77
8 102 15 000	Tool holder Ø 17	
	Weight [kg]:	1.930
	Employment for:	Angle handpiece
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Interface 17
	Gear ratio [i]:	1:1
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	no
8 200 03 002	Cover plate	
	Weight [kg]:	0.300
	Shank type:	BMT
8 200 10 002	Tool blank	
	Weight [kg]:	4.190
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Please note:	Housing rigid
8 202 10 006	Basic holder longitudinal seat FN 12	
	Weight [kg]:	0.960
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Interface FN 12
	Coolant:	EXT
8 209 10 000	Tool blank	
	Weight [kg]:	4.580
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Coolant:	EXT
8 209 11 000	Adapter for VDI 20	
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	DIN 69880 - 20
	Coolant:	EXT
	Center distance [mm]:	55

Part-#	Name	
8 209 12 000	Adapter for VDI 30	
	Weight [kg]:	2.750
	Employment for:	Outside operation
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	DIN 69880 - 30
	Coolant:	EXT
	Center distance [mm]:	35
8 209 12 001	Adapter for VDI 30	
	Weight [kg]:	3.140
	Employment for:	Inside operation
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	DIN 69880 - 30
	Coolant:	EXT
	Center distance [mm]:	65
8 209 14 002	Adapter for VDI 40	
	Weight [kg]:	2.720
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	DIN 69880 - 40
	Coolant:	EXT
	Center distance [mm]:	35
8 209 14 003	Adapter for VDI 40 offset	
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	DIN 69880 - 40
	Coolant:	EXT
	Center distance [mm]:	65
8 209 19 000	Adapter 45 ° for Ecoroll WKT EG5-1-SL00	
	Weight [kg]:	2.590
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Coolant:	EXT
8 209 58 000	Adapter for sensor m&h RWP 38.41	
	Notation:	180° reversible
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Ø 32
	Coolant:	no
8 209 58 001	Adapter for sensor m&h IRP 40.01	
	Weight [kg]:	1.340
	Notation:	180° reversible
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Ø 32
	Coolant:	no



Part-#	Name	
8 209 58 002	Adapter for sensor m&h IRP 40.02	
	Weight [kg]:	1.520
	Notation:	180° reversible
	Shank size [mm]:	55.00
	Shank type:	BMT
	Coolant:	no
8 209 58 003	Adapter for sensor Renishaw RLP	
	Weight [kg]:	1.700
	Notation:	180° reversible
	Shank size [mm]:	55.00
	Shank type:	BMT
	Coolant:	no
8 224 11 002	Turning holder sq. 20	
	Weight [kg]:	2.420
	Employment for:	right cutting tools
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
8 224 11 003	Cut-off holder sq. 20	
	Weight [kg]:	1.040
	Employment for:	right cutting tools
	Version:	Edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
8 224 11 005	Cut-off holder sq. 20	
	Weight [kg]:	1.100
	Employment for:	left cutting tools
	Version:	Edge on center of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
8 224 11 016	Cut-off holder sq. 3/4" R 1441	
	Weight [kg]:	1.110
	Employment for:	right cutting tools
	Version:	Edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
	Coolant:	EXT
8 224 11 022	Cut-off holder sq. 20	
	Weight [kg]:	1.350
	Employment for:	right cutting tools
	Version:	Edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT

Part-#	Name	
8 224 12 005	Cut-off holder sq. 25	
	Weight [kg]:	1.480
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 224 12 006	Cut-off holder sq. 25	
	Weight [kg]:	1.480
	Employment for:	left cutting tools
	Version:	Edge on center of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 224 13 004	Cut-off holder SH 32	
	Weight [kg]:	1.000
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret center
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
8 224 13 007	Cut-off holder SH 32	
	Weight [kg]:	1.190
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret side
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
8 224 13 013	Cut-off holder SH 32	
	Weight [kg]:	1.480
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret side
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
	Please note:	Special
8 224 13 021	Cut-off holder SH 32 IC	
	Weight [kg]:	1.030
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret center
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext


Part-#	Name	
8 224 14 000	Universal turning holder sq. 20	
	Weight [kg]:	1.730
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20 Sq. 20
	Coolant:	EXT
	Please note:	with spacer strip
8 224 14 016	Universal turning holder sq. 20 IC	
	Weight [kg]:	2.950
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 224 15 002	Universal turning holder sq. 25/20	
	Weight [kg]:	2.800
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25 Sq. 25
	Coolant:	EXT
	Please note:	With spacer strip for sq. 20
8 224 15 012	Universal turning holder sq. 1"	
	Weight [kg]:	2.720
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 1" (25,4mm) Sq. 1" (25,4mm)
	Coolant:	EXT
8 224 15 046	Universal turning holder sq. 25/20	
	Weight [kg]:	5.520
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25 Sq. 25
	Coolant:	EXT
	Please note:	Check applicability! with spacer strip for
8 224 15 062	Universal turning holder sq. 25 IC	
	Weight [kg]:	3.100
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25 Sq. 25
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail

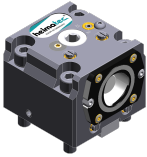


Part-#	Name	
8 224 15 063	Universal turning holder sq. 1" IC	
		<p>Weight [kg]: 3.100</p> <p>Shank type: BMT</p> <p>Machine adaption: Centering key b 20</p> <p>Tool adaption: Sq. 1" (25,4mm) Sq. 1" (25,4mm)</p> <p>Coolant: IC/Ext</p> <p>Pressure max [bar]: 100</p> <p>Please note: Key rail</p>
8 225 11 002	Cut-off holder sq. 20 R 1432	<p>Weight [kg]: 1.120</p> <p>Employment for: left cutting tools</p> <p>Version: Edge on side of turret</p> <p>Shank type: BMT</p> <p>Machine adaption: Centering key b 20</p> <p>Tool adaption: Sq. 20</p> <p>Coolant: EXT</p>
8 225 11 005	Cut-off holder sq. 20	<p>Weight [kg]: 1.170</p> <p>Employment for: right cutting tools</p> <p>Version: Edge on center of turret</p> <p>Shank type: BMT</p> <p>Machine adaption: Centering key b 20</p> <p>Tool adaption: Sq. 20</p> <p>Coolant: EXT</p>
8 225 11 009	Cut-off holder sq. 3/4" R 1442	<p>Weight [kg]: 1.110</p> <p>Employment for: left cutting tools</p> <p>Version: Edge on side of turret</p> <p>Shank type: BMT</p> <p>Machine adaption: Centering key b 20</p> <p>Tool adaption: Sq. 3/4" (19,05mm)</p> <p>Coolant: EXT</p>
8 225 11 012	Cut-off holder sq. 3/4"	<p>Weight [kg]: 1.200</p> <p>Employment for: right cutting tools</p> <p>Version: Edge on center of turret</p> <p>Shank type: BMT</p> <p>Machine adaption: Centering key b 20</p> <p>Tool adaption: Sq. 3/4" (19,05mm)</p> <p>Coolant: EXT</p>
8 229 16 001	Tool holder C 4 IC	<p>Weight [kg]: 2.400</p> <p>Notation: 180° reversible</p> <p>Version: right</p> <p>Shank type: BMT</p> <p>Machine adaption: Centering key b 20</p> <p>Tool adaption: heimatec Capto(TM) C 4</p> <p>Coolant: IC/Ext</p> <p>Please note: Check applicability; note tool length!</p> <p>Offset [mm]: 12</p>



Part-#	Name	
8 229 16 003	Tool holder C 4 IC	
	Weight [kg]:	3.330
	Notation:	180° reversible
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC/Ext
	Please note:	Check applicability; note tool length!
	Offset [mm]:	55
8 229 16 008	Tool holder C 4 IC	
	Weight [kg]:	3.430
	Notation:	180° reversible
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Offset [mm]:	55
8 229 16 009	Tool holder C 4 IC	
	Weight [kg]:	2.410
	Notation:	180° reversible
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Offset [mm]:	12
8 229 16 011	Tool holder C 4 IC	
	Weight [kg]:	3.440
	Notation:	180° reversible
	Version:	left
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Offset [mm]:	55
8 229 17 003	Tool holder C 5 IC	
	Notation:	180° reversible
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 5
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Offset [mm]:	64

Part-#	Name	
8 240 14 017	Boring bar holder Ø 12 - slotted	
	Weight [kg]:	2.900
	Notation:	180° reversible
	Version:	slotted
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 12
	Coolant:	EXT
	Pressure max [bar]:	100
	Center distance [mm]:	75
8 240 14 022	Boring bar holder Ø 10 - slotted	
	Weight [kg]:	2.900
	Notation:	180° reversible
	Version:	slotted
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 10
	Coolant:	EXT
	Pressure max [bar]:	100
	Center distance [mm]:	75
8 240 15 002	Tool holder ABS 50 IC/Ext	
	Weight [kg]:	3.560
	Notation:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ABS 50
	Coolant:	IC/Ext
	Center distance [mm]:	75
8 240 15 004	Tool holder C 3 IC	
	Weight [kg]:	3.580
	Notation:	180° reversible; offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 3
	Coolant:	IC
	Center distance [mm]:	75
8 240 15 006	Collet chuck holder ER 25	
	Weight [kg]:	3.520
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Please note:	Insert reversible
	Center distance [mm]:	75
8 240 15 007	Insert drill holder 16 IC	
	Weight [kg]:	4.540
	Notation:	180° reversible
	Shank type:	BMT
	Tool adaption:	Whistle-Notch (DIN 1835 E) 16
	Coolant:	IC
	Center distance [mm]:	75




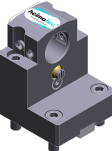
Part-#	Name	
8 240 15 019	Collet chuck holder ER 25 AX UT IC	
	Weight [kg]:	3.380
	Notation:	180° reversible; offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ER 25 A - u-tec
	Coolant:	IC/Ext
	Center distance [mm]:	75
8 240 15 039	Boring bar holder Ø 16 - slotted	
	Weight [kg]:	3.000
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 16
	Coolant:	EXT
	Center distance [mm]:	75
8 240 16 004	Tool holder HT 4 IC	
	Weight [kg]:	2.890
	Notation:	180° reversible; offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	HT 4
	Coolant:	IC/Ext
	Center distance [mm]:	75
8 240 16 006	Tool holder HT 4 IC	
	Weight [kg]:	3.340
	Notation:	offset
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	HT 4
	Coolant:	IC/Ext
	Center distance [mm]:	75
8 240 16 008	Collet chuck holder ER 32	
	Weight [kg]:	3.200
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Please note:	Insert reversible
	Center distance [mm]:	75
8 240 16 009	Insert drill holder 20 IC	
	Weight [kg]:	4.480
	Notation:	180° reversible
	Shank type:	BMT
	Tool adaption:	Whistle-Notch (DIN 1835 E) 20
	Coolant:	IC
	Center distance [mm]:	75


Part-#	Name	
8 240 16 020	Tool holder HT 4 IC	
	Weight [kg]:	5.900
	Notation:	offset; 180° reversible
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	HT 4
	Coolant:	IC/Ext
	Center distance [mm]:	75
8 240 16 030	Boring bar holder Ø 20	
	Weight [kg]:	3.940
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Please note:	Housing rigid
	Center distance [mm]:	75
8 240 16 034	Collet chuck holder ER 32	
	Weight [kg]:	3.060
	Notation:	180° reversible; offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Center distance [mm]:	75
8 240 16 040	Tool holder C 4 IC	
	Weight [kg]:	3.130
	Notation:	180° reversible
	Version:	offset; right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC/Ext
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	75
8 240 16 045	Tool holder C 4 IC	
	Weight [kg]:	2.960
	Notation:	180° reversible
	Version:	offset; right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	75



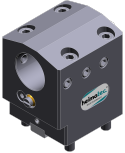
Part-#	Name	
8 240 16 046	Tool holder C 4 IC	
	Weight [kg]:	3.480
	Notation:	180° reversible
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	75
8 240 16 051	Tool holder C 4 IC	
	Weight [kg]:	3.430
	Notation:	180° reversible
	Version:	left
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	75
8 240 16 054	Tool holder C 4 IC	
	Weight [kg]:	2.840
	Notation:	180° reversible
	Version:	left; special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC/Ext
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	40
8 240 16 072	Tool holder C 4 IC	
	Weight [kg]:	4.000
	Notation:	180° reversible
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	95
8 240 16 077	Boring bar holder Ø 20 - slotted	
	Weight [kg]:	3.120
	Notation:	180° reversible
	Version:	slotted
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 20
	Coolant:	EXT
	Pressure max [bar]:	100
	Center distance [mm]:	75

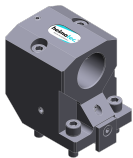


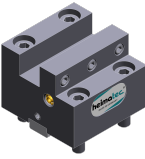
Part-#	Name	
8 240 17 005	Boring bar holder Ø 25 	Weight [kg]: 3.820
		Notation: 180° reversible
		Shank type: BMT
		Machine adaption: Centering key b 20
		Tool adaption: Ø 25
		Coolant: IC/Ext
		Please note: Housing rigid
		Center distance [mm]: 75
8 240 17 007	Boring bar holder Ø 25	Weight [kg]: 2.320
		Notation: 180° reversible
		Version: offset
		Shank type: BMT
		Machine adaption: Centering key b 20
		Tool adaption: Ø 25
		Coolant: IC/Ext
		Please note: Housing rigid
		Center distance [mm]: 75
8 240 17 008	Boring bar holder Ø 25 DIN 1835 E	Weight [kg]: 3.210
		Notation: offset; 180° reversible
		Version: Special
		Shank type: BMT
		Machine adaption: Centering key b 20
		Tool adaption: Whistle-Notch (DIN 1835 E) 25
		Coolant: IC/Ext
		Center distance [mm]: 75
8 240 17 011	Boring bar holder Ø 25,4 (1") 	Weight [kg]: 3.800
		Notation: 180° reversible
		Shank type: BMT
		Machine adaption: Centering key b 20
		Tool adaption: Ø 1" (25,4mm)
		Coolant: IC/Ext
		Pressure max [bar]: 140
		Please note: Housing rigid
		Center distance [mm]: 75
8 240 17 023	Insert drill holder 25 IC	Weight [kg]: 4.380
		Notation: 180° reversible
		Shank type: BMT
		Tool adaption: Whistle-Notch (DIN 1835 E) 25
		Coolant: IC
		Center distance [mm]: 75
8 240 17 031	Boring bar holder Ø 30	Notation: 180° reversible
		Version: Special
		Shank type: BMT
		Machine adaption: Centering key b 20
		Tool adaption: Ø 30
		Coolant: EXT


Part-#	Name	
	Center distance [mm]:	112
8 240 17 032	Boring bar holder Ø 30	
	Notation:	180° reversible
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 30
	Coolant:	EXT
	Center distance [mm]:	105
8 240 17 049	Boring bar holder Ø 1" offset	
	Weight [kg]:	2.450
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Please note:	Housing rigid
	Center distance [mm]:	75
8 240 17 052	Boring bar holder Ø 25	
	Weight [kg]:	4.430
	Employment for:	Main spindle
	Version:	long; special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	75
8 240 17 061	Boring bar holder Ø 1"	
	Weight [kg]:	2.300
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Center distance [mm]:	55
8 240 17 065	Boring bar holder Ø 25 - slotted	
	Weight [kg]:	3.670
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
	Coolant:	EXT
	Please note:	Housing rigid
	Center distance [mm]:	75
8 240 17 078	Boring bar holder Ø 1 1/4" - slotted	
	Weight [kg]:	3.440
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	EXT

Part-#	Name	
	Please note:	Housing rigid
	Center distance [mm]:	75
8 240 17 096	Tool holder C 5 IC	
	Weight [kg]:	5.030
	Notation:	180° reversible
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 5
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	75
8 240 17 106	Boring bar holder Ø 25	
	Weight [kg]:	4.800
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	Check applicability! housing rigid
	Center distance [mm]:	95
8 240 17 114	Boring bar holder Ø 1"	
	Weight [kg]:	4.760
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Please note:	Check applicability! housing rigid
	Center distance [mm]:	95
8 240 17 115	Boring bar holder Ø 1 1/4"	
	Weight [kg]:	4.620
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Please note:	Check applicability! housing rigid
	Center distance [mm]:	95
8 240 17 116	Boring bar holder Ø 1 1/4"	
	Weight [kg]:	2.440
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Please note:	Housing rigid
	Center distance [mm]:	75



Part-#	Name	
8 240 18 010	Boring bar holder Ø 32	
		Weight [kg]: 3.640 Notation: 180° reversible Shank type: BMT Machine adaption: Centering key b 20 Tool adaption: Ø 32 Coolant: IC/Ext Pressure max [bar]: 140 Please note: Housing rigid Center distance [mm]: 75
8 240 18 011	Boring bar holder Ø 32	Weight [kg]: 2.680 Shank type: BMT Machine adaption: Centering key b 20 Tool adaption: Ø 32 Coolant: IC/Ext Center distance [mm]: 55
8 240 18 012	Boring bar holder Ø 32 offset	Weight [kg]: 2.420 Notation: 180° reversible Version: offset Shank type: BMT Machine adaption: Centering key b 20 Tool adaption: Ø 32 Coolant: IC/Ext Please note: Housing rigid Center distance [mm]: 75
8 240 18 016	Boring bar holder Ø 32	Weight [kg]: 4.370 Notation: 180° reversible Shank type: BMT Machine adaption: Centering key b 20 Tool adaption: Ø 32 Coolant: IC/Ext Please note: Housing rigid Center distance [mm]: 90
8 240 18 021	Insert drill holder 32 IC	Weight [kg]: 4.200 Notation: 180° reversible Shank type: BMT Tool adaption: Whistle-Notch (DIN 1835 E) 32 Coolant: IC Center distance [mm]: 75
8 240 18 033	Boring bar holder Ø 1 1/4"	Weight [kg]: 3.630 Notation: 180° reversible Shank type: BMT Machine adaption: Centering key b 20 Tool adaption: Ø 1 1/4" (31,75mm) Coolant: IC/Ext Please note: Housing rigid Center distance [mm]: 75

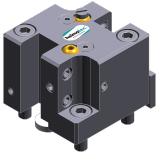

Part-#	Name	
8 240 18 037	Boring bar holder Ø 1 1/2"	
	Weight [kg]:	4.540
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1 1/2" (38,1mm)
	Coolant:	IC/Ext
	Center distance [mm]:	75
8 240 18 085	Boring bar holder Ø 32	
	Weight [kg]:	4.605
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	Check applicability! housing rigid
	Center distance [mm]:	95
8 240 18 098	Boring bar holder Ø 1 1/4"	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Please note:	Check applicability!
	Center distance [mm]:	100
8 240 18 102	Boring bar holder Ø 32 offset	
	Weight [kg]:	6.780
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC
	Pressure max [bar]:	100
	Please note:	Check applicability! length
	Center distance [mm]:	80
8 240 19 007	Boring bar holder Ø 40	
	Weight [kg]:	4.260
	Notation:	offset; 180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	75
8 240 19 009	Boring bar holder Ø 40	
	Weight [kg]:	4.480
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 40
	Coolant:	IC/Ext

Part-#	Name	
	Center distance [mm]:	75
8 240 19 025	Insert drill holder 40 IC	
	Weight [kg]:	4.740
	Notation:	180° reversible
	Shank type:	BMT
	Tool adaption:	Whistle-Notch (DIN 1835 E) 40
	Coolant:	IC
	Center distance [mm]:	75
8 240 19 139	Boring bar holder Ø 40	
	Weight [kg]:	4.760
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 40
	Coolant:	IC
	Please note:	Check applicability!
	Center distance [mm]:	100
8 240 19 142	Boring bar holder Ø 40 offset	
	Weight [kg]:	5.000
	Notation:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	Front edge Ø40- adapter 60mm from turret center offset
	Center distance [mm]:	75
8 240 19 143	Boring bar holder Ø 40 offset	
	Weight [kg]:	4.000
	Notation:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	Front edge Ø40- adapter 20mm from turret center offset
	Center distance [mm]:	75
8 244 11 002	Facing holder sq. 20	
	Weight [kg]:	2.340
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
8 244 11 009	Facing holder sq. 20	
	Weight [kg]:	4.090
	Notation:	180° reversible
	Version:	Special; extended version
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT

Part-#	Name	
8 244 12 005	Facing holder sq. 1"	
	Weight [kg]:	3.570
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 1" (25,4mm)
	Coolant:	EXT
8 244 12 027	Facing holder sq. 25 IC	
	Weight [kg]:	3.640
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25
	Coolant:	IC/Ext
	Pressure max [bar]:	100
8 249 14 000	Holder with square seat 12 mm	
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 12
	Coolant:	EXT
	Please note:	Special
	Center distance [mm]:	55
8 249 15 001	Double collet chuck holder ER 25	
	Weight [kg]:	4.240
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Center distance [mm]:	75
8 249 15 013	Double tool holder C 3 IC	
	Weight [kg]:	4.210
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	offset; right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 3 heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	82,5
8 249 16 000	Double collet chuck holder ER 32	
	Weight [kg]:	4.000
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Center distance [mm]:	75



Part-#	Name	
8 249 16 009	Double tool holder HT 4	
	Weight [kg]:	3.660
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	HT 4
	Coolant:	IC/Ext
	Center distance [mm]:	75
8 249 16 013	Double tool holder C 4 IC	
	Weight [kg]:	5.290
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4 heimatec Capto(TM) C 4
	Coolant:	IC/Ext
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	75
8 249 16 015	Double tool holder C 4 IC	
	Weight [kg]:	5.370
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4 heimatec Capto(TM) C 4
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	75
8 249 16 027	Double tool holder C 4 IC	
	Weight [kg]:	6.280
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4 heimatec Capto(TM) C 4
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	95
8 249 17 003	Double boring bar holder Ø 25	
	Weight [kg]:	3.770
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	Housing rigid
	Center distance [mm]:	75

Part-#	Name	
8 249 18 003	Adapter for sensor m&h IRP 40.01	
	Weight [kg]:	5.230
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	no
	Center distance [mm]:	112
8 249 18 008	Double boring bar holder Ø 32	
	Weight [kg]:	3.800
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	Housing rigid
	Center distance [mm]:	75
8 250 15 004	Multiple tool holder C 3 IC	
	Weight [kg]:	4.110
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 3 heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Offset [mm]:	±55
8 250 16 003	Multiple tool holder C 4 IC	
	Weight [kg]:	4.490
	Employment for:	Main- and sub spindle
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4 heimatec Capto(TM) C 4
	Coolant:	IC/Ext
	Please note:	Check applicability; note tool length!
	Offset [mm]:	±55
8 250 16 005	Multiple tool holder C 4 IC	
	Weight [kg]:	4.620
	Employment for:	Main- and sub spindle
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Offset [mm]:	±55

Part-#	Name	
8 250 16 007	Double tool holder C 4 IC	
	Weight [kg]:	4.630
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	left
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Offset [mm]:	±55
8 251 11 000	Double turning holder sq. 20	
	Weight [kg]:	2.250
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
8 251 11 003	Double turning holder sq. 20	
	Weight [kg]:	2.420
	Notation:	180° reversible
	Employment for:	right cutting tools
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	EXT
8 251 11 007	Double turning holder sq. 3/4"	
	Weight [kg]:	2.390
	Notation:	180° reversible
	Employment for:	right cutting tools
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
	Coolant:	EXT
8 251 12 006	Double turning holder sq. 25	
	Weight [kg]:	4.910
	Notation:	180° reversible
	Employment for:	right cutting tools
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 251 13 005	Combi multiple holder 6x sq. 3/4" IC	
	Weight [kg]:	6.300
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)

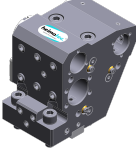
Part-#	Name	
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 251 14 006	Combi multiple holder 6x sq. 20	
	Weight [kg]:	6.160
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
		Sq. 20
		Sq. 20
		Sq. 20
	Coolant:	EXT
8 251 14 012	Combi multiple holder 3x sq. 20	
	Weight [kg]:	3.800
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	EXT
8 251 14 018	Combi multiple holder 6x sq. 3/4"	
	Weight [kg]:	6.220
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
	Coolant:	EXT
8 251 14 028	Combi multiple holder 3x sq. 3/4"	
	Weight [kg]:	3.760
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
	Coolant:	EXT
8 251 14 033	Combi multiple holder 3x sq. 20	
	Weight [kg]:	3.740
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	EXT
8 251 14 074	Combi multiple holder 6x sq. 20 IC	
	Weight [kg]:	6.160
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20

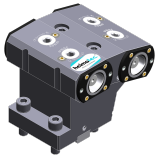
Part-#	Name	
		Sq. 20 Sq. 20 Sq. 20 IC/Ext 100 Key rail
	Coolant: Pressure max [bar]: Please note:	
8 251 14 075	Combi multiple holder 3x sq. 20 IC	
	Shank type: Machine adaption: Tool adaption:	BMT Centering key b 20 Sq. 20 Sq. 20
	Coolant: Pressure max [bar]: Please note:	IC/Ext 100 Key rail
8 251 14 098	Combi multiple holder 3x sq. 20 IC	
	Weight [kg]: Shank type: Machine adaption: Tool adaption:	3.480 BMT Centering key b 20 Sq. 20 Sq. 20
	Coolant: Pressure max [bar]: Please note:	IC/Ext 100 Key rail
8 251 14 100	Combi double turning holder sq. 20 IC	
	Weight [kg]: Notation: Employment for: Shank type: Machine adaption: Tool adaption:	5.300 180° reversible Main- and sub spindle BMT Centering key b 20 Sq. 20 Sq. 20 Sq. 20 Sq. 20
	Coolant: Pressure max [bar]: Please note:	IC/Ext 100 Key rail
8 251 15 031	Multiple tool holder C 3 IC	
	Weight [kg]: Employment for: Version: Shank type: Machine adaption: Tool adaption:	5.930 Main- and sub spindle right BMT Centering key b 20 heimatec Capto(TM) C 3 heimatec Capto(TM) C 3
	Coolant: Please note: Offset [mm]:	IC Check applicability; note tool length! ±60

Part-#	Name	
8 251 15 034	Multiple tool holder C 3 IC	
	Weight [kg]:	4.290
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 3 heimatec Capto(TM) C 3 - 15°
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Offset [mm]:	60
8 251 15 048	Combi double turning holder sq. 25 IC	
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 25 Sq. 25 Sq. 25 Sq. 25
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 251 16 007	Multiple tool holder C 4 IC	
	Weight [kg]:	4.490
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4 heimatec Capto(TM) C 4 - 15°
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Offset [mm]:	64
8 251 16 008	Multiple tool holder C 4 IC	
	Weight [kg]:	6.420
	Employment for:	Main- and sub spindle
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4 heimatec Capto(TM) C 4
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Offset [mm]:	±64
8 253 15 003	Multiple tool holder C 3 IC	
	Version:	offset; right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 3 heimatec Capto(TM) C 3 - 15°
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	82,5

Part-#	Name	
8 253 16 001	Double tool holder HT 4	
	Weight [kg]:	3.740
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	HT 4
	Coolant:	IC/Ext
	Center distance [mm]:	47,5/92,5
8 253 16 038	Multiple tool holder C 4 IC	
	Weight [kg]:	6.060
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4 heimatec Capto(TM) C 4 - 15°
	Coolant:	IC
	Please note:	Use necessarily check; note tool length
	Center distance [mm]:	75
8 253 16 039	Multiple tool holder C 4 IC	
	Weight [kg]:	4.910
	Version:	offset; right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4 heimatec Capto(TM) C 4 - 15°
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	75
8 253 16 040	Multiple tool holder C 4 IC	
	Weight [kg]:	6.070
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4 heimatec Capto(TM) C 4 - 15°
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	75
8 253 16 041	Multiple tool holder C 4 IC	
	Weight [kg]:	4.900
	Version:	offset; right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4 heimatec Capto(TM) C 4 - 15°
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	75

Part-#	Name	
8 253 17 016	Double boring bar holder Ø 25	
	Weight [kg]:	2.660
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
		Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	47,5/82,5
8 253 17 017	Multiple boring bar holder 3x Ø 25	
	Weight [kg]:	4.900
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
		Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	47,5/82,5
8 253 17 021	Multiple boring bar holder 3x Ø 25	
	Weight [kg]:	5.900
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
		Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	55,0/95,0
8 253 17 034	Double boring bar holder Ø 1"	
	Weight [kg]:	2.480
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Center distance [mm]:	47,5/82,5
8 253 17 047	Multiple boring bar holder 3x Ø 1"	
	Weight [kg]:	4.890
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1" (25,4mm)
		Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Center distance [mm]:	47,5/82,5
8 253 17 048	Multiple boring bar holder 2x Ø 25	
	Weight [kg]:	5.930
	Employment for:	Main spindle
	Version:	long; special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25

Part-#	Name	
		Ø 25 - 15° IC/Ext 75
	Coolant:	
	Center distance [mm]:	
8 253 18 013	Multiple boring bar holder 1x Ø32 2x Ø25	
	Weight [kg]:	5.680
	Employment for:	Main- and sub spindle
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	55,0/95,0
8 254 14 002	Multiple facing holder 3x sq. 20	
	Weight [kg]:	5.860
	Employment for:	Main spindle
	Version:	long; special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	EXT
	Center distance [mm]:	70
8 259 12 003	Combi multiple holder 4x sq. 20	
	Weight [kg]:	5.420
	Notation:	Y-axes offset; 180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
		Sq. 20
		Sq. 20
		Sq. 20
		Sq. 20
		Sq. 20
		Sq. 20
		Sq. 20
	Coolant:	EXT
8 259 12 010	Multiple turning holder 2x sq. 20	
	Weight [kg]:	2.890
	Notation:	180° reversible
	Version:	Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	EXT


Part-#	Name	
8 259 15 001	Multiple holder C 3 and sq. 20	
	Weight [kg]:	3.960
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20 heimatec Capto(TM) C 3
	Coolant:	IC/Ext
	Center distance [mm]:	55
8 259 15 002	Multiple holder C 3 and sq. 20	
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20 Sq. 20 Sq. 20 Sq. 20
	Coolant:	IC/Ext
	Please note:	note machining direction for C 3!
	Center distance [mm]:	82,5
8 259 15 003	Multiple holder C 3 and sq. 20	
	Weight [kg]:	7.040
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20 Sq. 20 Sq. 20 Sq. 20
	Coolant:	IC/Ext
	Please note:	note machining direction for C 3!
	Center distance [mm]:	82,5
8 259 15 013	Multiple tool holder C 3 IC	
	Weight [kg]:	6.420
	Employment for:	Main- and sub spindle right
	Version:	BMT
	Shank type:	Centering key b 20
	Machine adaption:	heimatec Capto(TM) C 3 heimatec Capto(TM) C 3
	Tool adaption:	IC
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	82,5
8 259 15 014	Multiple tool holder C 3 IC	
	Weight [kg]:	6.470
	Employment for:	Main- and sub spindle offset; right
	Version:	BMT
	Shank type:	Centering key b 20
	Machine adaption:	heimatec Capto(TM) C 3 heimatec Capto(TM) C 3
	Tool adaption:	IC
	Coolant:	IC
	Please note:	Check applicability; note tool length!


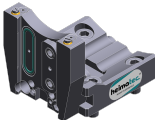
Part-#	Name	
	Center distance [mm]:	82,5
8 259 16 007	Multiple tool holder C 4 IC	
	Weight [kg]:	9.320
	Employment for:	Main- and sub spindle
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4 heimatec Capto(TM) C 4
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	75
8 259 17 001	Multiple holder 2x C 3 and Ø 25	
	Weight [kg]:	5.340
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 3 heimatec Capto(TM) C 3 - 15° Ø 25
	Coolant:	IC/Ext
	Please note:	note machining direction for C 3!
	Center distance [mm]:	47,5/82,5
8 259 19 002	Multiple holder ER 25 and sq. 20	
	Weight [kg]:	3.620
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20 ER 25
	Coolant:	IC/Ext
	Center distance [mm]:	55
8 259 19 004	Multiple holder Ø 25 and sq. 20	
	Weight [kg]:	6.500
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20 Sq. 20 Sq. 20 Sq. 20
	Coolant:	IC/Ext
	Center distance [mm]:	82,5
8 259 19 012	Multiple holder Ø 1" and sq. 3/4"	
	Weight [kg]:	6.610
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm) Sq. 3/4" (19,05mm) Sq. 3/4" (19,05mm) Sq. 3/4" (19,05mm)

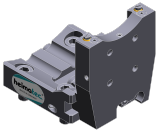



Part-#	Name	
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	82,5
8 261 18 003	Tool holder for centering insert	
	Weight [kg]:	5.960
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	EXT
	Please note:	Price without centering point
	Center distance [mm]:	55 or 75
8 261 18 004	Tool holder for centering insert	
	Notation:	180° reversible
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 34
	Coolant:	EXT
	Please note:	Price without centering point
	Center distance [mm]:	55
8 262 19 002	Stock stop Ø 54 offset	
	Weight [kg]:	2.980
	Notation:	rotating
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Coolant:	no
	Please note:	Lenght adjustable
	Center distance [mm]:	75
8 263 18 000	Cutter holder with rotating spring-loaded centering point	
	Weight [kg]:	4.810
	Notation:	180° reversible
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Rotation max [1/min]:	6000
	Coolant:	EXT
	Please note:	Taper roller bearings
	Center distance [mm]:	75
8 263 19 002	Tool holder with rotating centering point	
	Weight [kg]:	4.280
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Rotation max [1/min]:	6000
	Coolant:	EXT
	Please note:	Taper roller bearings
	Center distance [mm]:	75



Part-#	Name	
8 263 19 007	Tool holder with rotating centering point	
	Weight [kg]:	4.375
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Rotation max [1/min]:	6000
	Coolant:	EXT
	Please note:	Taper roller bearings
	Center distance [mm]:	75
8 263 19 012	Tool holder with rotating centering point	
	Weight [kg]:	4.340
	Notation:	180° reversible
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Rotation max [1/min]:	6000
	Coolant:	EXT
	Please note:	Taper roller bearings
	Center distance [mm]:	75
8 263 19 013	Tool holder with rotating centering point	
	Weight [kg]:	4.290
	Notation:	180° reversible
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Rotation max [1/min]:	6000
	Coolant:	EXT
	Please note:	Taper roller bearings
	Center distance [mm]:	75
8 263 19 014	Tool holder with rotating centering point	
	Weight [kg]:	4.090
	Notation:	180° reversible
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Rotation max [1/min]:	6000
	Coolant:	EXT
	Please note:	Taper roller bearings
	Center distance [mm]:	75
8 263 19 021	Tool holder with rotating centering point	
	Notation:	180° reversible
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Rotation max [1/min]:	6000
	Coolant:	EXT
	Please note:	Taper roller bearings
	Center distance [mm]:	75

Part-#	Name	
8 263 19 025	Tool holder with rotating centering point	
	Weight [kg]:	4.370
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Rotation max [1/min]:	6000
	Coolant:	EXT
	Please note:	Taper roller bearings
	Center distance [mm]:	75
8 268 14 000	Support Y-axes adjustable	
	Weight [kg]:	3.180
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Center distance [mm]:	90
8 268 18 000	Support Y-axes adjustable	
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 38
	Coolant:	no
	Center distance [mm]:	75
8 320 12 010	Cut-off holder, height adjustable SH 26 IC	
	Weight [kg]:	1.680
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 12 020	Cut-off holder, height adjustable SH 26 IC	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	with offset cut-off tool holder
8 320 13 002	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]:	1.570
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70

Part-#	Name	
8 320 13 010	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]:	1.730
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal
8 320 13 015	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]:	1.830
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	with offset cut-off tool holder



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○ global representations of heimatec

heimatec[®]

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
77871 Renchen
Germany

T +49 7843 9466 0
www.heimatec.com
info@heimatec.com

Please find the contact details of our worldwide trading partners on our website:
<https://heimatec.com/business-partners>